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Mesoporous calcium phosphate using casein as a template: application to bovine serum albumin sorption

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ABSTRACT

Mesoporous hydroxyapatites were synthesized at room temperature using casein as a template, and key experimental factors, such as casein concentration, pH and extraction of casein in the final solids by washing and thermal treatment, were systematically investigated. The X-Ray Diffraction (XRD) patterns confirmed the synthesis of well-crystallized hydroxyapatite. The N₂ adsorption/desorption isotherms were in agreement with the formation of mesoporous hydroxyapatite with a maximum surface area of 106 m² g⁻¹. Infrared spectroscopy and thermogravimetry analysis were performed to investigate the extraction of casein in water in the post-synthesis stage. Pure mesoporous hydroxyapatite exhibited good BSA adsorption capacity higher than the one obtained for conventional hydroxyapatite.

KEYWORDS Hydroxyapatite; mesoporous solid; calcium phosphate; casein; protein sorption

1. Introduction

Among calcium phosphates, hydroxyapatite (Hap) is the principal inorganic component of hard tissues (bones and teeth) in humans and animals and represents approximately 70% of the inorganic mass [1, 2]. Pure Hap is a biocompatible material that can be implanted or placed in contact with tissues or organs of the human body and does not cause any adverse reaction due to rejection or contamination [3, 4]. However for synthetic Hap, its biocompatibility depends of the conditions of syntheses such as use of organic solvent or some organic templates could decrease the biocompatibility. Hap exhibits a positive response in terms of adhesion and proliferation of different cell types when used as implant [5]. Numerous strategies have been investigated to obtain macrostructured calcium phosphate with different morphologies, such as films and beads [6, 7], for use as a stationary phase in chromatography for the separation and purification of proteins and enzymes [8-10], a support for controlled drug release [11-15], a catalyst for the synthesis of biofuels and other organic derivates [16, 17], an adsorbent to remove cations or anions from solution [18-20], a sensor for humidity and CO₂ [21] or a macroporous structure for natural bone growth [22]. Hap with a high surface area and large pore volume are typically required for use as adsorbents. In addition, the pore size control increases the potential for the use of calcium phosphate for selective nanometer-sized biomolecule adsorption [23]. In general, ordered mesoporous pore arrangement and narrow pore distribution are not observed in conventional calcium phosphate [25]. Some studies demonstrated that nanosized Hap has a high surface functional properties, resulting in better cell adhesion and cell–matrix interactions [2, 24].

However, few studies on mesoporous hydroxyapatite have been reported because calcium and phosphates ions have a strong tendency to interact with each other even in the presence of surfactant molecules [26]. Therefore, the preparation of pure mesoporous calcium phosphate without other calcium phosphate phases, such as brushita, monetite, tricalcium phosphate and apatite, is challenging [27].

According to Schmidt and co-authors [28], the three main challenges in the synthesis of mesoporous calcium phosphates are (1) the production of nano- or microsize particles, (2) the formation of ordered mesopores and (3) the generation of a stable material with a high surface area after template removal. The last point is important because the surfactant removal procedure typically involves thermal treatment or washing with acidic solutions that destroy the mesostructure of the calcium phosphates, which results in disordered porous materials with low surface areas. However, some studies have reported the synthesis of

mesostructured calcium phosphates with specific surface areas in the range of 20-60 m² g⁻¹, and these materials were prepared via soft template routes with anionic [29], cationic [28, 30, 31] and neutral surfactants [32] or co-polymers [33] and hard template routes [34]. However, due to processing problems, a reliable method for the synthesis of mesoporous calcium phosphate with a high surface area has not been established [29] despite the fact that in nature, biomineralization of calcium phosphate in the presence of biosurfactants (i.e., lipids, sugar, proteins and amino acids) commonly occurs in biological systems [28]. An example of calcium phosphate biomineralization is the interaction of colloidal calcium phosphate fragments with casein in milk. Casein is an amphiphilic phosphoprotein, which has hydrophobic and hydrophilic moieties [35] with a high affinity for calcium phosphate [36]. The typical composition (wt) of bovine casein is approximately 49% α -casein (199, and 207 amino acids for α S1 (22-23.7 kDa) and α S2-casein (~25 kDa)), 37% β -casein (209 amino acids, ~24 kDa) and 14% κ -casein (169 amino acids, ~19 kDa) [37]. In aqueous solutions, casein forms micelles with diameters ranging from 90 to 140 nm) [38, 39]. The micelles consist of sub-micelles, which are approximately 20 nm in size, that contain 20–25 casein molecules [40]. At highly alkaline pH values, such as that in cement pore solutions, casein micelles disintegrate into sub-micelles and single proteins.

Casein has been used in some inorganic studies. In this case, Ca-Al layered double hydroxides/casein hybrids were synthesized with whole protein and pure α - and β -casein. The intercalation of the β -form was easier than that of the α -form [41].

A β -casein-based drug delivery system was proposed as an efficient nanocarrier for oral celecoxib delivery, which is an anticancer drug as well as an anti-inflammatory hydrophobic drug for the treatment of rheumatoid arthritis and osteoarthritis [42].

To the best of our knowledge, only two studies have described the use of casein for the synthesis of hydroxyapatite [43, 44]. In the first study, aqueous micelles of the multi-casein calcium phosphate complex were treated at 60°C and a pH of 7 for several months [43]. The partial dissociation of the micelles into 12 nm sized amorphous calcium phosphate (ACP)/protein nanoparticles occurred within a period of 14 days, and crystallization of the ACP nanoclusters into bundles of hydroxyapatite (Hap) nanofilaments was not observed prior to 12 weeks. The Hap nanofilaments were specifically formed within the partially disrupted protein micelles, suggesting a micelle-mediated pathway for mesoscale crystallization.

In the second study [44], nanorod-assembled porous microspheres of Hap/casein were prepared using adenosine 5'-triphosphate disodium salt (Na₂ATP) as a phosphorus source,

calcium chloride as a calcium source in the presence of casein sodium salt as a template using the hydrothermal method.

Therefore, casein can be employed as a promising biosurfactant in the synthesis of calcium phosphate. The current study aimed to synthesize hydroxyapatite with controlled porosity using casein as a template and to evaluate the key experimental parameters in this process, such as the concentration of the surfactant, the pH, the temperature, the heating rate during calcination and surfactant removal by washing with water. The mesoporous solids were applied to BSA sorption. The retention of proteins and other biomolecules on the solid/liquid interface may lead to useful applications in engineering, technology, biology and wastewater treatment [45-49].

2. Materials and methods

2.1 Preparation of pure Hap

HAP was synthesized using ammonium phosphate ($(\text{NH}_4)_2\text{HPO}_4$ - QEEL, 99%) and calcium chloride ($\text{CaCl}_2 \cdot 2\text{H}_2\text{O}$ - CROSS, 99%) in aqueous solutions containing 0.033 mol and 0.056 mol of each salt, respectively, and a Ca:P ratio of 1.67. Deionized water was used in all preparations.

Casein from bovine milk (REAGEN) was employed. Any purification or isolation of the casein was performed prior to use. First, 250 cm³ of 1 and 5 mg cm⁻³ casein solutions were prepared in two buffer solutions at three pH values as follows: 7.0 and 8.0, imidazole/HCl (MERK/VETEC, 99%) and 11.0, $\text{NH}_4\text{Cl}/\text{NH}_4\text{OH}$ (MERK/VETEC, 99%).

250 cm³ of the casein solution was mechanically stirred at 1400 rpm for 1 h at room temperature to form a white suspension. Then, the agitation was adjusted to 200 rpm, and 250 cm³ of both salt solutions were added dropwise at a rate of 2 cm³ min⁻¹. The white precipitate was aged at room temperature for 24 h. The suspension was filtered, and the obtained solid was divided in two parts. The first part was washed with water for 5 days until a negative chloride test was achieved, and the second part was used without any washing. The two solids were dried at 373 K for 24 h. Then, the washed HAP samples were calcined at 573, 773 and 873 K for 6 h under an O₂ atmosphere at a heating rate of 2, 10 and 25 K min⁻¹. The solids are referred as HapCAS_{x/y}, where *x* is the casein concentration and *y* is the pH. The unwashed, washed and calcined samples were characterized.

2.3 Analytical techniques

The X-ray powder diffraction (XRD) patterns were recorded at room temperature on a Shimadzu diffractometer model XD3A using CuK α radiation ($\lambda = 0.154$ nm) at 30 kV and 20 mA at a rate scan of $0.03^\circ \text{ seg}^{-1}$ for a 2θ range of 5 to 60 degrees. The porosity of the samples was determined by nitrogen adsorption-desorption experiments at 77 K using an ASAP 2010 Micromeritics automated gas adsorption system. Prior to analysis, the samples were outgassed under vacuum at 473 K for 2 h. The specific surface area was determined using the Brunauer–Emmett–Teller (BET) equation. The volume and pore size distribution were obtained using the Barrett-Joyner-Halenda (BJH) method. The Fourier transform infrared (FTIR) spectra were recorded at room temperature on a MB-Series FTIR Bomem spectrophotometer with the samples in KBr pellets at a sample concentration of 1% (w/w). Each spectrum was obtained by averaging 30 consecutive scans that were collected in a range from 4000 to 400 cm^{-1} at a resolution of 4 cm^{-1} . The quantity of casein on the solids was based on the nitrogen content that was determined via CHN Elemental analysis on a Perkin-Elmer elemental analyzer model PE 2400. The thermogravimetric curves were obtained on a DuPont instrument model 1090 in a nitrogen atmosphere at a flow rate of $50 \text{ cm}^3 \text{ min}^{-1}$ and a heating rate of 4.71 K s^{-1} with temperatures ranging from 300 to 1200 K. The micrographs were recorded on a JEOL JEM-100 CXII apparatus operating at 200 keV. Samples in the form of bulk powders were suspended in ethanol and then deposited on 400 mesh copper grids covered with an ultrathin carbon membrane of 2 – 3 nm thickness.

2.4 BSA sorption

The kinetic study for the BSA adsorption on micro and mesoporous Hap was conducted using various reaction times. 1000 mg dm^{-3} of BSA solution was prepared in a phosphate saline buffer ($(0.067 \text{ mol L}^{-1} \text{ KH}_2\text{PO}_4/0.067 \text{ mol dm}^{-3} \text{ Na}_2\text{HPO}_4 \cdot 2\text{H}_2\text{O})$) at a pH of 7.2. 50 mg samples of the solid were suspended in 25 cm^3 of the BSA solution, and the solid/BSA suspensions were placed in a thermostated bath with an orbital agitation of 130 rpm at $298 \pm 1 \text{ K}$ for 0 to 120 minutes. At pre-determined intervals, the samples were centrifuged at 4000 rpm for 15 minutes, and the BSA concentration remaining in the solution after each time interval was determined using a HP Ultraviolet–Visible spectrophotometer model 8453 at 595 nm according to the Bradford method [50].

The quantity of adsorbed protein on the solid was determined as follows:

$$q = \frac{(C_i - C_e) \cdot V}{m} \quad (1)$$

where C_i and C_e are the initial and equilibrium concentrations of BSA in the solution, respectively, V is the volume of the solution and m is the mass of HAP.

To study the adsorption isotherms of BSA on HAP, 25.0 mL of the protein solution at concentrations ranging from 50 to 500 mg dm⁻³ were reacted with 50 mg of the solid, and the suspensions were placed in a thermostated bath with stirring at 298 K for the time established in the kinetic study. After equilibrium, the samples were centrifuged, the supernatant was removed, and the BSA concentrations were determined as previously described.

A control experiment was performed using Hap and saline solutions at the same conditions. The concentration of ions in solution was monitored by inductively coupled plasma - optical emission spectroscopy (ICP OES, Radial) using an Arco spectrometer from Spectro. Any variation in the Na⁺ and K⁺ concentrations were observed comparing to the solutions before and after equilibrium. Therefore, any influence of saline solution on Hap was observed.

3. Results and discussion

3.1 Effect of thermal treatment

The XRD patterns of the non-calcined and calcined solids at 573 K are shown in **Figure 1** (for samples calcined at 773 and 873 K see Supplementary material **Figure SM-1**). Well-crystallized Hap (indexed according to JCPDS 09-0432) was obtained at different pH and two casein concentrations. The thermal treatment did not alter drastically the crystallinity eventhough the peak at 10° (100) for calcined samples is broader. It has been reported that the (100) reflection is responsible for the interaction with biomolecules [51]. The characteristic reflections associated to (211), (112) and (300) of Hap were maintained.

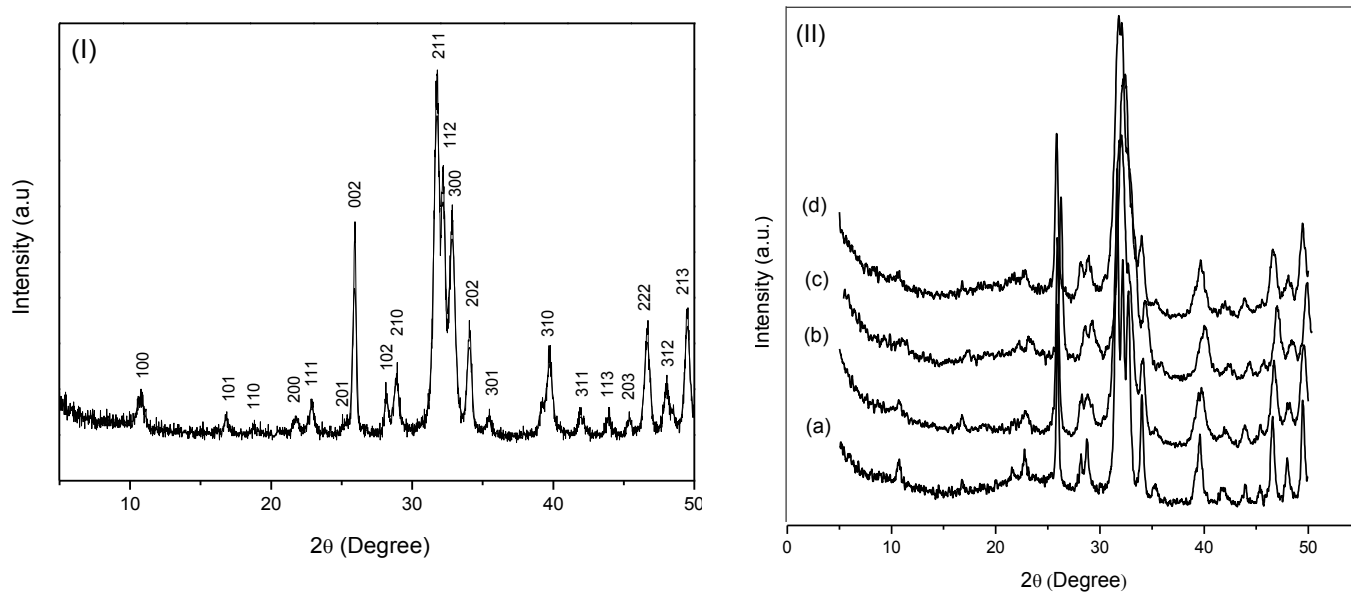


Figure 1. XRD patterns of (I) conventional hydroxyapatite obtained without casein; and (a) washed and non-calcined hydroxyapatite HapCAS_{1.0/7.0} and HapCAS_{1.0/7.0} calcined at (II) 573 K using a heating rate (K min⁻¹) of (b) 2, (c) 10 and (d) 25.

The textural properties based on the adsorption/desorption nitrogen measurements are listed in **Tables 1 and 2** for the solids obtained under different conditions. The solids with higher specific surface areas and smaller pores diameters were obtained at 573 K and a heating rate of 10 K min⁻¹ (see Table 1 and **Supplementary material Figure SM-2**). These conditions (573 K and a heating rate of 10 K min⁻¹) were used to obtain the other solids, and the textural properties are presented in Table 2. All of the synthesized materials had a surface area of 55-106 m² g⁻¹. The values are higher than those reported for mesoporous calcium phosphates [52, 53] as well as for conventional hydroxyapatite, which have a surface area of 20 m² g⁻¹ [54]. The data suggested that calcination at higher temperatures does not affect the surface area. For the non-calcined Hap (washed samples), the surface area was the same than the one observed for the calcined samples, suggesting the extraction of casein by washing. The N₂ isotherms for the calcined Hap at 573 K with a heating rate of 10 K min⁻¹ were type IV (**Figure 2 and Supplementary material Figure SM-3**), which is

characteristic of mesoporous solids, with H3 hysteresis. The P/P_0 position with an inflection at 0.70-1.0 confirmed the structural characteristic of the pores. Two distinct regions in the N_2 isotherms were observed (Figure 2). The initial N_2 adsorption occurred at a low pressure followed by a multilayer adsorption until the appearance of the inflection point at a P/P_0 of 0.7. Then, the quantity of adsorbed gas increased abruptly with a slight increase in the pressure due to N_2 condensation in the primary mesopores. The solid HapCAS_{5.0/11.0} (Figure 2c) displayed a third region in the N_2 isotherm. Above a P/P_0 of 0.9, the curves were asymptotic, which is characteristic of capillary condensation in secondary mesopores.

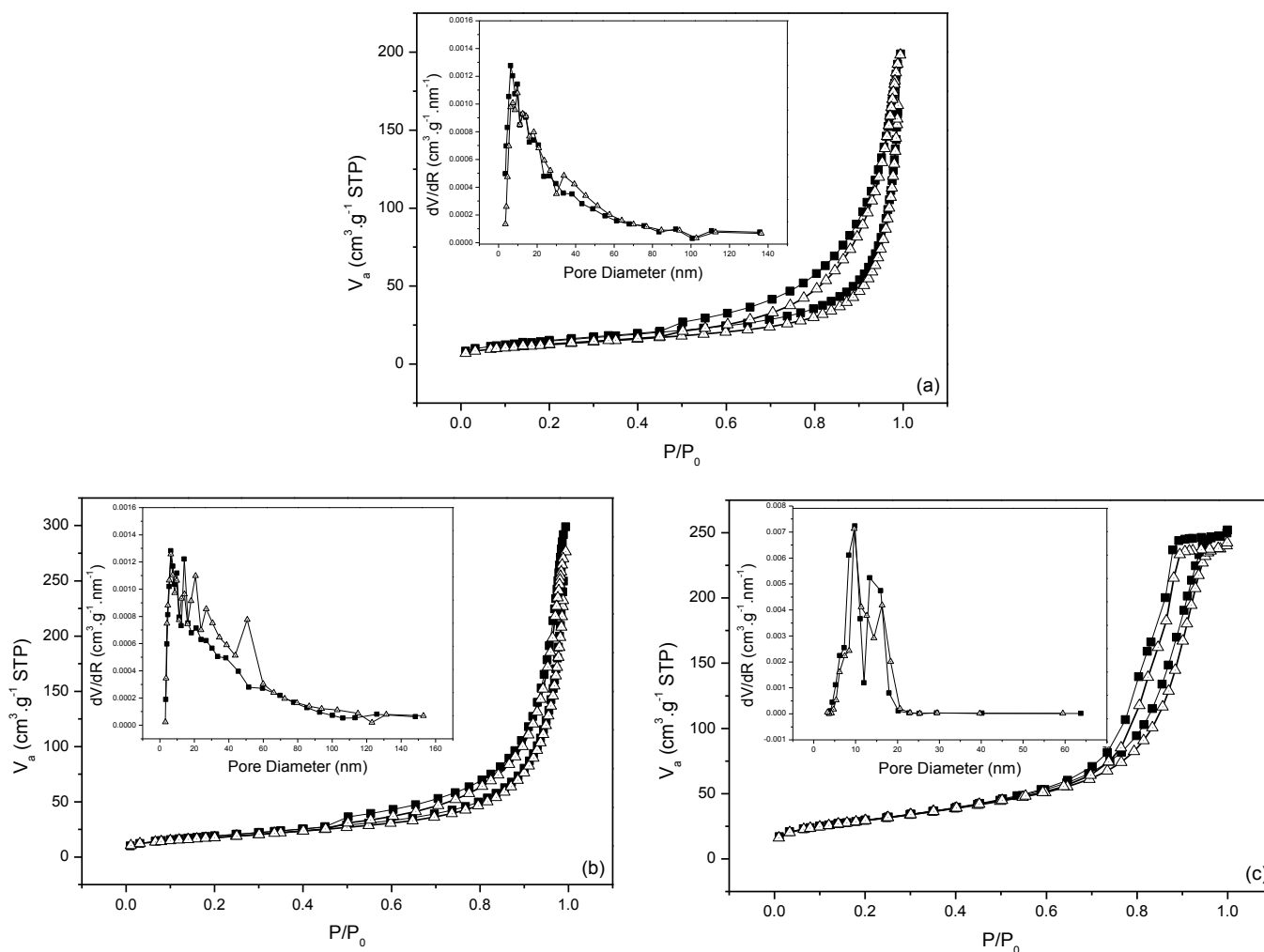


Figure 2. Nitrogen adsorption/desorption isotherms of (a) HapCAS_{5.0/7.0}, (b) HapCAS_{5.0/8.0} and (c) HapCAS_{5.0/11.0} calcined at 573 K with a heating rate of 10 K min⁻¹ (Δ). Non-calcined sample (■).

Table 1 – Textural properties for HAP synthesized with 1 mg L⁻¹ casein at a pH of 7.0 before and after thermal treatment with three heating rates in an oxygen atmosphere.

Temperature (K)	Heating rate (K min ⁻¹)	S _{BET} (m ² g ⁻¹)	Vp (cm ³ g ⁻¹)	Dp (nm)
-	-	53	0.278	17.90
573	2	52	0.285	16.00
	10	54	0.309	16.52
	25	52	0.269	16.00
773	2	45	0.261	20.21
	10	46	0.273	20.55
	25	50	0.278	18.00
873	2	42	0.284	25.06
	10	45	0.289	23.23
	25	42	0.262	23.72

S_{BET} = specific surface area, Vp = pore volume, Dp = pore diameter.

Table 2 – Textural properties for HAP synthesized at casein concentrations of 1 and 5 mg L⁻¹ before and after thermal treatment in an oxygen atmosphere at 573 K and 10 K min⁻¹.

Casein concentration (mg L ⁻¹)	pH	S _{BET} (m ² /g)	V _p (cm ³ /g)	D _p (nm)
1	7.0	53*	0.278*	17.90*
		54	0.309	16.52
	8.0	67*	0.189*	9.98*
		69	0.180	13.73
	11.0	82*	0.267*	13.10*
		83	0.237	14.70
5	7.0	67*	0.215*	15.90*
		68	0.169	15.42
	8.0	84*	0.193	10.05
		86	0.185	10.62
	11.0	106*	0.370*	12.72*
		107	0.384	12.95

S_{BET} = specific surface area, V_p = pore volume, D_p = pore diameter

*Non-calcined sample

The well-defined form in the adsorption/desorption branches indicate uniform pore diameters for the materials, as shown in the distribution curves (**Figure 2 and Supplementary material Figure SM-3**), with a very narrow size in the range of 15-20 nm for all of the solids.

TEM experiments were performed on HapCAS_{5.0/11.0} (**Figure 3**). Microporous Hap sample do not exhibit any organized porosity. The sample possesses hexagonal morphology but without any structural porosity, as demonstrated by the nitrogen adsorption-desorption measurements. After calcination of the solid at 573 K, black and white stripes with a separation distance varying between 1.2 and 1.8 nm were observed in the images of the sample.

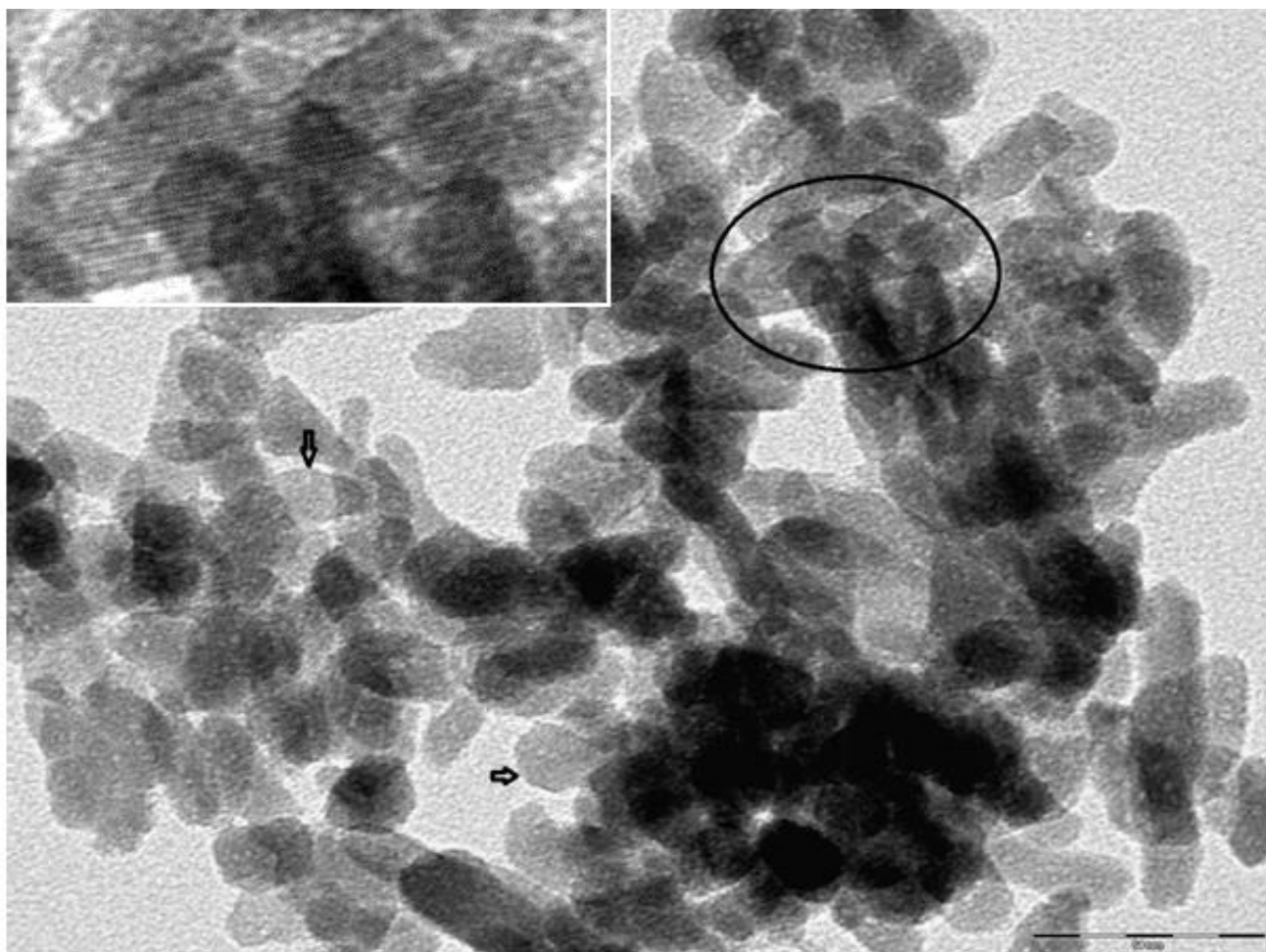


Figure 3. TEM image of the HapCAS_{5.0/11.0} calcined at 573 K with a heating rate of 10 K min⁻¹.

The infrared spectra of the calcined and non-calcined Hap samples (**Supplementary material Figure SM-4**) contained a band at 3500 cm⁻¹, which was assigned to the OH stretching vibrations of adsorbed water and the phosphate group. The OH bending vibration was observed at 1620 cm⁻¹. The characteristic bands associated with phosphate vibrations were observed at 1100, 1000 and 950 cm⁻¹ due to asymmetric deformation of PO₄³⁻ and 850 cm⁻¹ due to P-O(H) stretching in HPO₄²⁻ [55, 56]. The bands located at 600 and 550 cm⁻¹ were assigned to the P-O and P-O(H) asymmetric deformations of PO₄³⁻ and HPO₄²⁻, respectively [5].

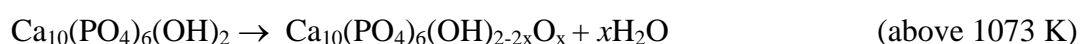
Some differences in the spectra were observed for the calcined samples (**Figure SM-4**). In addition to the characteristic bands of the inorganic phase, low intensity bands were

observed at 2938 and 2853 cm^{-1} , which correspond to C-H asymmetrical and symmetrical stretching of methylene groups, respectively. In addition, two medium bands located at 1465 and 1421 cm^{-1} were due to CH_2 scissoring and C-OH in plan bendings, respectively [57], and the NH_2 wagging mode at 871 cm^{-1} indicating the presence of casein in the phosphate. These three last vibrations were more pronounced in the calcined solids (at 572 and 773 K), indicating that the casein was not fully extracted. The bands in the non-calcined solids were more intense. The NH_2 wagging band was not observed in the solids calcined at 873 K, but very low C-H stretchings and CH_2 were maintained, suggesting the remaining casein in this sample.

The CHN results (**Supplementary material Table SM-1**) confirmed the presence of a high organic content in the samples prior to washing and calcination. The thermal treatment removed nearly all of the casein, as shown in Table 3, i.e. 93% for 873 K. The low CN content in the washed and non-calcined samples suggested that 64% of the casein was removed with intensive washing. This result is important because template removal is a crucial part in the synthesis of mesoporous Hap.

The TG curves of the non-calcined and calcined HapCAS_{1.0/7.0} samples (**Supplementary material Figure SM-5** and Table SM-2) was used to determine the organic matter content, and the results are in agreement with the CHN data, confirming that the casein was nearly removed by washing. The amount of remaining casein in the solids after calcination is very small and did not alter the porosity characteristics of the materials, as previously discussed. All of the TG curves have the same general behavior with three weight loss steps due to thermal decomposition of the inorganic skeleton. The TG(DTG) curves of casein (see **Supplementary material Figure SM-6**) show its decomposition between 465-850 K [58].

For mesoporous Hap samples, TG curves showed the first event occurring at 300-498 K due to the loss of physisorbed water from the surface and pores of the material. The second step at 498-1073 K was due to the thermal decomposition of casein, which occurs above 465 K [57]. A third loss step was observed above 1073 K and is related to the decomposition of hydroxyapatite, as described in the following equation [59, 60]:



The TG curves exhibited some differences for the HapCAS_{1.0/7.0} mesoporous solids as a function of the calcination temperature. The amount of mass lost for all of the solid was nearly the same and independent of the calcination temperature, which confirmed the

elemental analysis (Table 3). However, based on a quantitative evaluation of the weight loss in the second step (thermal decomposition of casein), a gradual decrease in the weight loss was observed for the solids calcined at higher temperatures. Therefore, the casein was not completely removed from the HAP after calcination at 573 and 773 K. These data are in concordance with CHN results.

Table 3 - CHN data of the HAP synthesized at a pH of 7.0 and a casein concentration of 1.0 mg L⁻¹ before and after washing and calcination at different temperatures (T).

*washed and non-calcined sample.

T (K)	Heating rate (K min ⁻¹)	C (%)	H (%)	N (%)	Casein removal (%)
-	-	0.78 ± 0.2*	0.54 ± 0.01*	0.16 ± 0.02*	64
573	2	0.68 ± 0.02	0.77 ± 0.01	0.16 ± 0.02	68
	10	0.69 ± 0.02	0.39 ± 0.02	0.20 ± 0.03	68
	25	0.68 ± 0.02	0.49 ± 0.02	0.15 ± 0.02	68
773	2	0.55 ± 0.01	0.46 ± 0.02	0.31 ± 0.03	74
	10	0.54 ± 0.01	0.48 ± 0.02	0.25 ± 0.03	75
	25	0.56 ± 0.01	0.49 ± 0.02	0.15 ± 0.01	74
873	2	0.23 ± 0.01	0.16 ± 0.01	0.13 ± 0.01	89
	10	0.16 ± 0.01	0.50 ± 0.02	0.10 ± 0.01	93
	25	0.16 ± 0.01	0.48 ± 0.02	0.12 ± 0.01	93

3.2 Effects of pH and casein concentration

The pH and casein concentration are two important parameters in the synthesis of mesoporous hydroxyapatite to achieve the desired porosity characteristics. For all of the solids, the specific surface area increased significantly at high pH and casein concentrations (see **Supplementary material Figure SM-7**). The surface area of HapCAS_{5,0} increased from

54 to 84 m²g⁻¹ and 68 to 106 m²g⁻¹ when the solids were calcined at 573 K at a heating rate of 10 K min⁻¹, and a pH of 7.0 to 11.0, respectively.

The inflection points in the adsorption branches shifted to a higher pressure (i.e., lower inclination on the inflection point corresponds to capillary condensation) as the pH and casein concentration decreased. This result indicated that the solids synthesized at a higher pH and casein concentrations resulted in a more uniform pore distribution, as shown in Figure 3. The curved slope in the capillary condensation region reflected the distribution of the pore size. In addition, a smoother slope suggests a heterogeneous pore size [61]. This behavior is observed because the casein micelles, which are stable, do not exhibit the same structure. Alterations in the temperature, pH, ionic strength and high pressures lead to changes in the distribution of the casein micelle sizes [37].

At a pH of 7.0 (IP of casein is 4.8), the electrostatic repulsion between molecules decreased, and the hydrophobic interactions between molecules in the micelles increased. Therefore, the micellar structure becomes more compact, and the size of the micelles decreased. In addition, the micelles interacted strongly with each other [62]. This interaction affects the mass transfer between the solution and the substrate, which complicates the interaction between the ions (calcium and phosphate) and the casein micelles and affects the formation of the mesoporous structure.

At higher pH (pH 11), the deprotonation of the carboxylic group of aspartic acid (Asp) and glutamic acid (Glu) residues altered the formation of casein micelles (i.e., electrostatic repulsion, destruction of salt bridges and formation of regions with isolated charges), which led to micelles with a larger radius [62].

The weak attraction between the casein molecules in the micelles at a higher pH promoted a weak attraction between the micellar structures, which favors mass transfer processes between the solution and the substrate and facilitated the interaction between the ions and casein to improve the formation of a mesoporous structure.

3.3 Effect of not washing the solids.

The TG curves for the synthesized hydroxyapatites before the washing and post-synthesis heat treatment (see **Supplementary material** Figure SM-8) indicated that the mass loss in the second step of the TG curve increased for solids synthesized at a higher pH, suggesting the higher quantity of the organic groups on the solids obtained at a pH of 11, as shown the CHN data (**Supplementary material** Table SM-3).

The TG curves indicated that the three mass loss events due to the thermal decomposition of the inorganic skeleton remained nearly unchanged. However, some differences were observed. Based on comparison to the TG results for free casein (Figure SM-8), a second mass loss was observed between 498-870 K due to the decomposition of the casein in the pores of the solid. Table SM-3 shows the high mass losses for the solids obtained at a pH of 11 in the third and fourth mass loss events, which are associated with dehydroxylation of the hydroxyapatite.

These results were confirmed by the infrared spectra (see **Supplementary material** Figure SM-9) and CHN results discussed above. High intensity bands were detected at 2950-2850 cm^{-1} (Figure SM-9), and high CNH contents were detected.

3.4 BSA sorption

The BSA sorption was performed for mesoporous hydroxyapatites (i.e., the HapCAS_{5.0/11.0} sample), and the same study was adopted for non-mesoporous as a reference.

The equilibrium times (Figure 4I) for BSA adsorption occurred at 20 and 40 min for the micro- and mesoporous samples with sorption capacities of 81 and 119 mg g^{-1} , respectively. This behavior may be associated with higher surface areas and OH groups on the mesoporous sample.

Two plateaus were observed in the sorption isotherms, (Figure 4 II), for the monolayer formation, the mesoporous hydroxyapatite exhibited maximum BSA adsorption capacity of 125 mg g^{-1} , which is higher than those obtained for pure hydroxyapatite (i.e., 81 mg g^{-1}). The second plateau did not reach an equilibrium and can be associated to multilayers of BSA linked through hydrogen and organophilic interactions.

The interaction of BSA and hydroxyapatites is based on the possibility of hydrogen bonding between the $-\text{COO}^-$ groups of the protein and the P-OH on the hydroxyapatite surface [61]. The size of the BSA molecule is 10 x 6 nm, which is comparable to the pore diameter of mesoporous hydroxyapatite [63].

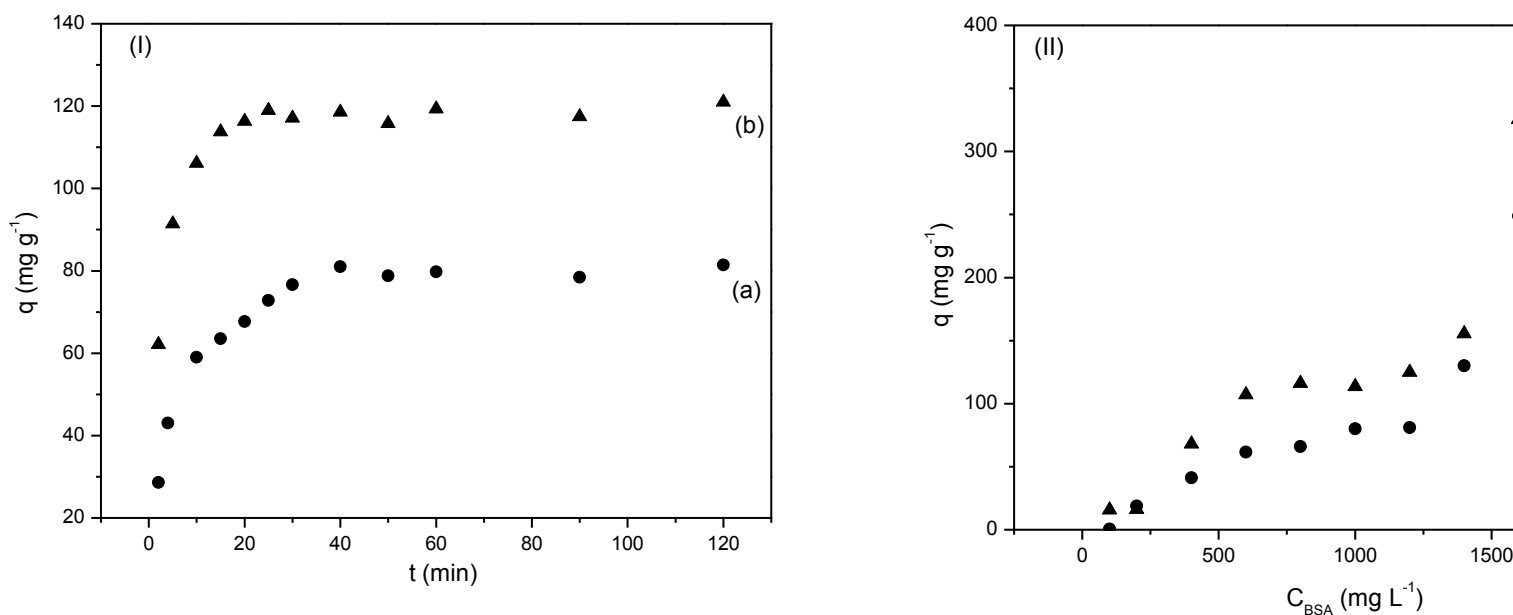


Figure 4. (I) Time and (II) concentration isotherms of the BSA adsorption on (a) microporous hydroxyapatites (b) mesoporous hydroxyapatite. q is the quantity of adsorbed protein, C_{BSA} is the equilibrium concentration of protein and t is the time.

4. Conclusion

The synthesis of Hap in the presence of casein has been achieved. Different key parameters have been investigated including pH, temperature and influence of washing and casein concentration to adjust the textural properties. The most appropriate acid-base conditions are approximately pH 11, where casein is negatively charged. Interactions between the calcium, phosphate groups and the organic molecule are possible. The formation of casein micelles has been highlighted as already reported for this type of material. At high temperatures (in an oxygen atmosphere at 573 K and 10 K min⁻¹), solids with larger mesopores and few micropores were obtained.

The best casein concentration was approximately 5 mg L^{-1} , and any excess amount does not interact with the inorganic part. Washing with water removed the excess unreacted casein and allow for the formation of a stable Hap.

In addition, the results indicated that casein is an excellent template for Hap solids because it can be extracted via a green process (washing with water) without the use of organic solvents or calcination.

The protein sorption capacity of the mesoporous Hap was important compared to other minerals, such as clay minerals [49]. Moreover, the obtained Hap can have importance for biomedical applications such as drug delivery agent for large molecules, considering its mesoporous structure.

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There is no conflict of interest to declare.

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Supplementary material

Figure SM-1. XRD patterns of the (a) washed and non-calcined hydroxyapatite HapCAS_{1.0/7.0} and HapCAS_{1.0/7.0} calcined at (I) 773 K and (II) 873 K using a heating rate (K min⁻¹) of (b) 2, (c) 10 and (d) 25.

Figure SM-2. Nitrogen adsorption/desorption isotherms of HapCAS_{1.0/7.0} calcined at a heating rate (K min⁻¹) of (a) 2, (b) 10 and (c) 25 and temperatures (K) of 573 (■), 773 (Δ) and 873 (○).

Figure SM-3. Nitrogen adsorption/desorption isotherms of (a) HapCAS_{1.0/7.0}, (b) HapCAS_{1.0/8.0}, (c) HapCAS_{1.0/11.0}, calcined at 573 K with a heating rate of 10 K min⁻¹ (Δ). Non-calcined sample (■).

Figure SM-4. Infrared spectra of HapCAS_{1.0/7.0} for the non-calcined (a) and calcined samples at temperatures of (b) 873, (c) 773 and (d) 573 K with a heating rate of (I) 2, (II) 10 and (II) 25 K min⁻¹.

Figure SM-5. Thermogravimetric curves of HapCAS_{1.0/7.0} obtained before (a) and after calcination at temperatures (K) of (b) 573, (c) 773 and (d) 887 K with a heating rate (K min⁻¹) of (I) 2, (II) 10 and (II) 25.

Figure SM-6. TG/DTG curve for casein.

Figure SM-7. Influence of the pH and casein concentration on the specific surface area (S) of HAP synthesized with a casein concentration of 1 mg mL⁻¹ (■) and 5 mg mL⁻¹ (●) and calcined at 573 K with a heating rate of 10 K min⁻¹.

Figure SM-8. TG curves for unwashed Hap synthesized with a casein concentration of (I) 1 mg L⁻¹ and (II) 5 mg L⁻¹ at a pH of (a) 11.0, (b) 8.0 and (c) 7.0.

Figure SM-9. Infrared spectra of unwashed Hap synthesized with a casein concentration (mg L⁻¹) of (I) 1 and (II) 5 at a pH of (a) 11.0, (b) 8.0 and (c) 7.0.

Table SM-1. Mass loss percentages obtained from TG/DTG curves for HAPCAS_{1.0/7.0} after thermal treatment (*washed and non-calcined sample).

Table SM-2. Mass loss data based on thermogravimetry for hydroxyapatites prior to washing and thermal treatment.

Table SM-3. CHN data for the HAP synthesized at different pH values and casein concentrations prior to washing.