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NEW HYDROPHOBIC DEEP EUTECTIC SOLVENT FOR ELECTROCHEMICAL APPLICATIONS

NESRINE CHAABENE, KIEU NGO, MIREILLE TURMINE, VINCENT VIVIER 3 Sorbonne Université, CNRS, Laboratoire Interfaces et Systèmes Electrochimiques, LISE, 4 F-75005 Paris, France 5 6 7 Abstract 8 Deep eutectic solvents (DESs) are known as cheap and biodegradable solvents which are easier 9 to synthesize than ionic liquids (ILs). In this work, a new hydrophobic DES based on menthol 10 is described. It consisted in a mixture of menthol and acetic acid in which ethanolamine has 11 been added in order to increase the conductivity up to few mS.cm⁻¹. The physicochemical 12 properties as a function of temperature, in the range of 293 to 333 K, of this menthol-based DES 13 have been compared to the ethaline, which is one of the most widely used DES. Cyclic 14 15 voltammetry has been used to study the electrochemical behavior of an electroactive mediator, the hydroxymethylferrocene (FcMeOH), which is a reversible electrochemical system and its 16 17 diffusion coefficient, determined in both DESs, is of the same order of magnitude than the one 1-ethyl-3-methylimidazolium 18 reported for the bis(trifluoro-methanesulfonyl)imide 19 (EMIMTFSI), which is the most widely used IL for electrochemical applications. This new class of DES thus provide an eco-friendly alternative for electrochemical applications. 20 21 22

23 Keywords: menthol-based DES; hydrophobic solvent; biodegradable solvent; cyclic
24 voltammetry

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- 27 Corresponding author:
- 28 Mireille Turmine: mireille.turmine@sorbonne-universite.fr

29 **1. Introduction**

30 With the emergence of green chemistry, ionic liquids (ILs) are currently used as an attractive alternative to organic solvents [1, 2]. Despite their many interesting physicochemical properties 31 such as a low melting temperature (< 100 °C), a high thermal stability, a low vapor pressure, a 32 non-flammability and a wide electrochemical potential window, ILs remain expensive and their 33 34 preparation can be relatively complex [3, 4]. Recently, deep eutectic solvents (DESs) have been used as analogues and alternative green solvents to replace traditional solvents but also to take 35 36 advantage of some of the most prominent properties of ILs [5, 6]. They are generally composed of at least two compounds bonded together by intermolecular forces such as hydrogen bonding. 37 These interactions result in a significant decrease in the melting point of the mixture, DESs 38 often becoming liquid at room temperature. Additionally, DESs have many advantages. For 39 example, they can be easily synthesized with a high purity at low cost, and their components 40 are biodegradable and have a low toxicity [7]. 41

The first DESs described in the literature [8] are based on choline chloride and urea or ethylene 42 43 glycol, known as reline or ethaline, respectively. Even if choline chloride is one of the most widespread components used for DESs [9-11], the presence of chloride may be a limiting factor 44 for applications in electrochemistry. Moreover, most of these choline-based DES media suffer 45 46 from their hydrophilicity. Interestingly, the almost unlimited number of possible combinations offers an infinite range of DESs that can be custom-synthesized depending on the targeted 47 48 application [12] and it should also be mentioned that some DESs can be obtained by the mixing of both ionic and non-ionic species. 49

Recently, the group of Marrucho [13, 14] has reported a new hydrophobic DES prepared from menthol and an organic acid, which is used for the extraction of different biomolecules such as caffeine, tryptophan, isophthalic acid, and vanillin from the aqueous phase to the eutectic mixture phase. This new family of DESs should thus offer new perspectives for electrochemical applications, but unfortunately these DESs have a poor ionic conductivity.

The main objective of this work is to investigate the preparation of a new DES based on the mixture of menthol and carboxylic acid in which an amine has been added in order to increase the conductivity up to few mS.cm⁻¹, while still keeping the environmentally-friendly and biocompatible characters of the end solvent. Such a new hydrophobic DES should thus be a good candidate as a new electrolyte for electrochemical applications. First, the physicochemical properties of this DES including density, viscosity, conductivity and electrochemical windows have been studied and compared to a usual DES (*i.e.* ethaline) and common hydrophobic ionic liquid (*i.e.* EMIMTFSI). Then, its use as solvent for electrochemical application has been investigated by cyclic voltammetry in presence of an electroactive probe, namely the hydroxymethylferrocene (FcMeOH).

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66 **2. Experimental section**

2.1 Chemicals and synthesis of DESs

Choline chloride (ChCl) (Acros Organics, purity ≥ 99%), ethylene glycol (EG) (VWR
Chemical, purity ≥ 99%), DL-Menthol (Sigma Aldrich, purity ≥ 95%), ethanolamine (Sigma
Aldrich, purity ≥ 98%) and acetic acid (Sigma Aldrich, purity ≥ 99.7%) were used as received.
The chemical structures of the compounds used for the synthesis of DESs are presented in Fig.
1.



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Figure 1. Chemical structures of the compounds used for the preparation of deep eutectic solvents
 studied in this work.

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1-ethyl-3-methylimidazolium bis(trifluoromethanesulfonyl)imide 78 (EMIMTFSI) was synthesized according to the method previously described in the literature [15]. Its structure 79 was checked by ¹H NMR spectroscopy and ElectroSpray mass spectroscopy. ¹H NMR 80 spectroscopy (400 MHz, CDCl₃, δ /ppm relative to TMS), $\delta = 8.60$ (s, 1H), 7.41(d, 2H, J=10.3), 81 4.25 (q, 2H, J=7.36), 3.93(s, 3H), 1.54(t, 3H, J=7.4). Electrospray mass spectroscopy (ESI 82 positive): m/z = 111.1 (EMIM⁺); (ESI negative) m/z = 280.1 (TFSI⁻). The estimated purity is 83 about 99%. 84

Ethaline was prepared by mixing cholinium chloride with ethylene glycol with a 1:2 molar 85 86 ratio. The mixture was stirred for 3 hours at room temperature to yield a homogeneous and transparent liquid. The menthol-based eutectic mixture was prepared by mixing menthol, 87 ethanolamine and acetic acid in a 1:2:4 molar ratio. The mixture of these three compounds was 88 then heated at 80 °C for 30 min and then slowly cooled down until reaching room temperature 89 leading to a homogeneous transparent liquid. The water content in the three freshly prepared 90 solvent was titrated using a Karl - Fisher coulometer (C20, Mettler Toledo). Thus, the water 91 content of the hydrophobic ionic liquid (EMIMTFSI) was 50 ppm, that of menthol-based DES 92 93 was 85 ppm while the amount of water in ethaline was about 2000 ppm. The hydrophobicity test was performed in order to characterize the role of menthol (Fig. 2) by 94

comparing two mixtures. The first one was a mixture of ethanolamine and acetic acid in a 2:4 95 molar ratio. The second mixture was the as-prepared menthol-based eutectic solvent. The same 96 97 amount of water (5 mL) was mixed with both mixtures, which resulted in the formation of two phases in the case of the menthol-based eutectic mixture (Fig. 2a), whereas the acetic acid – 98 99 ethanolamine mixture mixed up with water (Fig. 2b).



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2.2 Physicochemical characterization of the solvents

The density, viscosity and ionic conductivity of all the solvents were measured using the devices 113 114 listed in Table 1, in which the estimation of the average uncertainty for each physicochemical property is also reported. 115

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Table 1. Device and uncertainty for physical-chemical property measurements

Physicochemical property	Measurement device	Standard uncertainty
Density	Anton Paar DMA 5000	Less than 0.05 kg m ⁻³
Viscosity	Anton Paar Lovis 2000M/ME	Less than 0.5 %
Conductivity	Radiometer MeterLab CDM 230	1 %

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Density measurements were conducted using a vibrating-tube densimeter DMA 5000 M (Anton 121 Paar) in the temperature range from 293.15 to 333.15 K. The apparatus was calibrated using the 122 extended calibration procedure with dry air and degassed ultra-pure water (Elga, Veolia) with 123 an electrolytic conductivity equals 0.055µS cm⁻¹ at 298.15 K. With regard to the viscosity-124 related errors, an automatic correction was done using the instrument by measuring the damping 125 effect of the sample followed by a mathematical correction of the density. These measurements 126 were performed with an uncertainty of less than ± 0.05 kg m⁻³, whereas repeatability is estimated 127 to be ± 0.005 kg m⁻³. Temperature was measured with an uncertainty of ± 0.02 K and a resolution 128 129 of ±0.001 K.

The kinematic viscosity, v_{i} of the investigated systems was determined with a calibrated and 130 thermostated rolling-ball viscometer (Lovis 2000 M, Anton Paar), which measures the rolling 131 132 time of a ball through transparent and opaque liquids according to Hoeppler's falling-ball principle. The microviscometer is equipped with three calibrated glass capillaries of different 133 134 diameter (1.59, 1.8 and 2.5) mm and steel balls. The dynamic viscosity, η , is obtained by measuring the time taken by the steel ball to fall from one side to the end of the capillary filled 135 with the sample at a certain angle and temperature, and by knowing the density of the sample. 136 137 The calibration of the capillaries was done using viscosity standards provided by the 138 manufacturer and with water. The viscosity was measured with accuracy better than $\pm 0.5\%$ (with the same ball and depending on the size of the capillary and the temperature). The 139 viscosities were conducted in the temperature range from 293.15 to 333.15 K, and the accuracy 140 141 of the temperature measurements was ± 0.02 K.

The ionic conductivity, s, was measured using a CDM 230 Conductivity Meter from MeterLabTM, Radiometer analytical operating at five different frequencies (94 Hz, 375Hz, 2.93kHz, 23.4kHz and 46.9kHz, depending of the conductance range) with an estimated uncertainty of 1%. The conductivity cell was a Radiometer Analytical CDC741T-6 with temperature sensor (2-pole Pt sensor, K=1.0 cm⁻¹, glass body). Temperature and data

- 5 -

147 acquisitions were made by a personal computer connected to the conductivity meter. The 148 experimental cell was calibrated with standard 0,1 mol.L⁻¹ KCl solution, and the resulting cell 149 constant was 1.0358 cm^{-1} . The temperature of the samples was controlled using cryothermostat 150 polystat with thermal stability ± 0.03 K. The sample was allowed to spend about 20 min at 151 constant temperature before performing any single measurement, while 40 min at the phase 152 transition.

All the electrochemical measurements were performed with a three-electrode cell using a 153 GAMRY REF600 potentiostat. A home-made gold microelectrode of 200 µm in diameter was 154 used as working electrode and a platinum grid of $1x1 \text{ cm}^2$ was used as counter electrode. The 155 reference electrode was based on the Ag⁺ / Ag electrode in a double junction compartment. It 156 consists of a silver wire immersed in a first junction containing a saturated solution of silver 157 158 nitrate (AgNO₃) in DES, with a sintered glass at the bottom. A second junction containing pure 159 DES was used to prevent the working solution in the main electrochemical compartment from any contamination of ions (Ag⁺ and NO₃⁻) coming from the first junction containing the 160 161 reference electrode. Before each experiment, the working electrode was carefully cleaned by mechanical grinding with a SiC paper (P4000) followed by an electrochemical cycling in a 0.1 162 mol L^{-1} sulfuric acid aqueous solution by sweeping the potential between -1 and 1.3 V/SCE at 163 100 mV.s⁻¹ for 10 min. 164

All the electrochemical experiments were performed under a dry argon atmosphere to avoid thepresence of oxygen and air humidity. All experiments were performed three times.

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3. Results and discussions

3.1 Physicochemical properties

170 Variations of the density, viscosity and conductivity of the menthol-based DES and ethaline 171 were plotted as a function of temperature (in the range 293K - 333K) at atmospheric pressure 172 on Fig. 3. The temperature dependence of these properties was gathered in Table 2 for mentholbased DES. As shown on Fig. 3, the density, viscosity and conductivity values of ethaline are 173 close to some of those reported in the literature [16-21]. For a better comparison, the values 174 (from this study and from the literature) of the physicochemical parameters of ethaline have 175 been presented in Table S1. As previously mentioned by some previous work [18, 22], a 176 disparity in the thermophysical properties of DES exists by comparing the different values even 177 from a same group of researchers. This discrepancy can be due to the operating conditions or 178 179 the water content into the mixtures.

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Table 2. Values of some physicochemical parameters of EMIMTFSI at different temperatures at

1.038154

1.034511

1.030862

1.027218

1.023572

1.019928

308.15

313.15

318.15

323.15

328.15

333.15

182

	pressure (p	p=0.1 MPa)	
т (К)	density (ρ in g.cm ⁻³)	viscosity (η in mPa.s)	conductivity (σ in mS.cm ⁻¹)
293.15	1.049065	211.70	0.545
298.15	1.045406	145.82	0.688
303.15	1.041785	103.64	0.854

75.93

57.13

43.83

34.41

27.56

22.44

1.023

1.215

1.430

1.657

1.885

2.180

183

184 The density of both DESs decreases linearly when the temperature increases (Fig3.a), due to 185 the molar volume increase leading to a decrease in the average distance between the molecules 186 [23]. From the density measurements, the thermal-expansion coefficient, α , can be calculated 187 according to

$$\alpha = \frac{1}{V} \left(\frac{\partial V}{\partial T} \right)_p = -\frac{1}{\rho} \left(\frac{\partial \rho}{\partial T} \right)_p \tag{1}$$

Where V is the molar volume of the DES and T, the temperature. This thermal expansion 188 189 coefficient is related to the change in volume of the medium with the temperature as shown in Eq. 1, and can be linked to the free volume in the solvent. The higher the thermal expansion 190 191 coefficient, the higher the free volume. To determine these thermal expansion coefficients, the logarithm of the density $(ln \rho)$ was plotted against the temperature. A straight-line was obtained 192 for the both DESs as shown on Fig. 3d. The slope corresponds to the thermal expansion 193 coefficient. Table 3 gives the coefficients of thermal expansion of both DESs which were 194 compared to the values of a common hydrophobic IL (EMIMTFSI) [24]. Similarly to 195 imidazolium based ionic liquids, both DESs are less compressible that common organic 196 solvents [25, 26] as toluene (11.29 10⁻⁴ K⁻¹ at 298.15K), dichloromethane (13.5 10⁻⁴ K⁻¹ at 197 298.15K) or ethanol (10.9 10⁻⁴ K⁻¹ at 298.15K). 198

It can also be noticed that the thermal expansion coefficient value of the ternary mixture based on menthol is lower than the one for the binary menthol – acetic acid studied by Ribiero et al. [14] (7 10⁻⁴ K⁻¹ for this work compared to 9.1 10⁻⁴ K⁻¹ for the binary mixture). The addition of ethanolamine to the menthol based-DES decreases the free volume thus leading to a less compressible solvent.



Figure 3. Variations of (a) the density, (b) the viscosity, (c) the conductivity and (d) the logarithm of the density as a function of the temperature of the DESs - ethaline (blue squares); ethaline from ref. [18] (black circles); and DES-Menthol (red triangles).

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The dynamic viscosity, η , defines the internal resistance of a fluid to a shear stress. The 208 knowledge of its value is of interest for electrochemical applications due to its strong effect on 209 the mass transport properties in the solution that significantly affects the diffusion of 210 electroactive species in the media. The variations of the DES viscosity as a function of the 211 212 temperature are reported in Fig. 3b. This viscosity profile is similar to what is usually observed in the literature for DES mixtures [7, 27, 28], with a more or less marked exponential decrease 213 of the viscosity with the increase of the temperature. In a DES, the viscosity is mainly related 214 to the formation of hydrogen bonds and van der Waals interactions. Menthol-based DES 215

exhibits higher viscosity than ethaline. For example, at 298 K, the viscosity of menthol-based
DES is 145 mPa.s, that is, about four times larger than viscosity of ethaline (33 mPa.s) at the
same temperature. Such a high viscosity for menthol-based DES may be ascribed to the
presence of a strong hydrogen-bond network between all the components.

The temperature dependence of the viscosity values is most often fitted using an Arrhenius-likerelationship, which expresses as

222

$$\ln \eta = \ln \eta^{\infty} + \frac{E_{\eta}}{RT}$$
⁽²⁾

Where E_{η} is the activation energy, η the viscosity, η^{∞} the pre-exponential factor and R the 223 perfect gas constant. E_{η} is the energy barrier that must be overcome by the ions to move through 224 the medium. The larger E_{η} , the harder for the ions to move in the liquid. This equation is based 225 on the empirical relationship of Arrhenius for the temperature dependence of reaction rates. 226 Most of the time, Eq.2 can be applied to describe the temperature dependence of the viscosity 227 in a narrow temperature range. For larger temperature range, another empirical approach the 228 so-called Vogel-Tamman-Fulcher (VTF) relationship is commonly used to describe this 229 temperature dependence [29]. In parallel, in order to give a better understanding of the viscous 230 231 flow with a thermodynamic light, many authors rely on the Eyring's transition state theory applied to the viscosity [30]. In this approach, the viscosity of a liquid is given by 232

$$\eta = \frac{h\mathcal{N}_a}{V} exp\left(\frac{\Delta G^{\neq}}{RT}\right) \tag{3}$$

where ΔG^{\neq} is the molar Gibbs free energy of activation of the viscous flow, *h* the Planck's constant, \mathcal{N}_a the Avogadro's number and *V* the molar volume of the liquid, which can be expressed as,

$$V = \frac{M}{\rho} \tag{4}$$

- with ρ the density of the considered DES and *M* its molar mass.
- 237 From Eq. 3 the following expanded relation is obtained

$$\ln \eta = \ln \left(\frac{h\rho \mathcal{N}_a}{M}\right) - \frac{\Delta S^{\neq}}{R} + \frac{\Delta H^{\neq}}{RT}$$
(5)

239 Where ΔH^{\neq} and ΔS^{\neq} are the enthalpy and entropy of activation, respectively. By comparison 240 of Eq. 2 and Eq. 5, it comes

$$\eta^{\infty} = \frac{h\rho\mathcal{N}_a}{M} exp\left(-\frac{\Delta S^{\neq}}{R}\right)$$
(6)

241 and

$$E_n \approx \Delta H^{\neq}$$
 (7)

Eq. 6 shows why some authors introduce the pre-exponential factor of the Arrhenius-like 242 relation as an entropic term. This also shows that Eq. 2 can be modelled by a straight-line only 243 for narrow temperature range, which widely depends on the variation of the density with the 244 temperature. Thus, $E_{\eta} = \Delta H^{\neq}$ only if the density can be considered as constant in the 245 investigated temperature range. Nevertheless, by plotting $ln\left(\frac{M\eta}{h\rho N_a}\right)$ as a function of T^{-1} for the 246 studied DES, ΔH^{\neq} and ΔS^{\neq} were determined and presented in Table 3, with the value of E_{η} 247 determined from Eq. 2. As expected, the activation energy is very close to the enthalpy of 248 activation. Moreover, the values of activation entropy are of interest. As shown in Table 3, 249 250 DES-menthol has the highest activation entropy when compared to both ethaline and EMIMTFSI: indeed, DES-menthol contains the larger number of compounds. 251

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Table 3. Characteristic parameters for density, viscosity and conductivity variations of the DESs and
 EMIMTFSI determined from their variations as a function of the temperature

Medium	М	α	Eη	Eσ	∆H≠	∆S≠
	(/g mol ⁻¹)	(/10 ⁻⁴ K ⁻¹)	(/kJ mol ⁻¹)	(/kJ mol⁻¹)	(/kJ mol ⁻¹)	(/J K ⁻¹ mol ⁻¹)
Ethaline	87.7	5.1	26.2	25.9	25.8	13.6
DES-Menthol	74.1	7.0	45.4	41.6	44.8	66.0
EMIMTFSI*	391.3	6.6	23.4	20.8	22.8	-5.5
*fro	m ref [24]					

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Fig. 3c shows that the conductivity of both DESs increases almost linearly with the temperature. This is a direct consequence of a faster movement of ions in the media at higher temperatures. At room temperature, the conductivity of ethaline is about 8.8 mS.cm⁻¹, which is more than one order of magnitude higher than the conductivity measured for the menthol-based DES (0.7 mS.cm⁻¹). Such a difference may be ascribed, at least partially, to the higher viscosity of the menthol-based DES. The conductivity of an ion, σ_i , is linked to its diffusion coefficient, D_i , as expressed by the Nernst-Einstein equation,

$$\sigma_i = \frac{c_i z_i^2 \mathcal{F}^2 D_i}{RT} \tag{8}$$

where c_i stands for the concentration of the ion *i* and z_i its charge. Usually, the diffusion coefficient is linked to the viscosity by the Stokes-Einstein relation, defined for a model spherical species *i* of an effective radius r_i , as

$$D_i = \frac{k_B T}{6\pi r_i \eta} \tag{9}$$

This relation is commonly used to determine the diffusion coefficient of species in IL. However, this latter equation is only valid if the ion *i* is bigger than the species constituting the medium, but there are other relations linking the diffusion coefficient to the reverse of the viscosity taking into account, for example, the different characteristic lengths between the species [31]. Anyhow, we have to keep in mind that the diffusion coefficient is inversely proportional to the viscosity. By taking account Eqs. 8 and 9, the conductivity of an ion can be expressed as

$$\sigma_i = \frac{c_i z_i^2 \mathcal{F}^2}{6\pi \mathcal{N}_a r_i \eta} \tag{10}$$

273 The conductivity of the mixtures is the sum of ionic conductivities of the anion and the cation.

$$\sigma = \sigma_{anion} + \sigma_{cation} = \frac{\mathcal{F}^2}{6\pi \mathcal{N}_a \eta} \left(\frac{c_{anion} z_{anion}^2}{r_{anion}} + \frac{c_{cation} z_{cation}^2}{r_{cation}} \right)$$
(11)

274 In our case, $c_{anion} = c_{cation} = c_{salt}$, then

$$\sigma = \frac{\mathcal{F}^2}{6\pi \mathcal{N}_a \eta} \frac{x_{salt}}{M} \rho \left(\frac{1}{r_{anion}} + \frac{1}{r_{cation}} \right)$$
(12)

275 x_{salt} is the molar fraction of the salt in the mixture, ($x_{salt} = 1$, for neat IL). Combining Eq. 12 with 276 Eq. 2, an Arrhenius-like relationship is obtained

$$\ln \sigma = \ln \sigma^{\infty} - \frac{E_{\sigma}}{RT}$$
(13)

277 Where σ^{∞} is a constant and E_{σ} is the activation energy for ionic conductivity. E_{σ} of the DESs

and EMIMTFSI determined from the experimental data using Eq. 13 are shown in Table 2.

279 By considering, Eqs. 5 and 13, the following expression is then obtained

$$\ln \sigma = \ln \left(\frac{\mathcal{F}^2 x_{salt}}{6\pi \mathcal{N}_a^2 h} \left(\frac{1}{r_{anion}} + \frac{1}{r_{cation}} \right) \right) + \frac{\Delta S^{\neq}}{R} - \frac{\Delta H^{\neq}}{RT}$$
(14)

Knowing the activation entropy and enthalpy, only the sum $\left(\frac{1}{r_{anion}} + \frac{1}{r_{cation}}\right)$ can be calculated. As shown in table 3, this value decreases as the temperature increases.

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Table 3. Variation of the sum $\left(\frac{1}{r_{anion}} + \frac{1}{r_{cation}}\right)$ as a function of the temperature

Temperature	ethaline	DES-Menthol	EMIMTFSI*
(/к)	$\sum_i rac{1}{r_i}$ (/m)	$\sum_i rac{1}{r_i}$ (/m)	$\sum_i rac{1}{r_i}$ (/m)
293	9.07 10 ⁹	3.23 10 ⁹	5.32 10 ⁹
298	8.30 10 ⁹	3.00 10 ⁹	5.44 10 ⁹
303	7.61 10 ⁹	2.76 10 ⁹	5.49 10 ⁹
308	7.02 10 ⁹	2.48 10 ⁹	5.44 10 ⁹
313	6.47 10 ⁹	2.23 10 ⁹	5.35 10 ⁹
318	5.96 10 ⁹	2.00 10 ⁹	5.23 10 ⁹
323	5.44 10 ⁹	1.78 10 ⁹	5.09 10 ⁹
328	5.01 10 ⁹	1.57 10 ⁹	4.96 10 ⁹
333	4.60 10 ⁹	1.42 10 ⁹	4.93 10 ⁹

285

*from ref [24]

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For these three media the ions are different as well as their environment. At this stage, the 287 analysis of these data is difficult. Indeed, first, it is necessary to check that the hypothesis of 288 Stokes-Einstein concerning the size of the ions is always valid. Afterwards, we need an 289 assumption or other analysis or calculation to differentiate the anion from the cation. For 290 EMIMTFSI, the cation radius can be evaluated by taking the anion radius available in the 291 literature [32, 33], $r_{TFSI} = 3.65$ Å. Thus, at 298K, the radius of the cation EMIM is around 3.7 292 Å. For DES, to our knowledge, there is no value for ionic radius, since the environment is very 293 different, we chose to only calculate an average radius at 298K to compare these two different 294 mixtures. At 298 K, the average radius is about 2.4 Å in ethaline and 6.7 Å in menthol-based 295 DES. 296

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3.2 Electrochemical properties

299 Before envisioning any practical electrochemical application, it is of interest to determine the electrochemical window (EW) of the solvents. Figs. 4a and b show the EW of each DES 300 measured using linear sweep voltammetry (LSV) from -2.5 to 2 V/Ag⁺/AgNO₃ using a 200 µm 301 in diameter gold electrode. Unlike aprotic ionic liquids, which usually have broad 302 303 electrochemical windows spreading over 4 to 5 V [34], the DESs studied in this work display a 304 lower electrochemical stability comprised in the range 2 to 2.5 V (taking a cutoff value for the current density of $\pm 100 \ \mu A \ cm^{-2}$). However, this EW is twice larger than the EW of water 305 electrolyte, which makes these DESs attractive for electrochemical applications. 306

The electrochemical behavior of an electroactive species, the hydroxymethylferrocene 307 (FcMeOH), in DES_s was then studied by cyclic voltammetry (CV) by varying the scan rates 308 (Fig. 4c). CVs clearly exhibit a quasi-reversible behavior, in which the ratio between the current 309 density of the anodic peak j_{pa} and that of the cathodic peak j_{pc} is close to 1 also at low scan rates 310 311 whereas the difference between the anodic and cathodic peak potentials is in agreement with the predicted values ($E_{pa} - E_{pc} \approx 60 \text{ mV}$) for a mass-transfer controlled system [35]. The current 312 density peak (i_{p1}) varies linearly with the square root of the scan rate (Fig. 4d) showing that the 313 mass transfer of FcMeOH in the investigated DESs is controlled by the diffusion of 314 electroactive species [35]. 315





Figure 4. LSV of (a) ethaline and (b) DES-Menthol at a scan rate of $5mVs^{-1}$; (c) CV of a 5mMFcMeOH in menthol-based DES at different scan rates (from 20 to $1000mVs^{-1}$); (d) variation of the current density peak j_{pa} with the square root of the scan rate for the FcMeOH oxidation in DES. All these experiments were performed, at $(25 \pm 0.1)^{\circ}C$, with a gold working electrode (200 μ m in diameter).

On this scan rate domain, the diffusion coefficient of FcMeOH can thus be obtained from the slope of the current intensity curve as a function of square root of sweep rate by using Randles-Sevick equation

$$i_p = 0.446n\mathcal{F}\sqrt{\frac{n\mathcal{F}\nu}{RT}}C_iA\sqrt{D_i} \tag{15}$$

where i_p is the current of the peak, *n* the number of electron exchanged, *A* the electrode surface area, \mathcal{F} the Faraday constant, D_i the diffusion coefficient, C_i the concentration of the electroactive species *i*, and *v* the scan rate.

Table 4 Variation of the diffusion coefficient of ferrocene methanol as a function of the viscosity of the
 medium

332			
	Medium	η	D
333	@298K	(/mPa.s)	(/10 ⁻⁷ cm ² .s ⁻¹)
33/	EMIMTFSI*	30.4	3.5
554	Ethaline	32.7	2.2
335	DES-Menthol	146	1.1
336	*from ref [24]		

The diffusion coefficients values of FcMeOH in DESs are presented in Table 3. It should be 337 noticed that the diffusion coefficients obtained in DESs are of the same order of magnitude than 338 those obtained in the pure ionic liquid (e.g. EMIMTFSI). In ethaline the diffusion coefficient 339 of FcMeOH is twice than in the menthol-based DES. Indeed, as shown in Table 4, ethaline has 340 a lower viscosity, which explains the more efficient mass transport corresponding to higher 341 value of the diffusion coefficient. Interestingly, the diffusion coefficient of FcMeOH is of the 342 same order of magnitude in the DESs and IL studied in this work, showing the great potentials 343 of the new menthol-based DESs. 344

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4. Conclusions

Two deep eutectic solvents (DESs), ethaline and menthol-based DES, have been prepared and characterized. Hydrophobicity test was performed to show the role of menthol in the mixture. The addition of ethanolamine to the menthol – acetic acid mixture leads to an increase of the conductivity. Their physicochemical properties including density, viscosity and conductivity were studied in detail at different temperatures. Although these mixtures are no conventional, we estimated an average radius of the ions assuming that the Stokes-Einstein relationship can be applied.

LSV curves at low scan rate allowed obtaining the electrochemical window of DESs. The electrochemical windows of the two DESs do not show significant differences and are about 2.4 V. The redox couple FcMeOH⁺/FcMeOH is reversible in menthol-based DES and the diffusion coefficient of FcMeOH is of the same order of magnitude as that obtained in the pure ionic liquid (EMIMTFSI), thus showing than this DES is suited for performing electrochemical experiments.

Menthol-based DESs are thus a good alternative to hydrophobic ionic liquid for electrochemical applications (*e.g.* for battery application) especially since it is a biocompatible solvent, easy to synthesize and cheap.

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