

Solid-State Phase Transformation and Self-Assembly of Amorphous Nanoparticles into Higher-Order Mineral Structures

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Title: Solid-state phase transformation and self-assembly of amorphous nanoparticles into higher-order mineral structures 2

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24 Abstract:

25 Materials science has been informed by nonclassical pathways to crystallization based on biological processes to fabricate damage-tolerant composite materials. Various 26 27 biomineralizing taxa, such as stony corals, deposit metastable, magnesium-rich, amorphous calcium carbonate nanoparticles that further assemble and transform into higher-order mineral 28 29 structures. Here we examine a similar process in abiogenic conditions using synthetic, amorphous calcium magnesium carbonate nanoparticles. Applying a combination of high-30 resolution imaging and *in situ* solid-state nuclear magnetic resonance spectroscopy, we reveal 31 32 the underlying mechanism of the solid-state phase transformation of these amorphous nanoparticles into crystals under aqueous conditions. These amorphous nanoparticles are 33 34 covered by a hydration shell of bound water molecules. Fast chemical exchanges occur: the hydrogens present within the nanoparticles exchange with the hydrogens from the surface-35 36 bound H₂O molecules which, in turn, exchange with the hydrogens of the free H₂O molecule 37 of the surrounding aqueous medium. This cascade of chemical exchanges is associated with 38 an enhanced mobility of the ions/molecules that compose the nanoparticles which, in turn, allow for their rearrangement into crystalline domains via solid-state transformation. 39 40 Concurrently, the starting amorphous nanoparticles aggregate, and form ordered mineral structures through crystal growth by particle attachment. Sphere-like aggregates and spindle-41 shaped structures were respectively formed from relatively high or low weights per volume of 42 the same starting amorphous nanoparticles. These results offer promising prospects for 43 exerting control over such a non-classical pathway to crystallization to design mineral 44 structures that could not be achieved through classical ion-by-ion growth. 45

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Main text:

Exerting control over non-classical pathways to crystallization to direct the growth, 47 polymorphism, and self-assembly of inorganic nanoparticles into higher-order structures is an 48 important goal of materials sciences, writ large ^{1–9}. To achieve this, the dominant strategy is to 49 govern the initial nucleation stage in a multitude of precipitation reactions occurring far from 50 thermodynamic equilibrium ¹⁰. These reactions share the common purpose of converting 51 solution precursors into solid mineral materials¹¹ and use various approaches to overcome the 52 free-energy barrier to nucleation. In the case of calcium carbonate and calcium phosphate 53 minerals, these approaches were initially implemented to uncover the biomineralization 54 processes being used by marine calcifiers and vertebrates to allow support ¹², mastication ¹³, 55 defense ¹⁴, attack ¹⁵, or optical ¹⁶ functions. They span from the utilization of (i) 56 supersaturated concentrations ^{17–19} sometimes combined with (ii) confinement effects ^{20–23}, 57 the use of (iii) templates for epitaxial growth ²⁴, and of (iv) various types of mineralization-58 directing agents such as synthetic polyelectrolytes ^{25–29}, proteins ^{30–34} and amino acids ^{35–37}. 59 The future exploitation of stable pre-nucleation clusters ^{38–40} may offer additional prospects 60 for exerting some control over various non-classical crystallization processes ^{41,42}. 61 Some of the above mentioned approaches were successfully applied to design and 62 manufacture different nature-inspired inorganic-organic composite materials ^{43–48}; however, 63 they suffer from two main limitations. First, they often lead to final materials which are very 64 limited in terms of size (generally not exceeding a few millimeters along one dimension). 65 Second, the level of mineralization does not reach those of their natural analogues, principally 66

bone and nacre. The latter is the main limitation that prevents the fabrication of high strengthmaterials. Here we consider an alternative strategy that overcome these limitations and allow

69 the manufacturing of novel materials. Future approaches likely will skip over the initial

nucleation stage on which little control can be exercised, and focus on the conversion of solid,

metastable amorphous nanoparticles into their crystalline counterparts. Such metastable 71 72 amorphous nanoparticles that assemble and transform into higher-order, hierarchical mineral structures have been observed across various biomineralizing taxa ^{49–59}, but their use in 73 synthetic systems remains extremely limited ^{60–64}. Here we used Amorphous Calcium 74 Magnesium Carbonate (ACMC) nanoparticles as models since most biogenic deposits of 75 amorphous CaCO₃ contain Mg²⁺ ions ^{49,65,66}. Especially, we monitored their pathway to 76 crystallization in wet conditions to understand their potential use in the development of novel 77 materials. To this end, we applied a combination of high-resolution imaging and *in situ* solid-78 state nuclear magnetic resonance (NMR) spectroscopy. In particular, the latter technique 79 80 provides unprecedented atomic-scale insights into the mechanism of phase transformation of 81 these amorphous nanoparticles over time.

82

Chemical structure and composition

A number of physical characterization techniques were applied to assess the structure 83 and composition of a ¹³C-labelled (98 atom% ¹³C) Amorphous Calcium Magnesium 84 85 Carbonate (ACMC) sample. This sample was first studied in dry conditions. Powder X-ray diffraction observations confirm that this is a non-crystalline solid given the absence of Bragg 86 reflections (Fig. S1). According to TGA measurements (Fig. S2), the mass fraction of the 87 hydrous species associated with the particles of ACMC is in the range of 22 to 26 wt. %. An 88 average atomic Ca/Mg ratio ≈ 4.0 was estimated using energy-dispersive X-ray spectroscopy 89 (EDS). As such, the atom% of Mg in ACMC [defined as $Mg/(Ca + Mg) \ge 100$] is about 20.0. 90 91 This is similar to the value found in a number of biogenic deposits of amorphous calcium carbonate such as those in the cuticles and gastroliths in crustaceans, along with those in the 92 spicules in cnidarians ⁶⁵. Scanning Helium Ion Microscopy (SHIM) observations show that 93 ACMC is in the form of spherical nanosized particles with a diameter of about 60 to 90 nm 94

95 (Fig. 1A). These features resemble those of biogenic, magnesium-rich, amorphous calcium
96 carbonate particles present at early stages of coral biomineralization (Fig. 1B).

Solid-state Nuclear Magnetic Resonance (ssNMR) spectroscopy was applied to 97 investigate the carbon and hydrogen chemical environments of ACMC. One dimensional (1D) 98 {¹H}¹³C cross polarization (CP) (solid lines), and ¹³C single-pulse (SP) (doted lines) magic 99 angle spinning (MAS) ssNMR spectra of ACMC are shown in Fig. S3. Both spectra are in the 100 form of a single, symmetric resonance whose carbon chemical shift [δ (¹³C) = 168.2 ppm], full 101 width at half maximum (FWHM = 3.9 ppm) and Gaussian lineshape are characteristic of 102 carbonate ions (CO_3^{2-}) present in amorphous environments. This carbon chemical shift is 103 similar with that of calcite ⁶⁷ which suggests that the present sample may be considered as a 104 proto-calcite amorphous calcium carbonate ⁶⁸. Further, the resonance in the ¹³C SP spectrum 105 is identical with the one in the ${^{1}H}^{13}C$ CP spectrum in terms of lineshape and linewidth: 106 $\delta(^{13}C) = 168.2$ ppm and full FWHM = 3.9 ppm. This statement stands true regardless the CP 107 contact time (t_{CP}) as shown in **Fig. S4** where t_{CP} was varied from 0.2 to 10 ms. The $\{{}^{1}H\}{}^{13}C$ 108 CP spectrum selectively exposes ¹³C nuclei nearby ¹H nuclei that belong to different rigid 109 hydrogen-bearing ions/molecules, whereas the ¹³C SP spectrum reveals all ¹³C nuclei since it 110 was recorded in quantitative conditions. Indeed, a long relaxation delay (RD) of 600 seconds 111 112 was chosen to allow for full relaxation of the longitudinal magnetization. According to their similarity in terms of lineshape and linewidth, the ${}^{1}H{}^{13}C$ CP spectrum exposes similar ${}^{13}C$ 113 nuclei as those observed upon direct excitation in the quantitative ¹³C SP spectrum. These 114 observations provide important structural and chemical information. First, this is evidence that 115 the rigid hydrogen-bearing ions/molecules are homogenously distributed throughout the 116 amorphous calcium carbonate nanoparticles; and a similar conclusion was previously reached 117 by others 68,69 . Second, this also rules out the presence of bicarbonate ions (HCO₃⁻) given the 118

absence of a distinct upfield signal at short contact time (expected in the range of $\delta(^{13}C) \approx$ 120 155-165 ppm ^{67,70,71}).

To reveal the nature of the hydrogen-bearing ions/molecules present in the amorphous 121 nanoparticles, further ¹H-based ssNMR experiments were applied. The 1D ¹H direct 122 excitation (DE) MAS ssNMR spectrum of ACMC is shown in Fig. S5A. However, this 123 spectrum exposes a broad signal centered around $\delta({}^{1}\text{H}) = 4.9$ ppm along with two narrow 124 resonances at $\delta({}^{1}\text{H}) = 1.2$ and 3.6 ppm respectively, respectively due to the presence of water 125 and mobile ethanol molecules weakly adsorbed onto the surface of the particles. The latter 126 originate from anhydrous ethanol that was used post-precipitation to allow preservation of the 127 solid as an amorphous phase upon storage. As an alternative, we recorded a 1D $\{{}^{1}H-{}^{13}C\}{}^{1}H$ 128 double cross polarization (CP) MAS ssNMR experiment (Fig. S5B). It gives rise to a ¹³C-129 filtered ¹H spectrum whose signals correspond to structural hydrogen-bearing ions/molecules 130 131 present within the amorphous nanoparticles. This approach was successfully used to investigate the hydrogen-bearing ions/molecules present in bone mineral in intact bone tissue 132 ⁷². Here two main resonances are clearly observable. According to their respective chemical 133 shift, they reflect the presence of hydroxyl ions (OH⁻) [observable at $\delta(^{1}\text{H}) = 1.0 \text{ ppm}^{73,74}$] 134 and structural water molecules [observable at $\delta({}^{1}H) = 5.6$ ppm]. In addition, the apparent 135 136 dissymmetry of the main water resonance suggests the presence of a broad downfield signal that spreads up to $\delta({}^{1}\text{H}) \approx 13$ ppm (black arrow). Further, the fact that the {}^{13}\text{C-filtered }{}^{1}\text{H} 137 spectrum cannot be satisfactory fitted with only two peaks at $\delta({}^{1}\text{H}) = 1.0 \text{ ppm (OH}^{-})$ and 5.6 138 ppm (H₂O) confirms the presence of this additional broad signal (Fig. S6A). In contrast, the 139 same ¹³C-filtered ¹H spectrum can be properly fitted with three peaks at $\delta(^{1}H) = 1.0$ ppm (OH-140), 5.6 ppm (H₂O) and 7.0 ppm (**Fig. S6B**). The use of a single peak centered at $\delta(^{1}H) = 7.0$ 141 ppm to materialize the additional broad signal is somewhat arbitrary. Indeed, this broad signal 142 is probably composed of heterogeneous hydrogen environments leading to a wide distribution 143

of NMR chemical shifts. However, the fact that this broad signal is centered at $\delta({}^{1}\text{H}) = 7.0$ ppm suggests the presence of structural water molecules engaged in stronger hydrogen bonds than those observed at $\delta({}^{1}\text{H}) = 5.6$ ppm ⁷⁵.

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Kinetics of crystallization

Time resolved, *in situ* ssNMR experiments were undertaken to investigate the kinetics 148 of crystallization of ACMC under aqueous conditions. To this end, the amorphous powder 149 was soaked in deionized water. Following this, 1D¹³C single-pulse (SP) MAS ssNMR spectra 150 were recorded consecutively. After a period of approximately 1 h, a second carbon resonance 151 152 appears, and its intensity increases over time (Fig. 2A). This second carbon resonance is narrow (FWHM = 0.70 ppm) and centered at $\delta(^{13}C) = 171.7$ ppm, and, hence, reflects the 153 growth of monohydrocalcite (MHC, calcium carbonate monohydrate: CaCO₃.H₂O)⁶⁷. 154 Monohydrocalcite is one of the six crystalline forms of calcium carbonate. It is deposited in a 155 variety of sedimentary environments (*e.g.*, lakes ⁷⁶ and speleothems ⁷⁷). Monohydrocalcite is 156 also the result of a number of biomineralization processes including otoliths of vertebrates ⁷⁸, 157 calcareous corpuscles of certain flatworms ⁷⁹ and guinea pig bladder stones ⁸⁰. Further, 158 monohydrocalcite could also be a metastable intermediate phase in the formation of both 159 aragonite and calcite ^{81,82}. It is well documented that amorphous calcium carbonates are 160 metastable and spontaneously crystallize in water. Especially if crystallization occurs via 161 solid-state transformation (which is discussed in the next section), one could expect here the 162 formation of calcite since ACMC may be considered as a proto-calcite amorphous calcium 163 carbonate (Fig. S3). However, it is also well documented that magnesium regulates the 164 crystallization of amorphous calcium carbonates ^{83,84} and, in certain conditions, favors the 165 formation of monohydrocalcite ^{81,82,85–87}. Here the consecutive ¹³C SP MAS ssNMR spectra 166 were recorded under quantitative conditions (recycling delay, RD = 600s). As such, they 167 allow for determining the conversion rate of the starting amorphous environments into 168

monohydrocalcite as a function of time (Fig. 2B). This conversion rate is here expressed in
terms of the molar percentage of carbonate ions present in monohydrocalcite environments.
To achieve this, the consecutive ¹³C SP MAS ssNMR spectra were all fitted with two peaks as
shown in Fig. S7. The area under each peak was integrated to obtain the molar ratio of
carbonate ions present in crystalline and amorphous environments. As a result, here we show
that nearly 40% of the carbonate ions of ACMC were converted into monohydrocalcite after a
period of about 20 h.

176 Solid-state phase transformation versus dissolution-reprecipitation?

177 To shed light on the phase transformation process of ACMC into monohydrocalcite, a two-dimensional (2D) ¹³C-¹³C Dipolar Assisted Rotational Resonance (DARR) MAS ssNMR 178 experiment was performed (Fig. 3A). To this end, the amorphous powder was soaked in water 179 until its conversion rate into monohydrocalcite reached about 30%, which took approximately 180 12 h (Fig. 2B). The 2D ¹³C-¹³C DARR MAS ssNMR spectrum is in the form of a ¹³C-¹³C 181 correlation map in which off-diagonal signals are due to magnetization exchange between 182 nearby ¹³C nuclei. Here a strong off-diagonal signal (red dotted lines) connects the carbonate 183 ions present in monohydrocalcite [observable at $\delta(^{13}C) = 171.7$ ppm] with those present in the 184 amorphous environments [observable at $\delta(^{13}C) = 168.2$ ppm]. As a consequence, these results 185 clearly suggest that the nascent crystalline environments together with the starting amorphous 186 environments belong to the same particles. This is strong evidence that the starting amorphous 187 nanoparticles transform into monohydrocalcite via a mechanism of solid-state phase 188 transformation. 189

An alternative scenario would see first the dissolution of the starting amorphous
 nanoparticles followed by their reprecipitation into monohydrocalcite. Indeed, using various
 methods [including isotopic labelling ⁸⁸, in situ liquid cell transmission electron microscopy
 (TEM) ⁸⁹ and Raman spectroscopy ⁸², time resolved scanning electron microscopy (SEM) ⁸⁶,

pH and supersaturation measurements ⁹⁰, Energy Dispersive X-ray Diffraction (ED-XRD) ⁹¹, 194 small and wide angle X-ray scattering (SAXS/WAXS)^{81,92}, or the combination of several of 195 these techniques], various mechanisms including steps of dissolution-reprecipitation were 196 pointed out in the pathway to crystallization of different nanoparticles of synthetic amorphous 197 calcium carbonates into calcite, magnesian calcite, aragonite, vaterite and even 198 monohydrocalcite. Why under certain conditions some types of nanoparticles of amorphous 199 200 calcium carbonate crystalize via solid-state transformation while some others first dissolve and then reprecipitate is still unclear. This major discrepancy is certainly multifactorial, 201 depending on the polymorph and the chemical composition of the starting amorphous 202 203 particles together the chemistry of the reaction solution. In this direction, a recent study suggests that the presence of Mg^{2+} ions incorporated in the solid phase brings excess 204 structural water which, in turn, "weakens the ionic binding network" and favors a solid-state 205 transformation⁸⁹. In addition, it was also reported that an increased water content accelerates 206 the mechanism of solid-state transformation in the case of a temperature-induced 207 crystallization ^{93,94}. As such, it is important to rule out the eventuality of a mechanism of 208 dissolution-reprecipitation during the crystallization of ACMC in the present study. To this 209 210 end, we simulated a mechanism of dissolution-reprecipitation using a physical mixture 211 containing 40 wt. % monohydrocalcite particles and 60 wt. % amorphous particles soaked in water. The former particles originate from a new ¹³C-labelled (99 atom% ¹³C) 212 monohydrocalcite sample (MHC) (whose powder X-ray diffraction pattern is shown in Fig. 213 S8) that was prepared by a direct precipitation method ⁸⁵, whereas the latter particles are those 214 of the amorphous ACMC sample. The ¹³C-¹³C DARR MAS ssNMR spectrum of this physical 215 216 mixture soaked in water is shown in Fig. 3B. This spectrum was recorded within 90 minutes following the wetting step so that the conversion rate of ACMC into monohydrocalcite 217 remains very low (must be below $\approx 2\%$ - Fig. 2B). As expected, here the absence of off-218

219 diagonal signal confirms that the carbonate ions present in the monohydrocalcite

220 environments of MHC are not in proximity with those present in the amorphous environments

of ACMC. As such, the observation of an off-diagonal signal in the ¹³C-¹³C DARR MAS

ssNMR spectrum of the ACMC sample partially converted into monohydrocalcite excludes a

- 223 mechanism of dissolution-reprecipitation (Fig. 3A).
- 224

Surface hydration shell and Hydrogen-Hydrogen chemical exchanges

225 The possible interactions of the amorphous nanoparticles of ACMC with water molecules were examined. To this end, $2D \{{}^{1}H\}{}^{13}C$ HetCor MAS ssNMR experiments of 226 ACMC were performed both in dry and wet conditions (Fig. 4). In wet conditions, the sample 227 was soaked in water and the 2D {¹H}¹³C HetCor MAS ssNMR experiment was performed 228 within one hour following the wetting step. In these conditions, monohydrocalcite has yet not 229 been formed, or rather remains below the detection threshold of ssNMR (Fig. 2B). These 2D 230 {¹H}¹³C HetCor MAS ssNMR spectra are in the form of ¹H-¹³C correlation maps in which the 231 232 different signals, named "correlation peaks", reveal atomic-scale spatial proximities among 233 rigid hydrogen-bearing ions/molecules (displayed along the vertical, indirect ¹H dimension) and carbon-bearing ions (displayed along the horizontal, direct ¹³C dimension). In dry 234 conditions, a broad signal associated with two intense spinning sidebands are observable. This 235 236 signal results from the juxtaposition of two different correlation peaks which, similarly to the {¹H-¹³C}¹H double cross polarization (CP) MAS ssNMR experiment, are due to the presence 237 of OH⁻ ions [observable at $\delta(^{1}\text{H}) \approx 1.0 \text{ ppm}$] and structural water molecules [observable in the 238 range of $\delta({}^{1}\text{H}) \approx 5-13$ ppm]. In contrast, in wet conditions, only a single and sharp correlation 239 peak is observable while the two intense spinning sidebands are no longer observable. This 240 241 sharp correlation peak is at $\delta({}^{1}\text{H}) = 4.7$ ppm (FWHM = 0.6 ppm) in the indirect ${}^{1}\text{H}$ dimension, and, hence, reflects the presence of water molecules. Since Brownian motion averages dipolar 242 couplings to zero, these water molecules must be adsorbed onto the particles' surface to allow 243

CP magnetization transfer. We can infer from this that a hydration shell of bound water formsaround the particles of ACMC under aqueous conditions.

Further, the fact that the broad isotropic signal seen in dry conditions is no longer 246 observed in wet conditions where only a sharp water correlation peak is present (Fig. 4), is 247 diagnostic of a fast hydrogen exchange regime on the NMR time scale. Indeed, this is 248 evidence that fast chemical exchanges occur between hydrogens from the free water 249 250 molecules and those from the rigid hydrogen-bearing ions/molecules (i.e., OH^- and H_2O) present in the amorphous solid. Due to the presence of the hydration shell of bound water, 251 these chemical exchanges are likely to occur in two steps: the hydrogens present in the 252 253 amorphous solid phase exchange with the hydrogens from the surface-bound H₂O molecules 254 which, in turn, exchange with the hydrogens of the free H₂O molecule of the surrounding aqueous medium. Our TGA measurements (Fig. S2) show that, in dry conditions, the mass 255 256 fraction of the different populations of hydrogen-bearing ions/molecules (OH⁻ and H₂O) associated with the particles of ACMC is in the range of 22 to 26 wt. %. As a result, we could 257 calculate the proportion of hydrogens originating from the particles over the total number of 258 hydrogens present in the MAS rotor following the wetting step: i.e., from about 5 to 10%. The 259 260 number of hydrogens from the free water molecules is therefore in large excess over the 261 number of hydrogens present in the particles and, hence, the latter are not detected in wet conditions (fast exchange regime) and solely the excess water signal is observed at $\delta({}^{1}H) =$ 262 4.7 ppm. In addition, the fact that the two intense spinning sidebands observed in dry 263 264 conditions are no longer observable when the particles are soaked in water also advocate for chemical exchanges. This is evidence that the hydrogens from the particles were mobilized in 265 wet conditions due to their exchanges with the hydrogens from the free water molecules. 266 Further, similar hydrogen-hydrogen exchanges were also pointed out not only for synthetic 267

particles of amorphous calcium phosphate (ACP) soaked in water, but also for the ACP-like 268 surface of bone mineral particles from a fresh and intact bone tissue sample ⁹⁵. 269 270 For further evidence of the presence of a hydration shell of bound water, cryogenic transmission electron microscopy (cryo-TEM) observations were obtained from the 271 amorphous nanoparticles of ACMC dispersed in water (Fig. S9). This dispersion was 272 cryofixed in liquid ethane within 10 min after its preparation and, hence, crystallization has 273 274 not yet started. A low magnification micrograph shows aggregates of nanoparticles that were highlighted by yellow circles in Fig. S9A. Regions immediately around these aggregates 275 276 appear darker, indicating that the amorphous ice is thicker. This is evidence that the 277 nanoparticles (shown at higher magnification in Fig. S9B) retain water. Further, when these nanoparticles are not "piled up" on top of each other as those pointed out with yellow arrows 278 in Fig. S9B, tiny lighter zones are visible and are certainly due to the presence of pores. 279 280 These pores are almost certainly not artifacts caused by electron beam irradiation since they do not evolve upon prolonged observation. As a result, we suggest that the pores facilitate the 281 fast hydrogen-hydrogen exchanges that we observed in the 2D $\{^{1}H\}^{13}C$ MAS HetCor ssNMR 282 experiments performed in wet conditions. 283

284 To better understand the origin of the hydrophilic properties of ACMC, we examined 285 whether a surface hydration shell can also form around the particles of a hydrated calcium carbonate mineral soaked in water. To this end, the MHC sample was used since 286 monohydrocalcite (CaCO₃ \cdot H₂O, with one water molecule per calcium carbonate group) is a 287 suitable model mineral for amorphous calcium carbonates in terms of chemical composition 288 ⁹⁶. The ¹³C single-pulse (SP) MAS ssNMR spectrum of MHC is shown in **Fig. S10A**. This 289 290 sample is mainly composed of monohydrocalcite environments, but also contains residual amorphous environments that were not converted into monohydrocalcite (Fig. S10B). Further, 291 the 1D $\{^{1}H^{-13}C\}^{1}H$ double cross polarization (CP) MAS ssNMR spectrum of MHC is shown 292

in **Fig. S10C**. This spectrum exposes a single, symmetric resonance [centered at $\delta({}^{1}\text{H}) = 6.0$ 293 294 ppm; FWHM = 8.9 ppm] attributed to structural water molecules in monohydrocalcite environments. As for the possible interactions of the particles of MHC with water molecules, 295 they were investigated in a similar manner as for ACMC. Two-dimensional {¹H}¹³C HetCor 296 MAS ssNMR experiments of MHC were performed both in dry and wet conditions and are 297 shown in Fig S11. The signal due to the presence of the residual amorphous environments 298 299 differs in dry and wet conditions. While this signal is broad and barely visible is dry conditions (grey arrow), it is clearly detected in wet conditions where a sharp correlation peak 300 at $\delta({}^{1}H) = 4.7$ ppm in the indirect ${}^{1}H$ dimension shows the presence of surface-bound water 301 302 molecules. In contrast, the signal due to the presence of the monohydrocalcite environments was unchanged after hydration. In both dry and wet conditions, this signal is in the form of a 303 broad correlation peak due to the presence of CO_3^{2-} ions [observable at $\delta(^{13}C) = 171.7$ ppm in 304 the direct ¹³C dimension] near structural H₂O molecules [centered at $\delta(^{1}H) = 6.0$ ppm in the 305 indirect ¹H dimension]. As such, contrary to the amorphous environments of MHC but also 306 those of ACMC, the presence of an excess of free water in the MAS rotor does not cause the 307 formation of a hydration shell of bound water associated with the monohydrocalcite 308 309 environments. These results suggest that the hydrophilic properties of ACMC are not due to a specific chemical composition including Ca^{2+} and CO_3^{2-} ions along with structural H₂O 310 molecules, but are rather the result of a definite amorphous structure. 311

312

Evolution of the hydrogen chemical environments as crystallization progresses

The evolution of the hydrogen chemical environments during the conversion of the starting amorphous nanoparticles into monohydrocalcite was also scrutinized. To this end, additional 2D $\{^{1}H\}^{13}C$ HetCor MAS ssNMR experiments of ACMC soaked in water were therefore undertaken consecutively following the initial wetting step (**Fig. 5**). The previously mentioned, quantitative 1D ^{13}C SP MAS ssNMR spectra, were recorded between each of

these 2D {¹H}¹³C HetCor experiments so that the molar percentage of monohydrocalcite is 318 319 known. Here the growth of monohydrocalcite appears in the form of a broad, composite signal along the vertical, indirect ¹H dimension whose intensity progressively increases 320 [observable at $\delta(^{13}C) = 171.7$ ppm in the horizontal, direct ¹³C dimension]. This broad, 321 composite signal is also observable in the ¹H slices taken at the monohydrocalcite position 322 (Fig. S12A). The signal arises from hydrogen-bearing ions/molecules present within the 323 nascent crystalline environments and spreads from $\delta(^{1}H) \approx -5$ to 15 ppm; this is in agreement 324 with the ¹³C-filtered ¹H MAS NMR spectrum of the reference sample of monohydrocalcite 325 shown in Fig. S10C. Moreover, intense spinning sidebands, signature of hydrogen-bearing 326 327 ions/molecules with restricted mobility, are also observed in agreement with the crystalline nature of these nascent environments (Fig. S12A). 328

As for the starting amorphous environments, a sharp water correlation peak not 329 330 associated with any spinning sidebands (which is diagnostic of a fast hydrogen exchange regime on the NMR time scale) is visible at the ACMC position [i.e., $\delta(^{13}C) = 168.2$ ppm in 331 the horizontal, direct ¹³C dimension] (Fig. 5). As a result, the ¹H slices taken at the ACMC 332 position only expose a single and narrow resonance [centered at $\delta({}^{1}\text{H}) = 4.7$ ppm; FWHM in 333 the range of 0.6 to 1.3 ppm] attributed to water molecules bound to the particles' surface (Fig. 334 335 S12B). These observations are similar to what is observed for ACMC in wet conditions before crystallization (Fig. 4B), and highlight that the starting amorphous environments remain 336 hydrated while crystallization progresses. They also imply that the hydrogen-bearing 337 338 ions/molecules remaining in the starting amorphous environments keep undergoing chemical exchanges with the free water molecules as crystallization progresses. 339

340

Hydrogen-deuterium chemical exchanges

341 For further evidence of these chemical exchanges, 2D $\{^{1}H\}^{13}C$ HetCor MAS ssNMR

342 experiments of ACMC soaked in heavy water (D₂O - 99.99 atom% D) were undertaken

343	sequentially (Fig. 6). Quantitative 1D 13 C SP MAS ssNMR spectra were recorded between
344	each of the 2D $\{^{1}H\}^{13}C$ HetCor experiments so that the conversion rate of ACMC into
345	monohydrocalcite is known. Here this conversion rate reaches up 26% after 1130 minutes
346	which is therefore about 40% lower than in the case of ACMC soaked in H_2O at the same
347	stage (conversion rate, 36%) (Fig. 2B); and this discrepancy is likely related to a kinetic
348	isotope effect. In contrast to the successive 2D $\{^{1}H\}^{13}C$ HetCor MAS ssNMR spectra of
349	ACMC soaked in H ₂ O where a broad, composite signal was observed along the indirect ${}^{1}\text{H}$
350	dimension, here the growth of monohydrocalcite appears in the form of a single, narrow
351	correlation peak [observable at $\delta(^{13}C) = 171.7$ ppm in the horizontal, direct ¹³ C dimension].
352	The ¹ H slices taken at the monohydrocalcite position reveal a single, symmetric resonance
353	[centered at $\delta(^{1}H) = 6.0$ ppm; FWHM = 2.2 ppm] (Fig. S13A); this chemical shift is
354	characteristic of structural water molecules in monohydrocalcite environments (Fig. S10C).
355	However, the associated linewidth is much smaller due to a reduction of the ¹ H dipolar
356	couplings induced by a partial deuteration. Indeed, here ${}^{1}H/{}^{2}H$ chemical exchanges led to the
357	deuteration of the hydrogen-bearing ions/molecules present in the starting amorphous
358	nanoparticles before crystallization occurs (after about 1 h - Fig. 2B). As a result, the protium
359	isotopes, originating from ACMC, were diluted following the addition of the large excess of
360	deuterium isotopes originating from the D ₂ O solution $[^{2}H/(^{2}H + ^{1}H) \ge 90$ atom% in the MAS
361	rotor]. This "isotopic dilution" has largely lowered the magnitude of the homonuclear ¹ H- ¹ H
362	dipolar couplings within the particles which, in turn, gave rise to ¹ H spectra of the
363	monohydrocalcite environments with higher resolution (compared with H ₂ O). The same
364	phenomenon also explains the presence of weaker spinning sidebands associated with the
365	nascent crystalline environments growing in D2O compared to H ₂ O (Fig. S13A).
366	As for the starting amorphous environments, the sharp water correlation peak that was
367	previously seen at $\delta(^{1}\text{H}) = 4.7$ ppm (FWHM in the range of 0.6 to 1.3 ppm) along the indirect

¹H dimension of the successive 2D {¹H}¹³C HetCor MAS ssNMR spectra of ACMC soaked 368 369 in H₂O was not observed. Instead, two narrow correlation peaks due to the presence of structural OH⁻ ions [$\delta(^{1}H) = 1.0$ ppm - no longer observed after 330 min] and structural water 370 molecules [$\delta(^{1}H) = 5.6$ ppm; FWHM ≈ 2.9 ppm] arise from the starting amorphous 371 environments (Fig. 6). The intensity of the water correlation peak progressively declines up to 372 970 minutes, after which the peak becomes almost no longer visible; this is also observable in 373 the ¹H slices taken at the ACMC position [i.e., $\delta(^{13}C) = 168.2$ ppm in the direct ¹³C 374 dimension] (Fig. S13B). The number of hydrogens originating from the particles initially 375 376 represents almost 100% of the total number of hydrogens present in the MAS rotor following 377 the wetting step with D_2O . The surface-bound water molecules (mostly in the form of D_2O , and in a less extent H₂O but also HDO that were formed following the chemical exchanges) 378 are not detected in the 2D $\{^{1}H\}^{13}C$ HetCor spectra due to the fast exchange regime where 379 380 solely the excess OH^2/H_2O and HDO signals arising from the particles are observed. Further. the disappearance of these OH^{-}/H_2O and HDO signals is due to the rearrangement of these 381 populations of hydrogen-bearing ions/molecules present in the starting amorphous 382 environments to form of monohydrocalcite via a solid-state phase transformation (Fig. 3A). 383

384

Crystal growth by accretion of amorphous nanoparticles

385 The mineral structures resulting from the crystallization of ACMC soaking in water in 386 the MAS rotor were scrutinized by Scanning Helium Ion Microscopy (SHIM). To this end, the previously mentioned, consecutive ¹³C SP MAS ssNMR experiments of ACMC soaked in 387 water, have been run until the signal arising from the starting amorphous environments stops 388 evolving (after a period of approximately 2500 min). Hence, at this stage, the conversion rate 389 390 of ACMC into monohydrocalcite has reached its maximum (Fig. S14). Following this, the wet powder was simply collected from the MAS rotor, washed with deionized water, and then 391 dried at ambient temperature. The resulting dry powder was analyzed by X-ray diffraction 392

393	that has confirmed the presence of monohydrocalcite (Fig S15). From the same powder, an
394	average atomic Ca/Mg ratio \approx 5.0 was estimated using energy-dispersive X-ray spectroscopy
395	(EDS). It corresponds to an atom% of Mg in ACMC converted into monohydrocalcite
396	[defined as Mg/(Ca + Mg) x 100] of about 16.6 (against 20.0 for ACMC before
397	crystallization). It shows that a small proportion of Mg^{2+} have been expelled out of the
398	particles following crystallization. This suggests that the leading process of solid-state
399	transformation of ACMC into monohydrocalcite is here associated with a small loss of
400	magnesium that possibly occurs via a mechanism of Ostwald ripening ⁸¹ . As for the SHIM
401	observations, a low magnification micrograph clearly shows that the crystallization process of
402	ACMC occurs via a spherulitic growth mechanism (Fig. 7A). Successive magnification
403	micrographs on an open spherulite reveal the presence of crystals that greatly differ from the
404	classical view of inorganic crystals with faceted surfaces (Fig. 7, B to D). Instead, acicular
405	crystals displaying a highly textured surface due to the apparent presence of spherical
406	nanoparticles "building-blocks" are here observed. Similar acicular crystals are also
407	observable at the surface of a spherulite (double yellow arrows in Fig. 7E), where the
408	spherical nanoparticles "building-blocks" match with the starting amorphous nanoparticles of
409	ACMC in terms of size (Fig. 7F). Such "nano-particulate" texture was initially observed for
410	biological aragonite in nacre ^{53,97} and more recently for biological aragonite in coral (Fig. 7G)
411	⁴⁹ and across a broad range of biomineralizing taxa ⁹⁸ . This "nano-particulate" texture is
412	another evidence for a mechanism of solid-state transformation; this is also signature of
413	crystal growth by accretion of amorphous nanoparticles ^{99,100} which is one variety of
414	crystallization by particle attachment ¹⁰¹ .

In addition, in order to assess the behavior of ACMC within in a higher volume of
water, the mineral structures resulting from the crystallization of ACMC soaking in a reaction
vial instead of in an NMR rotor were also scrutinized. To this end, the amorphous

nanoparticles of ACMC were dispersed in deionized water in a 10ml vial (mass concentration 418 419 $\approx 2\%$ w/v against about 30% w/v in the MAS rotor) and the resulting suspension was aged for a period of 24 hours to allow crystallization. This dispersion was then cryofixed in liquid 420 ethane and imaged using cryogenic transmission electron microscopy (cryo-TEM). In the 421 422 present conditions, sphere-like aggregates were not observed but a low magnification micrograph instead shows the presence of spindle-shaped, higher-order mineral structures 423 424 (Fig. S9C). These mineral structures have a length from 800 to 1700 nm and a thickness from 200 to 500 nm. At high magnification, it is clear that they are not monolithic but are rather in 425 the form of bundles of smaller parallel units (Figs. 7H and S9D). Selected-area electron-426 427 diffraction (SAED) shows that these bundles of smaller parallel units are composed of monohydrocalcite (inset in Fig. 7H). Similar spindle-shaped mineral structures were also 428 observed following the crystallization of amorphous calcium carbonate nanoparticles into 429 aragonite ¹⁰². In this study, nanoscale crystals formed within an "amorphous framework" 430 composed of aggregated amorphous nanoparticles. Our results support an analogous 431 mechanism for the crystallization of ACMC into monohydrocalcite: the amorphous 432 nanoparticles first aggregate (Fig. S9A) and then crystalize via solid-state transformation 433 (Figs. 3A, 7H and S9B). 434

435

Chemical and structural model of the surface region

The results presented in the present study allowed us to design a two-dimensional chemical and structural model of the surface region of an amorphous particle of ACMC soaked in water (**Fig. 8B**). The amorphous solid phase (grey area) is composed of homogeneously distributed, structural OH⁻ ions and H₂O molecules close to CO_3^{2-} ions. Here the coordination number of the cations is arbitrary. But a ²⁵Mg-based solid-state NMR study suggests that, in Mg-stabilized amorphous calcium carbonates, each Mg²⁺ are surrounded by 4-4.5 CO_3^{2-} ions in average along with at least one H₂O molecule ¹⁰³. The surface of the nanoparticle is hydrophilic and, hence, they are covered by a hydration shell of bound water.
The assumption was made that the water molecules of the hydration shell form a second
sphere of coordination around the surface ions. Fast chemical exchanges continuously occur:
the hydrogens present in the amorphous solid phase exchange with the hydrogens from the
surface-bound H₂O molecules which, in turn, exchange with the hydrogens of the free H₂O
molecule of the surrounding aqueous medium. These exchanges may be facilitated due to the
presence of pores (size, 1 to 3 nm) seen in the cryo-TEM micrograph shown in Fig. 8A.

450 **Conclusions**

451 Our results reveal the underlying mechanism of the solid-state phase transformation of Amorphous Calcium Magnesium Carbonate (ACMC) nanoparticles into crystals under 452 aqueous conditions. First, we showed that the ¹³C-¹³C Dipolar Assisted Rotational Resonance 453 (DARR) ssNMR technique can be used to assess whether crystallization occurs via 454 dissolution-reprecipitation or whether it occurs via solid-state transformation. Using this 455 456 technique, we show that the nascent crystalline environments in the form of monohyrocalcite 457 (MHC), together with the starting amorphous environments, belong to the same particles. This is clear evidence of a solid-state phase transformation of the starting amorphous nanoparticles 458 into crystals. Second, we show that the surface of these amorphous nanoparticle is 459 hydrophilic. Indeed, when soaked in aqueous medium, these nanoparticles are covered by a 460 hydration shell of bound water (Fig. 8). As a result, when the particles come into contact 461 following aggregation or simple sedimentation, this hydration shell drives particle-particle 462 interactions. In a bigger picture, it is now acknowledged that "the role of hydration layers in 463 biogenic systems needs to be considered and may be responsible for phenomena seen in 464 biomineralization" ¹⁰⁴. Our results also show that fast chemical exchanges continuously occur: 465 the hydrogens present in the particles exchange with the hydrogens from the hydration shell 466 of bound water which, in turn, exchange with the hydrogens of the free H₂O molecule of the 467

surrounding aqueous medium. We also revealed that the starting amorphous nanoparticles 468 469 remain hydrated while crystallization progresses. And while the nanoparticles are partially converted into monohydrocalcite, the domains part of the nanoparticles that remain 470 amorphous keep undergoing fast hydrogen-hydrogen chemical exchanges with the free H₂O 471 472 molecules of the surrounding aqueous medium. Hence, our results question the role played by these unceasing chemical exchanges towards crystallization. While hydrogens from the 473 474 amorphous nanoparticles are relocated into the surrounding aqueous medium, hydrogens from 475 the aqueous medium travel the reverse path. As a result, H-bonds, that presumably stabilizes amorphous solids against crystallization ¹⁰⁵, are being constantly broken and reformed 476 477 throughout the amorphous solid. Our results suggest that this process is associated with an 478 enhanced mobility of the ions/molecules that compose the amorphous nanoparticles which, in turn, could allow for rearrangement of these ions/molecules into crystalline domains via solid-479 480 state transformation. Further, we can hypothesize what sometimes triggers the total dissolution of certain amorphous nanoparticles under aqueous conditions ^{81,86} (not observed in 481 the present study). We presume that an increased content of structural hydrous species will 482 escalate the hydrogen-hydrogen exchanges and, concomitantly, rise the mobility of the 483 ions/molecules that compose the amorphous nanoparticles. This mobility could reach a certain 484 485 level where the amorphous nanoparticles breaks down into solubilized ions that are now 486 available to reprecipitate into a new solid phase. From a wider perspective, our results shed light on the means available to living organisms for directing crystallization into a process of 487 488 solid-state transformation rather than one of dissolution-precipitation and, as such, could help to reconstruct the puzzle of various biomineralization processes. 489

490 Last, the results presented here and elsewhere ^{89,102,106,107} reveal the capability of
491 synthetic, amorphous inorganic nanoparticles to form higher-order mineral structures through
492 pathways to crystallization that combine solid-state phase transformation and particle

493	attachment. As a such, taking advantage of these pathways to crystallization opens new
494	avenues in materials science based on future strategies that will no longer be limited by the
495	initial nucleation stage. In addition, since these pathways to crystallization also offers the
496	opportunity to shape the resulting higher-order mineral structures into different morphologies
497	⁶³ (such as the spherulitic aggregates and the spindle-shaped mineral structures shown in the
498	present study), they also pave the way for future strategies that will no longer be "restricted by
499	the constraints of the crystal unit cell" ⁴ .

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509

510 **Supporting Information:** X-ray diffraction analysis of ACMC (Figure S1); Weight loss and heat flow measurements of ACMC (Figure S2); Carbon environments of ACMC 511 (Figure S3); Cross-polarization dynamics between ¹H and ¹³C nuclei in ACMC (Figure S4); 512 513 Hydrogen environments of ACMC (Figure S5); Rigid hydrogen-bearing ions/molecules 514 present in ACMC (Figure S6); Evaluation of the conversion rate of ACMC into monohydrocalcite (Figure S7); X-ray diffraction analysis of the monohydrocalcite sample 515 (Figure S8); Observations of the starting amorphous nanoparticles of ACMC and their 516 517 resulting higher-order mineral structures following crystallization (Figure S9); Carbon and Hydrogen environments of the monohydrocalcite sample (Figure S10); Spatial proximities 518 among carbon-bearing ions and hydrogen-bearing ions/molecules in the particles of the 519 520 monohydrocalcite sample (Figure S11); Evolution of the hydrogen environments while the amorphous nanoparticles of ACMC are crystalizing in water (Figure S12); Evolution of the 521 522 hydrogen environments while the amorphous nanoparticles of ACMC are crystalizing in heavy water (Figure S13); Carbon environments of ACMC before and after crystallization 523 (Figure S14); X-ray diffraction analysis of ACMC following crystallization (Figure S15). 524

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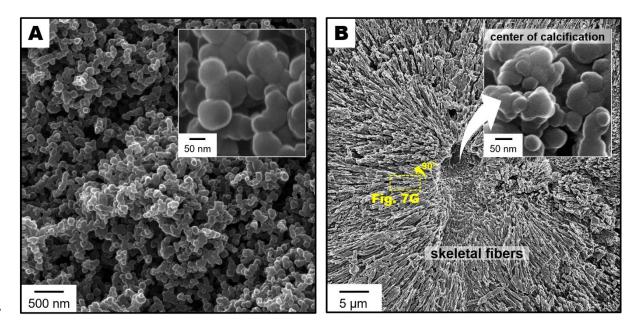
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907

Figure 1. Morphological features of synthetic and biogenic amorphous nanoparticles. 908 Representative scanning helium ion microscopy (SHIM) micrographs of the synthetic, 909 910 Amorphous Calcium Magnesium Carbonate (ACMC) sample (A). For the purpose of 911 comparison with biogenic deposits of amorphous CaCO₃, also shown are representative SHIM micrographs obtained from the broken, unpolished, etched-surface of a coral skeletal 912 913 branch that was transversely sectioned (B). Shown here is a trabecula composed of skeletal fibers in the form of acicular aragonite crystals, that radiate from a center of calcification 914 (COC) composed of magnesium-rich, amorphous calcium carbonate nanoparticles ¹⁰⁸. 915



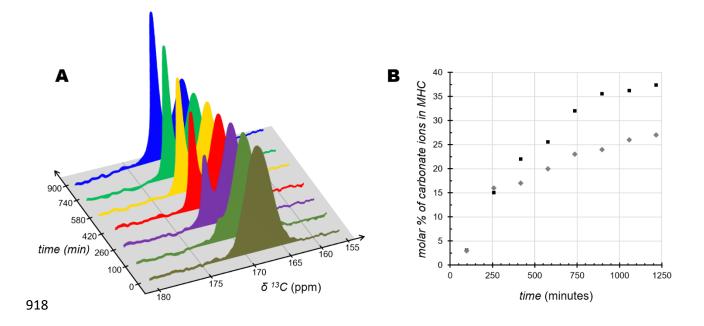


Figure 2. Kinetics of crystallization of the synthetic amorphous nanoparticles. (A) Non-919 normalized 1D 13 C single-pulse (SP) MAS ssNMR spectra (recycling delay, RD = 600 s; 920 number of scans, NS = 8; MAS frequency, $v_{MAS} = 8$ kHz) of the synthetic, Amorphous 921 Calcium Magnesium Carbonate (ACMC) sample soaked in deionized water as crystallization 922 progresses. (B) Conversion rate of the starting amorphous environments into 923 monohydrocalcite as a function of time for ACMC soaked in deionized water (black squares) 924 or heavy water (grey squares). This conversion rate is here expressed in terms of the molar 925 percentage of carbonate ions present in monohydrocalcite (MHC) environments. 926 927

928 **Figure 3.**

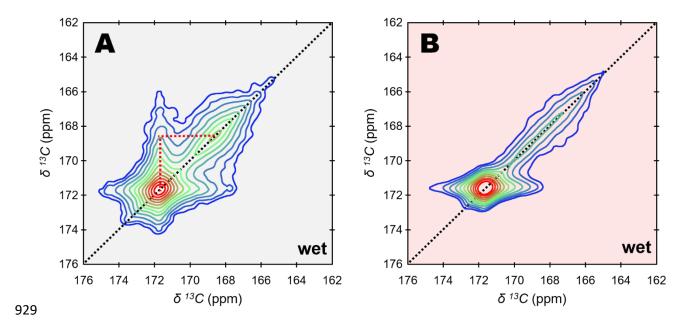
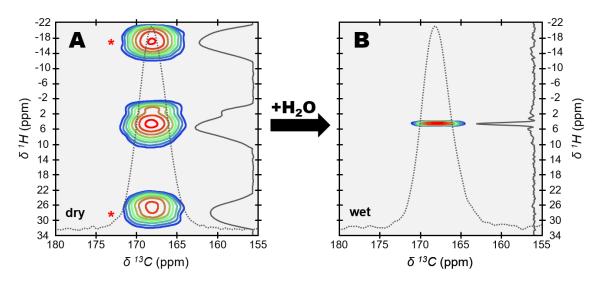


Figure 3. Spatial proximities among the carbon-bearing ions. Contour plots of two-930 dimensional (2D) ¹³C-¹³C Dipolar Assisted Rotational Resonance (DARR) MAS ssNMR 931 932 spectra (contact time, $t_{CP} = 4$ ms; mixing time, $\tau_{mix} = 500$ ms; 8 scans in each 384 t1 increments; relaxation delay, RD = 1 s; MAS frequency, $v_{MAS} = 8$ kHz) of the synthetic, 933 Amorphous Calcium Magnesium Carbonate (ACMC) sample soaked in deionized water, and 934 partially converted into monohydrocalcite (conversion rate, 30%) (A); and of a physical 935 mixture of two powders soaking in deionized water: the synthetic monohydrocalcite (MHC) 936 sample and ACMC before crystallization (**B**). The signal intensity increases from blue to red. 937

938 **Figure 4.**

939



940 Figure 4. Spatial proximities among carbon-bearing ions and hydrogen-bearing

941 ions/molecules in the amorphous nanoparticles. Contour plots of two-dimensional (2D)

942 ${}^{1}H{}^{13}C$ Heteronuclear Correlation (HetCor) MAS ssNMR spectra [contact time, $t_{CP} = 4$ ms;

943 64 (dry conditions) or 16 (wet conditions) scans in each 120 t1 increments; relaxation delay,

944 RD = 2 s; MAS frequency, $v_{MAS} = 8 \text{ kHz}$] of the synthetic, Amorphous Calcium Magnesium

945 Carbonate (ACMC) sample in dry conditions (A) and soaked in deionized water for 50

946 minutes (B). The signal intensity increases from blue to red. Also shown are the normalized,

947 projections of the vertical, indirect ¹H dimensions (solid lines) and of the horizontal, direct

- ¹³C dimensions (dotted lines) of these two 2D {¹H}¹³C HetCor MAS ssNMR spectra. The red
- 949 asterisks (*) denote the intense spinning sidebands only seen in dry conditions.

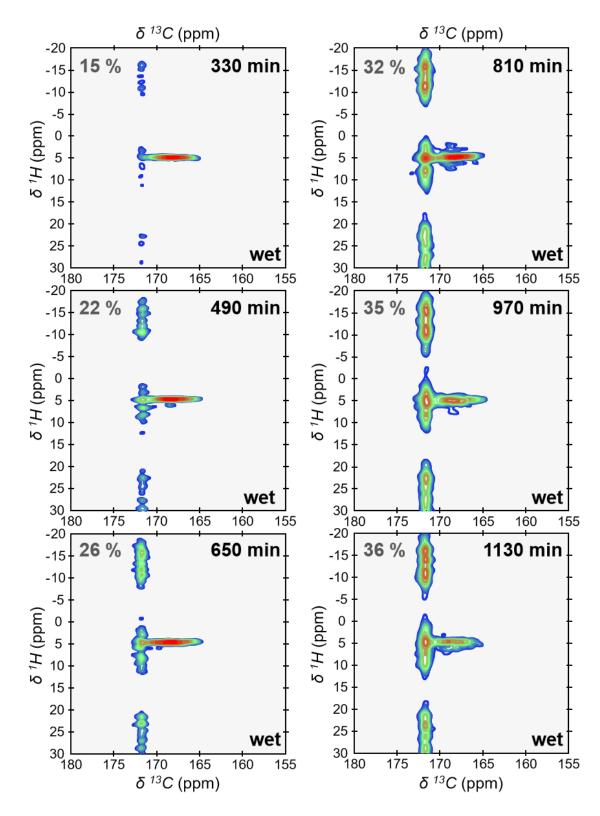




Figure 5. Evolution of the hydrogen chemical environments during crystallization.
Contour plots of 2D {¹H}¹³C Heteronuclear Correlation (HetCor) MAS ssNMR spectra

954 (contact time, $t_{CP} = 4$ ms; 16 scans in each 120 t1 increments; relaxation delay, RD = 2 s; 955 MAS frequency, $v_{MAS} = 8$ kHz) of the synthetic, Amorphous Calcium Magnesium Carbonate 956 (ACMC) sample soaked in deionized water while crystallization progresses. The signal 957 intensity increases from blue to red. The percentages displayed in the upper left corner are the 958 conversion rate of ACMC into monohydrocalcite, whereas the values shown in the upper right 959 corner are the periods of time during which the sample has been soaking in water following 960 the initial wetting step.

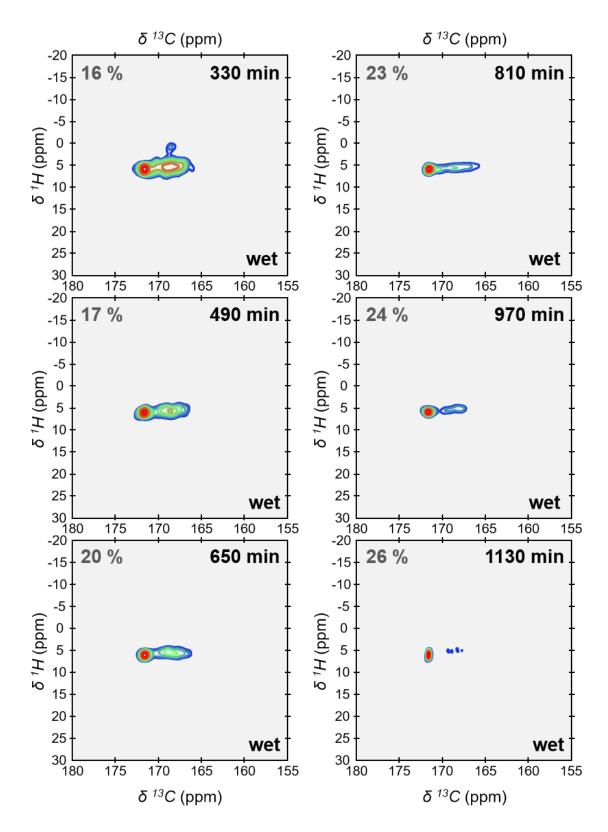


Figure 6. Deuterium-hydrogen chemical exchanges during crystallization. Contour plots of 2D { 1 H} 13 C Heteronuclear Correlation (HetCor) MAS ssNMR spectra (contact time, t_{CP} =

965 4 ms; 16 scans in each 120 t1 increments; relaxation delay, RD = 2 s; MAS frequency, $v_{MAS} =$ 966 8 kHz) of the synthetic, Amorphous Calcium Magnesium Carbonate (ACMC) sample soaked 967 in heavy water ($D_2O - 99.99$ atom% D) while crystallization progresses. The signal intensity 968 increases from blue to red. The percentages displayed in the upper left corner are the 969 conversion rate of ACMC into monohydrocalcite, whereas the values shown in the upper right 970 corner are the periods of time during which the sample has been soaking in heavy water 971 following the initial wetting step.

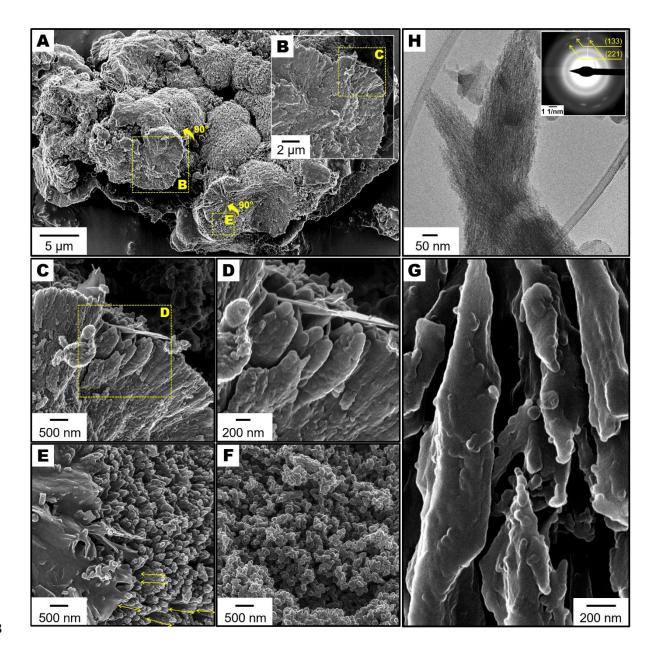
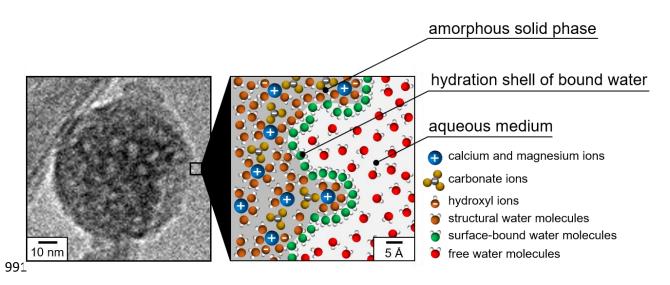




Figure 7. Higher-order mineral structures following crystallization. Representative
scanning helium ion microscopy (SHIM) micrographs of the higher-order mineral structures
resulting from the crystallization of the synthetic, Amorphous Calcium Magnesium Carbonate
(ACMC) sample soaked in deionized water in the MAS rotor (A to E); and of the ACMC
nanoparticles shown before crystallization (F). (A) is a low magnification micrograph that
displays the presence of spherulitic aggregates. (B to D) and (E) are different micrographs at
higher magnifications that reveal the features of the monohydrocalcite crystals that compose

981	the spherulitic aggregates shown in (A). For the purpose of comparison with biogenic crystals
982	observed in coral skeleton, (G) shows a magnification of the square region marked by the
983	yellow dashed line drawn in Fig. 1B. This high magnification micrograph exposes the skeletal
984	fibers of a trabecula formed via a spherulitic growth mechanism ¹⁰⁹ , and shows the "nano-
985	particulate" texture of the acicular aragonite crystals. (H) Representative cryogenic
986	transmission electron microscopy (cryo-TEM) micrograph of the higher-order mineral
987	structures resulting from the crystallization of the synthetic ACMC sample soaked in
988	deionized water in a 10ml vial. Inset shows a selected area electron diffraction (SAED)
989	pattern of (H) labeled with monohydrocalcite crystal planes.

990 **Figure 8.**



992 Figure 8. Chemical and structural model of the synthetic amorphous nanoparticles.

993 Representative cryogenic transmission electron microscopy (cryo-TEM) micrograph of a

nanoparticle (diameter, about 80 nm) of the synthetic, Amorphous Calcium Magnesium

995 Carbonate (ACMC) sample dispersed in deionized water (left). Also shown is a two-

dimensional chemical and structural model of the surface region of an amorphous particle of

997 ACMC soaked in water (**right**).

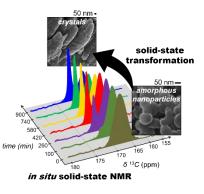


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