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1	Monitoring diclofenac adsorption by organophilic alkylpyridinium
2	bentonites
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26 Abstract

27 Organoclays have been applied as efficient adsorbents for pharmaceutical pollutants from chloride In this work, dodecylpyridinium aqueous solution. $(C_{12}pyCl)$ and 28 hexadecylpyridinium chloride (C₁₆pyCl) cationic surfactants were used for the preparation of 29 organobentonites destined for diclofenac sodium (DFNa) adsorption, an anionic drug widely 30 31 detected in wastewater. The organofunctionalization of the clay samples was performed under microwave irradiation at 50 °C for 5 min with surfactant amounts of 100% and 200% in 32 relation to the cation exchange capacity (CEC) of the pristine bentonite. The amount of 33 incorporated ammonium salts based on CHN elemental analysis was higher for all samples 34 prepared with 200% of the CEC. The basal spacings of the organoclays ranged from 1.54-35 2.13 nm, indicating the entrance of organic cations into the interlayer spacing of the clay 36 samples, and the spacing depended on the size of the alkyl organic chain. The hydrophobic 37 38 character of the organobentonites was verified by thermogravimetry and infrared spectroscopy (FTIR). The adsorption isotherms showed that the drug capacity adsorption was 39 40 influenced by the amount of surfactant incorporated into the bentonite, the packing density and the arrangement of the surfactants in the interlayer spacing. Zeta potential measurements 41 of the organobentonites and FTIR analysis after drug adsorption suggested that electrostatic 42 43 and nonelectrostatic interactions contributed to the mechanism of adsorption.

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47 Keywords: Organobentonite; microwave heating; adsorption; anti-inflammatory drug;
48 diclofenac

1. Introduction

The presence of pharmaceutical compounds in the environment has become a major 50 51 concern, particularly due to the consequences related to long exposure, which are still 52 unknown (Lonappan et al., 2016). Diclofenac (2- [2,6-dichlorophenylamino] phenylethanoic acid) is among the main drugs studied in recent years. Diclofenac is a nonsteroidal anti-53 inflammatory drug often prescribed in human and veterinary medicine and used to reduce 54 inflammation and pains (Acuña et al., 2015; He et al., 2017). As a consequence of its high 55 production and consumption worldwide, both diclofenac and its metabolites have been 56 detected in aquatic bodies in several countries at concentrations of 0.7-4400 ng L⁻¹ in surface 57 waters and up to 8.5 μ g L⁻¹ in wastewater (Lonappan et al., 2016; Scheurell et al., 2009); 58 concentrations of its transformation products are in the range of 0.08 to 1.80 μ g L⁻¹ (Scheurell 59 et al., 2009). In Brazil, diclofenac was also observed in water in the range of 3.3-785 ng L⁻¹ 60 (Starling et al., 2019). Therefore, diclofenac is among the main drugs studied in recent years 61 62 regarding its identification/detection in aquatic bodies (Biel-Maeso et al., 2018; Starling et al., 2019), removal/degradation (Maia et al., 2019; Mugunthan et al., 2018), and environmental 63 impacts (Klaudia et al., 2019; Moreno-González et al., 2016; Oaks et al., 2004). 64

Both toxicity and bioaccumulation of diclofenac have been observed for various living aquatic organisms, even at low concentrations (Klaudia et al., 2019; Moreno-González et al., 2016), and diclofenac was identified as the cause of mortality and decline of the vulture population in Pakistan (Oaks et al., 2004). Some studies have observed that diclofenac metabolites can be generated through biotransformation in living organisms or through exposure to sunlight, and some of them are even more toxic than pure diclofenac (Bonnefille et al., 2018; Klaudia et al., 2019).

Due to the environmental problems, several diclofenac removal methods have been
 evaluated, such as coagulation, flocculation and activated sludge treatment (Carballa et al.,

2005; Vieno and Sillanpää, 2014); adsorption based on natural or synthetic materials (Andrew
Lin et al., 2015; Maia et al., 2019); and degradation through advanced oxidative processes,
such as ozonation (Beltrán et al., 2009), photo-Fenton (Pérez-Estrada et al., 2005) and
photocatalysis (Mugunthan et al., 2018).

In this context, adsorption is highlighted because of the ease of operation and 78 avoidance of subproducts. Organophilic clay minerals have been applied as efficient 79 80 adsorbents for drug removal from aquatic bodies (Ghemit et al., 2019; Karaman et al., 2012; Maia et al., 2019; Martinez-Costa et al., 2018; Oliveira et al., 2017; Oliveira and Guégan, 81 2016; Sun et al., 2017a; Thanhmingliana, 2015). The performance of organophilic clays was 82 83 attributed to a better compatibility with organic pollutants thanks to their hydrophobic nature and to the presence of new sites for adsorption (Oliveira and Guégan, 2016; Zhuang et al., 84 2019, 2018). Therefore, modified clays with surfactants containing an aromatic ring in their 85 86 structure have been applied for the adsorption of different pollutants, such as phenolic compounds (Luo et al., 2015), aniline (Gu et al., 2014), bisphenol A (Yang et al., 2016), 87 naphthalene and phenanthrene (Changchaivong and Khaodhiar, 2009). The mechanism of 88 interaction involves both π - π interactions between aromatic rings of the surfactant and the 89 rings of the pollutant and other organic interactions (hydrogen bonding, London forces, etc), 90 making these modified clays better adsorbents (Oliveira et al., 2017; Oliveira and Guégan, 91 2016). Indeed, hexadecylpyridinium chloride was used, commonly applied as an antibacterial 92 agent widely in antiseptic solutions and some personal care products, as well as a preservative 93 in pharmaceutical preparations and in the meat industry as a spray for the control of microbial 94 growth (Herrera et al., 2004; Özdemir et al., 2013). 95

Furthermore, the adsorption of organic pollutants is improved when the incorporated amount of surfactant is higher than the cationic exchange capacity (CEC) of the clay mineral (Brito et al., 2018; Luo et al., 2018).

In the present study, organoclays were obtained by the organofunctionalization of 99 bentonite, a mineral constituted predominantly by \geq 50% smectite, most commonly 100 montmorillonite (Mt). Mt is a 2:1 phyllosilicate with a general structure of $(M^{x+}, nH_2O)(Al^{3+}_2)$. 101 $_{\rm v}{\rm Mg}^{2+}{}_{\rm v}{\rm Si}^{4+}{}_{\rm 4}{\rm O}_{10}({\rm OH})_2$, where Si⁴⁺ ions are coordinated to four oxygens in tetrahedral sites and 102 Mg^{2+}/Al^{3+} ions are octahedrally coordinated to six oxygens. The hydrated interlayer cations 103 M^{x+} (commonly Na^{+} or Ca^{2+}) balance the negative layer charge due to the isomorphic 104 substitution of Mg^{2+} for Al^{3+} in the octahedral sheet. These interlayer cations can be 105 exchanged by organic cations in water solution, resulting in organophilic bentonite derivatives 106 (Lagaly et al., 2013). 107

108 Therefore, in this case, organobentonites were synthesized through microwave (MW) heating in a very short time (5 min) by reaction with two alkylpyridinium surfactants that 109 have aromatic rings in their structure. The influences of the chain length and composition of 110 both molecules on the synthesis of organobentonites, and diclofenac adsorption on modified 111 clay samples was evaluated. The synthetized samples were used for the first time for 112 diclophenac adsorption. The tests of drug adsorption were conducted under different 113 experimental conditions, and the influence of adsorbent dosage, pH, time and initial 114 diclofenac concentration were investigated. New insights in the mechanism of drug/solid 115 adsorption were also suggested based on characterization of the adsorbents after drug 116 adsorption. 117

118 **2. Experimental**

119 2.1 Materials

A sodium bentonite sample (BentNa), CEC 74.64 cmol(+)/kg, was supplied by Bentonise Bentonita Company, Brazil. The chemical composition of the bentonite was as follows: SiO₂ (52.98%), Al₂O₃ (18.35%), Fe₂O₃ (3.96%), TiO₂ (0.18%), CaO (0.01%), MgO 123 (2.47%), Na₂O (2.56%), K₂O (0.22%) and fire loss 18.59% (Cavalcanti et al., 2019). 1-124 Dodecylpyridinium chloride hydrate (C₁₂pyCl) and hexadecylpyridinium chloride 125 monohydrate (C₁₆pyCl) with purity grades of 98% and 99%, respectively, were supplied by 126 Sigma-Aldrich and used as received. Diclofenac sodium salt (CAS number 15307-79-6, MM 127 = 318.13 g mol⁻¹ and pKa 4.1) was purchased from Sigma-Aldrich.

128 **2.2 Preparation of the alkylpyridinium bentonites**

Organobentonites were synthesized based on a previous procedure (Brito et al., 2018). 129 130 Initially, two solutions of the salts were prepared in concentrations corresponding to 100 and 200% of the CEC of the bentonite. A sample of 4.0 g of BentNa was suspended in 100 mL of 131 each surfactant solution in a Teflon vessel reactor and heated in a microwave reactor (IS-TEC 132 MW reactor model RMW-1, Brazil, with a power of 1100 W and 2.45 GHz) for 5 min at 50 133 °C. The obtained solids were recovered by centrifugation at 10000 rpm, washed with distilled 134 water until testing negative for chlorite with 0.01 mol L⁻¹ AgNO₃ and dried in an oven for at 135 least 24 h at 50 °C. 136

137 **2.3 Diclofenac sorption**

The test of diclofenac adsorption followed a previous method (Brito et al., 2018; França et al., 2019), by which the influences of the medium pH (6.0-10.0), dosage of the solid (25-400 mg), time (0.5 – 120 min) and drug initial concentration (1-500 mg L^{-1}) were evaluated.

Batch tests were performed at 30 °C by using samples of organobentonites dispersed in 20 mL of diclofenac solution. This temperature is the medium temperature found for Brazilian aquatic bodies. After each test, the solids were recovered by centrifugation, and the diclofenac concentrations were monitored by UV-Vis molecular spectrometry (Shimadzu spectrometer model TCC-240 240) at 276 nm (Ghemit et al., 2019). The amount of adsorbed
drug (q) was calculated as established in Eq. 1:

$$q = \frac{(C_i - C_e)V}{m} \tag{1}$$

149

where C_i and C_e are the drug concentrations before and after adsorption (mg L⁻¹), respectively, *V* is the total volume of drug solution (L) and *m* is the mass of the solid (g).

To investigate pH, 50 mg of solids was reacted with 20 mL of 100 mg L^{-1} diclofenac solution for 24 h. The pH was adjusted with 0.05 mol L^{-1} NaOH or HNO₃ solutions.

Tests for the dosage of solids were monitored at optimum pH under the same conditions described.

Tests for different times of interaction were conducted with the fixed mass obtained inthe solid dosage tests and at optimum pH for times in the range of 0.5-120 min.

Finally, the initial diclofenac concentrations were evaluated in the range of 1-500 mg L^{-1} at the optimized pH, dosage of solids and time of contact.

160 All experiments were performed in triplicate.

161 **2.4 Kinetic and equilibrium models**

162 The experimental data were adjusted to fit the following kinetic models: pseudo-first-163 order (Lagergren, 1898), pseudo-second-order (Ho and McKay, 1999) and simplified Elovich 164 equation (Chien and Clayton, 1984), assuming $\alpha\beta t \gg 1$, (see Eqs. 1 to 3 in Supplementary 165 Material SI1).

The equilibrium isotherms were analyzed with the Langmuir (Langmuir, 1918),
Freundlich (Freundlich, 1906) and Temkin (Temkin and Pyzhev, 1940) models (see Eqs. 4-6
in Supplementary Material SI1).

169 The standard deviation (SD-root mean square error), Eq. 2, was used to verify which 170 equation models were best suited to describe the experimental data (Lima et al., 2015).

171

172
$$SD = \sqrt{\frac{1}{n_p - p} \sum_{i}^{n} (q_{i,exp} - q_{i,model})^2}$$
(2)

173

where $q_{i,exp}$ and $q_{i,model}$ are the experimental adsorbed drug amount and theoretical amount obtained by the kinetic models, n_p is the number of performed experiments, and p is the number of parameters of the fitted model.

177 **2.5 Characterizations**

X-ray diffraction (XRD) analyses were conducted on a Shimadzu XD3A model 178 diffractometer with CuKa radiation and a fixed power source (40 kV and 30 mA). FTIR 179 spectra were recorded in the 4000-400 cm⁻¹ region by a Shimadzu IR Prestige-21 model; the 180 samples were dispersed in KBr pellets, and a resolution of 4 cm⁻¹ and accumulation of 20 181 scans were used for each run. Thermogravimetry data for the solids were obtained using an 182 SDT Q600 V20.9 Build 20 thermal analyzer with a heating rate of 10 °C min⁻¹ under 100 mL 183 min⁻¹ of argon flow in the range of 30 to 900 °C. CHN elemental analysis was obtained by 184 using a Perkin-Elmer PE-2400 microelemental analyzer. Chloride was analyzed by titration: 185 samples of 100 mg in triplicate was suspended in 0.01 mol L⁻¹ NaNO₃ for 24 h at 25 °C. The 186 dispersions were centrifuged and the procedure was repeated 3 times to ensure the exchange 187 of Cl⁻ by NO₃⁻. After centrifugation, aliquots of 10 mL of supernatant were titrated with 188 standard AgNO₃ solution (Skoog et al., 2012). Zeta potential (ζ) was measured using a 189 Zetasizer Nano Zs (Malvern Instruments) for isoelectric titration through pH titration. The pH 190 of the solutions was adjusted with 0.100 mol L^{-1} NaOH or 0.500 mol L^{-1} HNO₃. 191

192 **3. Results and discussion**

193 **3.1 X-ray diffraction**

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The XRD pattern of BentNa (Figure SM1a) showed smectite with sodium montmorillonite (Mt) as the predominant phase and impurities of quartz (Q) and muscovite (M), in agreement with ICDD cards 00.029.1498, 00.058.2036 and 01.070.8055 and previous studies (Cavalcanti et al., 2019; Queiroga et al., 2019). Characteristic reflections of Mt at $2\theta =$ 7.37° suggested a basal spacing (d₀₀₁) of 1.12 nm, as further indicated by additional reflections at 20 values of 19.6°, 28.3°, 35.0° and 61.8°.

The intercalation of alkylpyridinium cations was confirmed by the increase in basal spacings to 1.56, 1.74, 1.66 and 2.13 nm for Bent- C_{12} py-100%, Bent- C_{16} py-100%, Bent- C_{12} py-200% and Bent- C_{16} -py200% (Figure SM1), respectively. The results indicated that higher values were observed for solids prepared with 200% of the CEC and a longer organic chain of the salt (Changchaivong and Khaodhiar, 2009; Greenland and Quirk, 1962; Muñoz-Shugulí et al., 2019).

207 Studies have established that the size of the organic chain and the intercalated amount determine the arrangement of surfactants in the interlayer spacing. For example, $C_{16}py^+$ 208 monolayer ($d_{001} = 1.32 \sim 1.47$ nm), bilayer ($d_{001} = 1.68 \sim 1.78$ nm) and pseudotrilayer ($d_{001} =$ 209 210 2.14~2.20 nm) arrangements in the gallery spacing of montmorillonite have been proposed (Meleshyn and Bunnenberg, 2006). Based on the size of the surfactant molecules and the final 211 basal spacings (Chen et al., 2005; Luo et al., 2018), monolayer arrangement occurred for 212 213 Bent-C₁₂py-100%, bilayer arrangement occurred for Bent-C₁₂py-200% and Bent-C₁₆py-100%, and pseudotrilayer arrangement occurred for Bent- C_{16} py-200%, as illustrated in Figure 214 SM2. 215

The XRD results were compared with previous studies that considered the synthesis of 216 organobentonites by using conventional and microwave heating with the same proportion of 217 surfactant adopted in the present work (Table SM1). The obtained values for Bent- C_{16} py are 218 219 close to those obtained by (Schampera and Dultz, 2009) and Muñoz-Shugulí et al. (2019) using conventional heating at times of 20 and 1 h at 60 °C, respectively. However, divergent 220 values were also observed and were associated with the different CECs of the pristine 221 222 bentonites used (He et al., 2014) different conditions of synthesis. Therefore, the studies showed that aspects such as washing and drying (Luo et al., 2016) and the nature of the 223 interlayer cations (Volzone et al., 2002) can influence the final basal spacing and the amount 224 225 of intercalated surfactant.

226

227 **3.2 CHNCl elemental analysis**

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The amount of incorporated surfactant in the bentonite was determined based on C and N elemental analysis (Table 1); the values were close to the CEC (~ 90% of the initial salt concentration) for Bent-C₁₂py-100% and Bent-C₁₆py-100% and were near that for montmorillonites modified with $C_{16}py^+$ using 100% of the CEC by conventional heating (Schampera and Dultz, 2009).

For the organobentonites obtained using 200% of the CEC of BentNa, only Bent-C₁₆py-200% exhibited a value higher than the CEC (112.4%), while C₁₂py-200% exhibited a value of 93.3%. The excess of surfactant in Bent-C₁₆py-200% was incorporated as the ion pair C₁₆pyCl through hydrophobic interactions between the alkyl tails of the organic chain (Luo et al., 2018; Meleshyn and Bunnenberg, 2006), and was further verified by the presence of the chloride in the organoclays (Table 1). No Cl⁻ ions were detected in other organobentonites (Bent-C₁₂py-100%, Bent-C₁₆py-100% and Bent-C₁₂py-200%).

The better affinity of bentonite for surfactants with longer organic chains was related to an increase in the contribution of Van der Waals interactions and a decrease in the hydration enthalpy of the organic salt, favoring intercalation (Teppen and Aggarwal, 2007).

This result suggested that the packing densities of the groups in the solids can be influenced by the amount of intercalated molecules.

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247 **3.3 Infrared spectroscopy**

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Infrared spectra were used to monitor the organofunctionalization of the bentonite; therefore, the spectra of the pristine and modified solids are shown in Figure SM3. For sodium bentonite, typical bands were detected at 3632 cm⁻¹ and 3440 cm⁻¹, assigned to the hydroxyl stretching of structural M-OH ($M = Al^{3+}$, Mg^{2+} or Fe³⁺) and silanol. The bending of water molecules was also observed at 1638 cm⁻¹ (Slaný et al., 2019).

For the region below 1200 cm⁻¹, bands at 1115 and 1042 cm⁻¹ were related to Si-O stretching, and bands at 915-847 cm⁻¹ were due to AlMOH deformation (M = Al, Fe or Mg) (Slaný et al., 2019). The presence of quartz impurities was confirmed by the Si-O deformation at 798 cm⁻¹. Other bands at 620, 519 and 465 cm⁻¹ were assigned to Al-O/Si-O, Al-O-Si and Si-O-Si deformations, respectively, and are characteristic of montmorillonite (Slaný et al., 2019).

The intercalation of the surfactants in the clay minerals was accompanied by the appearance of new bands in the range of 3136-3096 cm⁻¹, attributed to the aromatic CH stretching of pyridine rings, and from 2928-2851 cm⁻¹, related to CH₂ antisymmetric and symmetrical stretching vibrations (Lin-Vien et al., 1991; Luo et al., 2018). The location of the v_{as} (CH₂) band at wavelengths higher than those of free surfactants (Table SM2) suggests the existence of structures with a disordered arrangement of organic cations (gauche conformers)
in the interlayer region of the montmorillonite (Chen et al., 2005; Slaný et al., 2019).

The spectra also exhibited a low-intensity band at 1502 cm⁻¹ associated with C=C vibrations of aromatic rings, bands at 1486 and 1469 cm⁻¹, associated with CH₃ and CH₂ deformations, respectively and a band at 729 cm⁻¹, related to $(CH_2)_n$ in-phase rocking, characteristic of alkyl chains of surfactants (Lin-Vien et al., 1991; Slaný et al., 2019). The absorptions at 777 and 679 cm⁻¹ were assigned to deformation of the pyridine ring (Lin-Vien et al., 1991).

- 273 **3.4 Thermogravimetry**
- 274

Thermogravimetry is a useful tool to quantify the amount of organic content in a solid but is also associated with other techniques, such as XRD and FTIR, to characterize how surfactants are confined in the interlayer region (Chen et al., 2005). TG curves (Figure SM4) and the associated mass losses are summarized in Table SM3.

The TG curve of pristine bentonite exhibited two steps of mass loss, the first step at 30-200 °C, attributed to the elimination of the interlayer water and water adsorbed on the surface, and the second from 200-900 °C, associated with the condensation of structural OH (Muñoz-Shugulí et al., 2019).

The organobentonites showed four and five events of mass loss. For all samples, the first event associated with the elimination of water was $\leq 1.2\%$, suggesting the hydrophobic nature of the organoclays (Muñoz-Shugulí et al., 2019). Additionally, the sum of mass losses of the other events was higher than in the pristine clay and are associated to an exothermal event (Heat flow not presented), which was an indication of the presence of organic moieties in the solids. The initial temperature associated with the degradation of the organic part decreased as the incorporated amount of surfactant increased and was observed at 182, 175, 174 and 118 °C for the Bent-C12py-100%, Bent-C16py-100% Bent-C12py-200% and Bent-C16py-200% solids, respectively; this degradation finished at 513-520 °C; therefore, the number of decomposition events exhibited within this range depended on the types of interactions (Chen et al., 2005; Muñoz-Shugulí et al., 2019).

Meleshyn and Bunnenberg, (2006) suggested that a lower temperature for the exit of surfactants occurs due to the different arrangements of organic chains in the interlayer spacing of clay samples and is an indication of weaker interactions (lower energy) between the organic cations and the mineral surface. In other words, as the organic cation content increases, the configurations change from monolayer and bilayer to pseudotrilayer, in accordance with the observed results.

301 Above 520 °C, mass loss was attributed to dehydroxylation (Luo et al., 2018; Muñoz302 Shugulí et al., 2019).

303

304 **3.5 Zeta potential**

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Zeta potential measurements (Figure SM5) suggested that the point of zero charge 306 (pH_{PZC}) occurred at pH 3.4, 2.5, 4.1 and 8.1 for Bent-C₁₂-100%, Bent-C₁₆-100%, Bent-C₁₂-307 200% and Bent-C₁₆-200%, respectively. BentNa is negatively charged in all pH ranges. The 308 modification of clay minerals with cationic surfactants promotes a total or partial variation in 309 310 surface charge, depending on the amount of organic cations incorporated (Brito et al., 2018; Schampera and Dultz, 2009). Therefore, the values of pH_{PZC} observed for Bent-C₁₂-100%, 311 Bent-C₁₆-100% and Bent-C₁₂-200% are probably related to the low amount of surfactant 312 313 incorporated (~ 90% of the CEC), while the higher value of pH_{PZC} for Bent-C₁₆-200% is consistent with the excess surfactant adsorbed probably on the basal surface of the bentonitesample, as indicated by the CHNCl and thermogravimetry results.

316

317 **3.7** Adsorption of diclofenac on the solids

318 3.7.1 Influence of pH

The effect of pH on the adsorption process has often been evaluated according to the 319 different behaviors presented by drugs and solids in aqueous media (Ghemit et al., 2019; 320 321 Oliveira et al., 2017). This parameter was analyzed considering the speciation of the diclofenac molecule at different pH values (Figure SM6i) and zeta potential measurements (ζ) 322 (Figure SM5). The results showed that the adsorption depended slightly on the pH (Figure 323 SM6ii); the maximum values were 12.87, 18.19, 25.30 and 39.40 mg g^{-1} for Bent-C₁₂-100%, 324 Bent-C₁₆-100%, Bent-C₁₂-200% and Bent-C₁₆-200%, respectively, at pH 6.0 and were better 325 326 than those at pH 8 and 10.

Based on the pKa (4.1) of diclofenac, at pH \geq 6, the anionic form dominates, and the decreased adsorption with increased pH (6-10) for Bent-C₁₂-100%, Bent-C₁₆-100% and Bent-C₁₂-200% can be associated with the repulsion between deprotonated diclofenac and organobentonites (Luo et al., 2015), considering the pH_{PZC} value; at pH < pH_{PZC}, the surface is positively charged, and the surface is negatively charged for pH values above the pH_{PZC}. These results suggested that non-electrostatic interactions contributed to the mechanism of adsorption.

334

335 **3.7.2 Dosage of the adsorbent**

The dosage of the adsorbent (Figure SM7) is important for establishing the best adsorption efficiency of the drug from solution. The adsorption percentages increase gradually with increased organobentonite mass due to the increase of interaction sites amount(Brito et al., 2018; Ghemit et al., 2019).

The best performance was observed for 300, 200, 150 and 50 mg of Bent- C_{12} -100%, Bent- C_{16} -100%, Bent- C_{12} -200% and Bent- C_{16} -200%, respectively and these dosages were associated with adsorption efficiencies of 88.3, 97.1, 93.5 and 99.5%. The adsorbed amounts per gram of adsorbent (q) were 5.9 mg g⁻¹ for Bent- C_{12} py-100%, 9.3 mg g⁻¹ for Bent- C_{16} py-100%, 13.0 mg g⁻¹ for Bent- C_{12} py-200% and 38.7 mg g⁻¹ para Bent- C_{16} py-200% (Figure SM7ii).

346

347 3.7.3 Kinetic studies

Adsorption kinetic studies of diclofenac (Figure SM8) were carried out using the masses corresponding to the maximum percentages of diclofenac adsorption obtained in the evaluation of the adsorbent dosage effect at pH 6.0. The isotherms showed rapid adsorption of the drug by the organophilic clays at 60 and 10 min for the solids obtained with 100% and 200% of the CEC, respectively. These results were close to those observed for other organophilic clays used for diclofenac adsorption (Ghemit et al., 2019; Sun et al., 2017a).

The adsorption kinetics were analyzed by nonlinear regression of the isotherms to the 354 pseudo-first-order, pseudo-second-order and Elovich models, whose parameters are 355 summarized in Table 2. In addition to R^2 , the fit of the isotherms to the models was also 356 evaluated using the standard deviation (SD) (Lima et al., 2015), which showed a better fit to 357 the Elovich equation for Bent-C₁₂py-100% and Bent-C₁₆py-100% and a better fit to the 358 pseudo-second-order model for Bent-C₁₂py-200% and Bent-C₁₆py-200%. The Elovich model 359 describes the process as chemisorption and considers the heterogeneity of the surface of the 360 361 adsorbent (Lima et al., 2015).

363 **3.7.4 Adsorption isotherms**

The equilibrium isotherms were evaluated at 1-500 mg L⁻¹ diclofenac (Figure 1), pH 6 and 60 min. The isotherms for the organobentonites initially showed an increase in adsorbed amount (qe) with increased drug concentration, reaching almost constant values at initial concentrations (Ci) of 350 mg L⁻¹ for Bent-C₁₆py-100% and Bent-C₁₂py-200%, 300 mg L⁻¹ for Bent-C₁₆py-200% and 450 mg L⁻¹ for Bent-C₁₂py-100%.

The maximum adsorption capacities (q_{max}) were 13.02, 19.30, 25.50 and 91.13 mg g⁻¹ 369 Bent-C₁₂py-100%, Bent-C₁₆py-100%, Bent-C₁₂py-200% and Bent- C_{16} py-200%, 370 on respectively. The result for pristine bentonite was less than 5% of the reported values (< 5 mg 371 g^{-1}) under the same conditions. These results were also compared with the diclofenac 372 373 adsorption capacity on other organoclays samples obtained from conventional procedure at time of 15-72 h (Table SM4), and illustrated the good performance of the organobentonites 374 obtained in this study in only 5 min by microwave irradiation. Long time reactions is a 375 limitation for use of organoclays industrial scale (Yapar, 2009), however, the use of 376 microwave irradiation behaved as good alternative for rapid and reproductive preparation of 377 modified clay minerals. 378

Beyond the low-cost and good efficiency of the organobentonites, the choice of adsorbent depends of other factors such biocompatibility with the ecosystem and their regeneration and recycle (Biswas et al., 2019; Momina et al., 2018), that were not studied in this present case.

Some organoclays exhibited high toxicity (Sarkar et al., 2013; Witthuhn et al., 2005) while others did not showed any toxicity for the original community of soil microorganisms responsible for biodegradation (Abbate et al., 2013), therefore, the toxicity of alkylpyridium bentonites remains still unknown. The antibacterial activities of hexadecylpyridinium-montmorillonites was verified only against some bacteria responsible for infections in humans and animals and food contamination (Herrera et al., 2000; Malachová et al., 2009; Özdemir et al., 2013), and when
added to the diet of weaned pigs was proposed as an alternative to antibiotic chlortetracycline
for improving growth performance, mucosal architecture and modifying intestinal microflora
(Ke et al., 2014). Moreover, some studied observed that these solids can be used as precursor
to obtain new materials such as porous clay heterostructures (Zhu et al., 2005) or carbon-clay
composites (Jović-Jovičić et al., 2019).

Comparing the results for solids modified with the same surfactant, better adsorption was observed for adsorbents with a higher organic content and basal spacing, for example organobentonite prepared with 100 and 200% of the CEC. Similar results were observed in previous studies for organobentonites prepared with hexadecyltrimethylammonium (Ghemit et al., 2019; Sun et al., 2017a).

In addition, the nature of the surfactant, packing density, amount incorporated and 399 400 organization of the organic cations in the interlayer region can influence drug adsorption in aqueous media (Oliveira et al., 2017; Oliveira and Guégan, 2016). Organic pollutant 401 402 adsorption on organophilic pyridinium montmorillonites is dependent on these cited effects (Chen et al., 2005; Gu et al., 2014; Luo et al., 2015), as has also been observed for inorganic 403 pollutants (Luo et al., 2017). The cited studies demonstrate that the different characteristics of 404 405 organoclays influence their affinity for pollutants and, in some cases, their interaction mechanisms. 406

In this present case, the obtained q_e values for diclofenac adsorption on Bent-C₁₂py-100%, Bent-C₁₆py-100% and Bent-C₁₂py-100% were also influenced by the packing density and the organization of alkylpyridinium cations inside the interlayer spacing since these adsorbents presented lower amounts of incorporated surfactants (close to the CEC) but different d_{001} and cation sizes.

The data were evaluated according to the Langmuir, Freundlich and Temkin 412 adsorption models, and the parameters obtained are summarized in Table 3. From the values 413 of R^2 and SD, the experimental data were better fit by the Langmuir model for all 414 organobentonitas, indicating that chemisorption can be the preponderant mechanism involved 415 in the diclofenac adsorption. Langmuir model is based on the existence of homogenous 416 adsorption sites. The adjustment was better for Bent-C₁₂py-100% sample (higher R^2 and 417 lower SD), which is an indication of more uniformed distribution of the adsorptions sites of 418 419 the same nature.

420

421 3.7.5 Characterization of the drug/clay mineral hybrids

422 3.7.5.1 X-ray diffraction

423 XRD patterns of the drug/clay mineral hybrids (Figure 2) obtained with 10, 100 and 424 500 mg L^{-1} of initial drug concentrations did not present alterations in the basal spacing, as 425 observed in the literature for organophilic montmorillonites (Oliveira et al., 2017; Oliveira 426 and Guégan, 2016; Sun et al., 2017a).

The adsorption of a drug in the interlayer region of a clay mineral can drive the rearrangement of the surfactant molecules without changes in the value of the basal spacing (Meleshyn and Bunnenberg, 2006; Oliveira et al., 2017; Oliveira and Guégan, 2016; Sun et al., 2017a). For the sample Bent- C_{12} py-200% ($d_{001} = 1.66$ nm), the packaging density was higher than that for Bent- C_{12} py-100% ($d_{001} = 1.56$ nm). Consequently, the entrance of the drug would be more difficult for Bent- C_{12} py-200%, however the adsorption was higher for this sample. It more reasonable that the drug did not access more internal adsorption sites.

For Bent-C₁₆py-200%, the behavior was different once the basal spacing was 2.13 nm, the amount of organic salt in the solid was higher than the CEC (0.84 mmol g^{-1}) associated with the presence of the C_{16} pyCl ionic pair. Therefore, the presence of chloride in the equilibrium solution after drug adsorption was a strong indication of another mechanism for adsorption, such as anion exchange between the Cl⁻ ions and anionic drug. Similar results have also been described previously in perchlorate adsorption (Chitrakar et al., 2012; Luo et al., 2016). The literature shows that Cl⁻ ions in C_{16} py⁺-modified montmorillonite were located near the mid plane of the interlayer space (Meleshyn and Bunnenberg, 2006) and are therefore accessible adsorption sites for anionic species, such as diclofenac.

- 443
- 444 3.7.5.2 Infrared spectroscopy
- 445

For better analysis of the results, the infrared spectra of the free drug and drug/solid 446 hybrids prepared at 10, 100 and 500 mg L⁻¹ diclofenac were divided into three regions, 447 (Figures 3 and SM9). Therefore, infrared spectra in the region of 4000-2750 cm⁻¹ showed 448 diclofenac bands at 3388 and 2357 cm⁻¹ assigned to free and bound N-H stretching, 449 respectively, the latter through intramolecular hydrogen bonds (N-H^{...}O) (Kovala-Demertzi et 450 al., 1993; Lin-Vien et al., 1991). The bands at 3080 and 3036 cm⁻¹ were attributed to v(C-451 H)_{aromatic}, and those at 2971 and 2897 cm⁻¹ were due antisymmetric and symmetric aliphatic 452 CH₂ stretching (Lin-Vien et al., 1991). For the drug/Bent-C₁₆-200% hybrid, the initial band of 453 OH stretching of water at 3410 cm⁻¹ was shifted to 3430-3422 cm⁻¹ for solids with 3.71 mg g⁻¹ 454 $(C_i = 10 \text{ mg } L^{-1})$ and 91.13 mg g⁻¹ $(C_i = 500 \text{ mg } L^{-1})$. For the other solids with diclofenac, no 455 alteration was observed in this region. 456

For region 2 (1750-1250 cm⁻¹), diclofenac presents typical bands associated with aromatic ring stretching at 1603 and 1556 cm⁻¹, a band at 1507 and 1500 cm⁻¹ assigned to C-N-H bending of the secondary amine and C-H rock of aromatic rings, band at 1468 cm⁻¹ due to C-N stretching and C-H rock (aromatic ring), and bands at 1452 and 1305 cm⁻¹ attributed to 461 CH₂ bending (Iliescu et al., 2004; Lin-Vien et al., 1991). The samples with adsorbed 462 diclofenac showed broader bands of aromatic ring stretching at 1558 cm⁻¹ and CH₂ bending at 463 1455 cm^{-1} .

The diclofenac infrared spectrum also presents bands at 1575 and 1400 cm⁻¹, assigned to antisymmetric and symmetrical stretching of carboxylate group, respectively. The observed wavenumber variation $\Delta v(COO^{-})$ of 175 cm⁻¹ is characteristic of the drug in ionic form (Kovala-Demertzi et al., 1993). Therefore, both bands were detected at 1580~1584 cm⁻¹ and 1378~1370 cm⁻¹ for all organobentonite/drug solid samples, suggesting that -COO⁻ groups were also involved, possibly through electrostatic interaction (Sun et al., 2017b, 2017c).

The occurrence of electrostatic interactions between diclofenac and Bent- C_{12} -100%, 470 Bent-C₁₆-100% and Bent-C₁₂-200% is not probable due to the negative charges of the 471 surfaces at pH 6.0. Similar behavior was observed for an organophilic montmorillonite 472 473 obtained using a concentration of C₁₆pyCl at 92% of the CEC (Luo et al., 2017). Although the surface was negatively charged and the amount was lower than the CEC, ReO₄⁻ was adsorbed. 474 475 The proposed interaction was associated with the desorption of the surfactant weakly bound to montmorillonite, capturing of anions in solution and subsequent adsorption of $C_{16}py^+ReO_4^-$ 476 on the external surface by hydrophobic interactions. This same mechanism was also 477 suggested for the adsorption of ClO_4^- anions on $C_{16}py^+$.montmorillonite (Luo et al., 2016). 478

Finally, region 3 of the FTIR spectrum for free diclofenac presented bands at 766, 746 and 714 cm⁻¹ assigned to C-H deformation (Kovala-Demertzi et al., 1993) and characteristic of 1,2-disubstituted and 1,2,3-trisubstituted aromatic rings (Iliescu et al., 2004), and the band at 635 cm⁻¹ is characteristic of ring deformation modes (Lin-Vien et al., 1991). For this region, only Bent-C₁₆-200% exhibited a shoulder at 746 cm⁻¹ when a high initial drug concentration was used.

486 **3.7.6 Mechanism of drug interaction**

The new properties of the organophilic clays were attributed to a change in character from hydrophilic to hydrophobic, anion exchange as a consequence of the incorporation of excess surfactant and different packing densities and arrangements of the organic cations in the interlayer region, which favor interactions with pollutants (Oliveira et al., 2017; Oliveira and Guégan, 2016). Thus, the different characteristics presented by each solid contributed in several forms to diclofenac adsorption due to the different affinities, as observed in the values of q_{max} .

A theoretical study realized by Meleshyn and Bunnenberg (2006) indicated that 494 interlayer anion sorption on montmorillonite modified with C₁₆pyCl occurs only for higher 495 496 surfactant contents and basal spacings (2.1~2.2 nm) and consequently when a pseudotrimolecular form is obtained. In this condition, chloride can be accommodated 497 between the layers as a counter ion of $C_{16}py^{\scriptscriptstyle +}$ or sodium cations. Several works have shown 498 that some of the interlayer cations of pristine bentonite remain in the bentonite structure even 499 when the amount of $C_{16}py^+$ incorporated is equal to or higher than the CEC and act as cation 500 or anion exchange sites (Chitrakar et al., 2012; Luo et al., 2016), in agreement with the 501 theoretical study (Meleshyn and Bunnenberg, 2006). 502

Based on the CHNCl results, the amount of surfactant higher than the CEC and the presence of chloride ions (0.154 mmol g^{-1}) were observed only for Bent-C₁₆py-200%. In this case, 0.145 mmol g^{-1} Cl⁻ was detected in the equilibrium solution after diclofenac adsorption, which was half of the maximum diclofenac adsorbed (0.291 mmol g^{-1}).

507 For the other solids, although the amount of alkylpyridinium cation incorporated was 508 lower than the CEC of the pristine bentonite, the FTIR results also suggested electrostatic 509 between the incorporated surfactant (pyridinium) and the carboxylate groups of diclofenac.

However, the influence of the pH on drug adsorption is not electrostatic in nature and 510 contributes to organophilic (alkyl groups of the salt and ring of the drug) and π - π interactions, 511 the latter between the pyridine rings and the aromatic rings of the pollutant. In particular, 512 interactions involving π electrons have often been described in the adsorption of aromatic 513 compounds by pyridinium organophilic clays (Changchaivong and Khaodhiar, 2009; Gu et 514 al., 2014; Luo et al., 2015; Yang et al., 2016), and for diclofenac adsorption by 515 benzyldimethyltetradecylammonium-montmorillonite (Oliveira et al., 2017; Oliveira and 516 Guégan, 2016). A general scheme of the proposed interaction mechanisms of drug adsorption 517 on organobentonites was based on obtained results and also in the literature. Depending of the 518 519 sample, at least four different contributions were involved in the diclofenac adsorption as illustrated in Figure 4. 520

521 **4. Conclusion**

The organic modification of bentonite with alkylpyridinium cations through microwave heating resulted in organophilic clays with different characteristics, which were dependent on the amount of surfactant and the size of the organic chain, as shown in the CHN and XRD results. The use of microwave for organophilization of bentonites with both surfactants at time of 5 min at 50 °C was a promising technique.

As a consequence, the organobentonites exhibited different diclofenac adsorption capacity from aqueous solution, which were probably influenced by the amount of incorporated surfactant, the packing density and different arrangements of the organic moieties in the interlayer region. The differences between these factors determine the degree of affinity of the hybrids for the anionic drug on the surface due to the different adsorption sites. The drug/organoclay interaction consisted of electrostatic, organophilic and, possibly, π - π interactions for all functionalized bentonites. The best performance for diclofenac adsorption was 91.13 mg g⁻¹ for Bent-C₁₆py-200% due to the excess of surfactant incorporated. This present study demonstrated the versatility of these solids for anionic species or even neutral species, considering the presence of different interaction sites.

538

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789	Figure captions
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791	Figure 1 - Equilibrium isotherms and their fitting to the Langmuir, Freundlich and Temkin
792	models for sodium diclofenac adsorption on a) Bent- C_{12} py-100%, (b) Bent- C_{16} py-100%, (c)
793	Bent-C ₁₂ py-200% and (d) Bent-C ₁₆ py-200% at 25 °C and pH 6.0.

795	Figure 2 – XRD patterns of organobentonites for (i) Bent- C_{12} py-100%, (ii) Bent- C_{16} py-100%,
796	(iii) Bent-C ₁₂ py-200% and (iv) Bent-C ₁₆ py-200% (a) before and after diclofenac adsorption
797	for hybrids prepared with initial drug concentrations of (b) 10 mg L^{-1} , (c) 100 mg L^{-1} and (d)
798	500 mg L^{-1} .
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800	Figure 3 – FTIR results for a) Bent-C ₁₆ py-200% before and after diclofenac sorption using
801	initial concentrations of b) 10 mg L^{-1} , c) 100 mg L^{-1} and d) 500 mg L^{-1} ; and e) free diclofenac
802	sodium.
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804	Figure 4 - Proposed scheme for diclofenac/organobentonite interaction, $M =$ mechanism.
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832 Figure 3





Graphical abstract





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861 Table 1 – C, N and Cl elemental analysis of organobentonites and percentage of incorporated 862 surfactant in relation to the CEC of BentNa (σ_f).

Sample		С			N	$\sigma_{\!f}$	Cl
		%	mmol g ⁻¹	%	mmol g ⁻¹	%	mmol g ⁻¹
	Bent-C ₁₂ py-100%	12.30	10.25	0.93	0.66	89.0	*
	Bent-C ₁₆ py-100%	15.75	13.13	0.97	0.69	92.8	*
	Bent-C ₁₂ py-200%	14.85	12.38	0.98	0.70	93.3	*
	Bent-C ₁₆ py-200%	20.85	17.37	1.18	0.84	112.4	0.15 ± 0.01
864	*null for all						
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Table 2 – Kinetic parameters obtained from the pseudo-first-order, pseudo-second-order and Elovich equations in nonlinear fitting of diclofenac adsorption on organophilic bentonites (Experimental conditions: 25 °C, pH 6.0 and 100 mg L^{-1} diclofenac solution).

Pseudo-first-order							
Solid	q _{e(exp)}	k ₁	q _{e(cal)}	\mathbf{R}^2	SD		
	$(mg g^{-1})$	(\min^{-1})	$(mg g^{-1})$		$(mg g^{-1})$		
Bent-C ₁₂ py-100%	5.50 ± 0.10	2.84 ± 0.65	5.01 ± 0.13	0.9242	0.410		
Bent-C ₁₆ py-100%	8.98 ± 0.27	3.54 ± 0.82	8.36 ± 0.20	0.9573	0.554		
Bent-C ₁₂ py-200%	12.98 ± 0.05	2.18 ± 0.12	12.80 ± 0.09	0.9938	0.293		
Bent-C ₁₆ py-200%	38.71 ± 0.04	4.06 ± 0.33	38.53 ± 0.27	0.9950	0.814		
Pseudo-second-orde	Pseudo-second-order						
Solid	q _{e(exp)}	\mathbf{k}_2	k ₂ q _{e(cal)}		SD		
	$(mg g^{-1})$	$(g mg^{-1} min^{-1})$	$(mg g^{-1})$		$(mg g^{-1})$		
Bent-C ₁₂ py-100%	5.50 ± 0.10	0.99 ± 0.25	5.18 ± 0.11	0.9641	0.282		
Bent-C ₁₆ py-100%	8.98 ± 0.27	0.81 ± 0.25	8.54 ± 0.16	0.9752	0.422		
Bent-C ₁₂ py-200%	12.98 ± 0.05	0.35 ± 0.01	13.06 ± 0.05	0.9985	0.141		
Bent-C ₁₆ py-200%	38.71 ± 0.04	0.33 ± 0.02	38.95 ± 0.11	0.9993	0.308		
Elovich							
Solid	α		β	\mathbf{R}^2	SD		
	$(10^6 \mathrm{mg g^{-1} min^{-1}})$		(g mg ⁻¹)		(mg g ⁻¹)		
Bent-C ₁₂ py-100%	1.07 ± 0.66		3.56 ± 0.13	0.9983	0.061		
Bent-C ₁₆ py-100%	44.5 ± 33.4		2.57 ± 0.09	0.9992	0.076		
Bent-C ₁₂ py-200%	84.97 ± 377.04		1.73 ± 0.38	0.9622	0.727		
Bent-C ₁₆ py-200%	$9.48\ 10^{15} \pm 133.78\ 10^{15}$		1.40 ± 0.37	0.9915	1.061		

Table 3 – Adsorption parameters of diclofenac on organophilic bentonites at 25 °C and pH 6.0
according to the Langmuir, Freundlich and Temkin models.

Langmuir						
Solid	q _{e (exp)}	q _{max}	K_L R^2		SD	
	$(mg g^{-1})$	$(mg g^{-1})$	$(10^{-1} \mathrm{L mg^{-1}})$		$(mg g^{-1})$	
Bent-C ₁₂ py-100%	13.02 ± 0.65	13.26 ± 0.35	0.30 ± 0.03	0.9917	0.41	
Bent-C ₁₆ py-100%	19.30 ± 0.96	19.05 ± 0.43	4.00 ± 0.56	0.9806	1.05	
Bent-C ₁₂ py-200%	25.50 ± 1.02	25.33 ± 0.53	2.11 ± 0.24	0.9843	1.23	
Bent-C ₁₆ py-200%	91.13 ± 1.82	92.20 ± 2.68	2.91 ± 0.39	0.9704	6.15	
Freundlich						
Solid	n	K_{f}	R^2		SD	
		$(mg g^{-1})(mg L^{-1})^{-1/n}$			$(mg g^{-1})$	
Bent-C ₁₂ py-100%	2.71 ± 0.21	1.63 ± 0.23	0.9767		0.70	
Bent-C ₁₆ py-100%	4.37 ± 0.60	6.17 ± 0.91	0.8943		2.47	
Bent-C ₁₂ py-200%	4.10 ± 0.65	7.10 ± 1.33	0.8533		3.76	
Bent-C ₁₆ py-200%	4.16 ± 0.67	27.82 ± 4.81	0.7961		16.14	
Temkin						
Solid	b _T	A _T	R^2		SD	
	$(10^2 \text{ J mol}^{-1})$	$(L mg^{-1})$			$(mg g^{-1})$	
Bent-C ₁₂ py-100%	13.61 ± 1.02	1.70 ± 0.56	0.9366		1.31	
Bent-C ₁₆ py-100%	9.22 ± 0.40	8.60 ± 1.90	0.9766		1.16	
Bent-C ₁₂ py-200%	6.20 ± 0.40	3.43 ± 0.99	0.9498		2.20	
Bent-C ₁₆ py-200%	1.70 ± 0.13	4.41 ± 1.38	0.9156		10.38	