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1 Benchmarking of Oxygen Evolution Catalysts on Porous Nickel Supports

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8 Context & Scale

Storage of intermittent renewable energy can be achieved through the conversion of electricity into 9 chemical energy. The solar- and electricity-driven production of energy vectors such as hydrogen, 10 alcohols and hydrocarbons can be achieved in electrochemical cells, where proton and CO₂ 11 reduction at the cathode is coupled to water oxidation at the anode. To develop these processes for 12 high-rate, energy efficient experimental demonstrations, highly active and stable oxygen evolution 13 reaction (OER) catalysts are needed. The present benchmarking study, using a standardised 14 characterisation protocol, allows for rigorous identification of the current best solid-state OER 15 catalysts based on non-precious metals immobilised on a Ni foam support. Further optimisation of 16 anodes will emerge not only through tuning the composition and morphology of the catalysts but 17 also from the design and integration of novel conductive and structured supports. 18

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1 Summary

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Active and inexpensive oxygen evolution reaction (OER) electrocatalysts are required for energy efficient 3 electrolysis applications. Objective comparison between OER catalysts has been blurred by the use of 4 different supports and methods to evaluate performance. Here, we selected nine highly active transition-5 metal-based catalysts and described their synthesis, using a porous nickel foam and a new Ni-based 6 7 dendritic material as the supports. We designed a standardised protocol to characterise and compare the 8 catalysts in terms of structure, activity, density of active sites and stability. NiFeSe and CoFeSe derived oxides showed the highest activities on our dendritic support, with low overpotentials of $\eta_{100} \approx 247$ mV at 9 100 mA cm⁻² in 1M KOH. Stability evaluation showed no surface leaching during 8 hours electrolysis. This 10 work highlights the most active anode materials and provides an easy way to increase the geometric 11 current density of a catalyst by tuning the porosity of its support. 12

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15 Keywords

- 16 Electrocatalysis, Oxygen Evolution Catalyst, Ni foam, Benchmarking, Water Oxidation, Transition
- 17 Metal Oxides

1 Introduction

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The oxygen evolution reaction (OER) is one of the most relevant anodic reactions within electrochemical 3 cells, where it is coupled to the hydrogen evolution reaction $(HER)^{1-6}$ or the CO₂ reduction reaction 4 (CO_2RR) to energy-dense carbon compounds at the cathode.⁷⁻⁹ It is thus of high relevance for 5 6 electrochemical energy conversion and storage technologies. Oxygen generation from water oxidation at 7 the anode is typically carried out in acidic or alkaline conditions. Operation in alkaline conditions allows 8 the use of cheap, efficient and stable non-precious-metal catalysts, in contrast to acidic conditions, in which only expensive and scarce noble metal based catalysts such as IrO2 and RuO2 exhibit significant 9 stability.¹⁰ In alkaline conditions, the best performance and highest stabilities were observed for Ni based 10 multimetallic catalysts,^{11–15} which led to their widespread use as OER catalysts.^{10,16–19} However, sluggish 11 kinetics of the four electron oxygen evolution reaction requires a significant anodic overpotential to 12 achieve relevant geometric current densities, reducing the efficiency of the conversion of electrical to 13 chemical energy. Hence identifying efficient, cheap and stable OER catalysts comprised of Earth-abundant 14 elements is of fundamental importance and has been a prominent field of research during the last 20 15 years.²⁰⁻²³ Among non-noble multimetallic metal-based OER catalysts reported so far, mixed 16 nickel/iron/cobalt oxides in particular have shown stable low overpotentials at relevant geometric current 17 18 densities.

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Benchmarking these novel OER electrocatalysts is of utmost importance but remains highly challenging, since methods for evaluating performance (activity and stability) are non-standardised, making fair and reliable comparison extremely difficult. Notably, different catalyst supports are used, to which OER is very sensitive,^{24,25} and variation in characterisation methods and experimental setups further adds to disparities between reported performances. As a matter of fact, very few benchmarking studies have been carried out so far. The last significant efforts in providing meaningful benchmarking studies were carried out in 2012,²⁶ 2013²⁷ and 2015.²⁸ These studies, conducted on OER electrocatalysts deposited on

Au/Ti or glassy carbon electrodes, performed water oxidation at a current density of 10 mA cm⁻² with observed overpotentials higher than 300 mV. A relevant figure of merit from these studies is the overpotential (denoted as η_{10}) required to achieve 10 mA cm⁻² current density per geometric surface area at ambient temperature and 1 atm O₂. The η_{10} value is indeed the benchmarking criterion generally used in literature.^{26–28} Some OER electrocatalysts reported during the last five years exhibit η_{10} overpotentials much closer to 200 mV, representing a significant advancement in the field. We thus found timely to provide a fair comparison of the performances of the most active catalysts of this new generation.

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Here, we establish a protocol to benchmark a range of anodes, comprised of various catalysts synthesised 9 on the same nickel foam (NF) support. Due to its conductivity, mechanical strength, relative inertness at 10 alkaline pH, and low cost, nickel is an efficient current collector and a good support for active material 11 deposition. Furthermore, nickel foam shows extended geometric surface areas and fine three-12 dimensional structures which make it attractive as a support for heterogeneous catalysts.^{25,29} Although 13 various porous metallic foams have been used in the past for water oxidation,^{30–32} a recent resurgence in 14 the usage of NF as a support material has occurred. This was partly driven by the development of energy-15 storage electrochemical systems in alkaline conditions, such as solar-driven water splitting and 16 electrocatalytic CO₂RR using gas-fed flow cells. We have followed this trend and used NF as the catalyst 17 support exclusively.^{17–19} 18

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For this study, we selected nine promising multimetallic, non-precious-metal catalysts reported in the literature (Table 1). Several selection criteria were adopted such as the η_{10} overpotential in alkaline conditions, the Tafel slope, the maximum current density and the long-term stability, as these data were available in the publications.^{33–41} We also made sure to select materials composed of a variety of transition metals, with different morphologies and synthetic procedures, in order to broaden the scope of our comparison. These catalysts were preferentially chosen on the basis that they display low η_{10} overpotentials (below 300 mV). However, we also included the Co-based catalyst developed by Nocera et.

al. (CoPi),³⁴ despite it exhibiting a η_{10} value greater than 300 mV in 1 M KOH, since it is widely used in 1 literature. The NiMoFe-O catalyst was included as it was reported to be the highest performing catalyst at 2 the time of writing.^{27,42} CoV-O and CoV-OOH were chosen to provide a comparison between two catalysts 3 based on cobalt and vanadium that were synthesised using different methods. In the publications, these 4 catalysts were characterised under very different conditions. In particular, various electrode supports 5 6 were used (glassy carbon, Cu plate or Ni foam), illustrating the difficulty of comparing them just on the basis of the literature data. In our study, we exclusively used the same Ni foam as the conductive support. 7 8 The syntheses followed the reported procedures as strictly as possible with slight adaptations to enable deposition on a $1 \text{ cm}^2 \text{ NF}$ support. 9

Catalyst	Synthesis procedure	Ref	
Cu-O	Electrodeposition	33	
CoPi	Electrodeposition	34	
NiMoFe-O	Electrodeposition	35	
NiFe-OOH	Precipitation	36	
NiFeSe-dO	Hydrothermal	37	
CoFeSe-dO	Hydrothermal	38	
FeCoW	Gel formation	39	
CoV-OOH	Coprecipitation	40	
CoV-O	Hydrothermal	41	

Table 1 Oxygen Evolution catalysts with their method for synthesis used in this study

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The materials were characterised and their kinetic performances for the OER in alkaline conditions 11 analysed. Geometric current densities of OER catalysts must attain several hundreds of milliamperes per 12 square centimetre to facilitate CO₂ reduction and solar-driven water splitting under lab-scale 13 conditions.^{1,2,43} Therefore, we benchmarked the catalysts at the commonly reported value of 10 mA cm⁻² 14 but also at a more relevant current density of 100 mA cm⁻², ^{17,44–47} according to a standardised protocol. 15 Catalysts must be compared in terms of intrinsic activities, which requires to normalise the current 16 densities by the effective electrochemical surface areas (ECSAs). This is in general a very challenging issue, 17 quite often incompletely addressed. We have thus been careful in providing an array of experimental 18

procedures for determination of concentrations of active sites and specific activities, and we propose a 1 best-practice protocol for researchers in the field. Finally, we report a novel NF-based support with 2 different morphology and increased structuration, leading to significant improvement of the performances 3 of almost all studied catalysts. By doing so, we report two OER catalysts with overpotential values of 195 4 mV and 198 mV required for a current density of 10 mA cm⁻², and overpotentials of 247 mV required for 5 100 mA cm⁻², among the lowest values reported so far. We demonstrate the outstanding electrochemical 6 7 and compositional stability of these two catalysts, evaluated by a long-term flow experiment. 8 Furthermore, we stress the importance and necessity of performing galvanostatic tests as well as surface leaching quantification order of 9 in to assess the stability the catalyst.

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3 Experimental Procedures

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Materials Chemical reagents were purchased in reagent grade from Alfa Aesar and Merck. Nickel foam 5 (1.6 mm in thickness, purity 99.5%, density 0.45 g cm⁻³, 95% porosity, 20 pores cm⁻²) was purchased from 6 7 Goodfellow. Oxygen 5.0 was purchased from Linde. All electrochemical experiments were performed with 8 a VSP300 BioLogic Potentiostat and the Biologic EC-Lab software was used for data analysis. Hydrothermal syntheses were performed in a Carbolite Gero CWF1213 furnace. SEM images were 9 collected on a SU-70 Hitachi FEGSEM equipped with a X-Max 50 mm² Oxford spectrometer for energy 10 dispersive X-Ray spectroscopy (EDX) measurements. Inductively coupled plasma - optical emission 11 spectrometry (ICP-OES) measurements were performed on a Thermo Scientific iCAP 6300 duo device. 12 Inductively coupled plasma - mass spectroscopy (ICP-MS) measurements were performed on a ICP-QMS 13 7900 Agilent apparatus. 14

Catalyst synthesis Nickel foam (NF) was used as the support for all the catalysts. 1 cm² square foams 15 were cut, and an additional section was left for electrical contact. This area was partially covered with 16 epoxy glue in order to delimit the 1 cm² area as precisely as possible. These foams were pre-treated by 17 18 soaking in a 3 M HCl solution for 10 minutes, in order to remove the nickel oxide layer formed at the surface when in contact with air. Then the substrates were sonicated for 5 minutes in ethanol, 5 minutes 19 in water and dried with compressed air before use. The synthesis procedures of the different catalysts 20 and of the dendritic Ni support are described in the SI. Mass loadings between 0.5 and 40 mg cm⁻² were 21 obtained. 22

23 **Structural characterisation** The catalysts surface morphologies were examined using scanning electron 24 microscopy (SEM), and their elemental compositions were measured using SEM-EDX. In some cases, this 25 analysis was complemented with elemental analysis using ICP-OES. This study was performed by 26 dissolving the powder sample in an aqueous nitric acid solution.

Electrochemical characterisation A two-compartment cell separated by a glass frit was used for 1 electrochemical measurements. The electrolyte was an aqueous solution of 1 M KOH. A three-2 electrode arrangement using a platinum mesh counter electrode (Goodfellow, 2.25 cm²) and a 3 Ag/AgCl/KCl_{sat} reference electrode (BioLogic), which was very regularly calibrated against potassium 4 ferrocyanide in order to ensure the absence of any shift in its potential. The potentials were reported vs 5 RHE according to the following equation: $E_{RHE} = E_{Ag/AgCl} + 0.197 + 0.059 \cdot pH$. The working electrode was 6 7 positioned in the cell in order to minimize the distance to the reference electrode (~ 1 mm), thus avoiding 8 a large contribution from the cell in the ohmic drop (the resistance was always between 0.1 and 0.25 Ω). Before each set of experiments, O_2 was flowed through the working electrode's compartment for 9 20-30 minutes. This is an important step as it prevents any contribution from the O₂ partial pressure 10 p_{O_2} in the thermodynamic potential calculation: $E_{Nernst} = E_{H_2O/O_2} - 0.059 \cdot \log pH + 0.015 \cdot \log p_{O_2}$. In an O₂-11 saturated solution $p_{O_2} = 1$, and the thermodynamic potential is given by the following equation: E_{Nernst} 12 $= E_{H_2O/O_2} - 0.059 \cdot \log pH.$ 13

Each material was characterised in 10 mL of 1 M KOH aqueous solution following a precise protocol 14 divided into 3 steps. Step 1 : Consecutive linear sweep voltammetry (LSV) scans were performed at a 15 scan rate of 10 mV s⁻¹ until the response was stable. Step 2 : In order to study the oxygen evolution 16 reaction kinetics, it is important to avoid any transient oxidation process such as the oxidation of 17 Ni(OH)₂ to NiOOH. For this purpose, chronopotentiometric steps (CP steps) were performed at 18 different fixed current densities (j = 0, 5, 10, 25, 50 and 100 mA cm⁻²) for 5 minutes each with 19 stirring. In some cases, a stable potential was not obtained after 5 minutes, so the CP steps were 20 extended by 5 additional minutes. The (j, E_i) data points were collected. The overpotential at a given 21 current density j (η_j) was calculated according to the following equation $\eta_j = E_j - 1.23$ with E_j the 22 potential measured at the current density j, in V vs RHE. The (j,η_i) points were plotted in a j- η graph. 23 Tafel slopes were obtained by plotting η against log *j*. The linear fit of these plots: $\eta = a + b \cdot \log j$ gives 24 the Tafel slope b. Step 3 : The short-term stability of the different samples in each electrolyte was 25

tested by running electrolysis at a fixed current density *j* of 50 mA cm⁻² for 30 minutes under stirring. The pH of the electrolyte in the anode compartment did not change during electrolysis.

Electrochemically active surface area evaluation The double-layer capacitance C_{DL} values were 3 determined electrochemically in an aqueous solution of 1 M KOH. All measurements were conducted in 4 the voltage range +0.95 - +1.05 V vs RHE as it is a non-Faradaic region for most of the studied 5 6 samples as well as for the NF support. An exception was made for Cu-O, which shows a Faradaic 7 process in this region and therefore the double layer capacitance was measured in the range +0.66 -8 +0.76 V vs RHE for this sample. The difference between the anodic and cathodic charging currents Δj was obtained from CV scans at different scan rates (from 20 to 600 mV s⁻¹). The double-layer 9 capacitance is given by $\Delta j/2 = v \cdot C_{DL}$ where v is the scan rate. Electrochemically active surface areas 10 (ECSAs) could theoretically be obtained using the relation ECSA = C_{DL}/C_S where C_S is the specific 11 capacitance of the sample, which corresponds to the capacitance of an atomically smooth planar 12 surface of the same material per unit area under identical electrolyte conditions. However, it is 13 impossible to determine reliable values of C_s for each sample. Note that in previous studies, for 14 determination of ECSAs of various OER catalysts, the same value of $C_s = 0.040 \text{ mF cm}^{-2}$ in 1 M NaOH, 15 based on typical reported values for metallic surfaces, was applied.^{27,28} However, one should be aware 16 that this only gives an estimation of the ECSAs since the $C_{\rm S}$ value varies significantly from one material to 17 another.27 18

Pre-OER oxidation wave analysis The charge passed during the pre-OER oxidative process was evaluated. Each sample was maintained at a reducing potential (+0.4 V vs RHE) for 20 minutes in order to start from a fully reduced catalyst. Linear sweep voltammetry scans were recorded from +0.40 to +1.62 V vs RHE, with scan rates ranging from 1 to 100 mV/s. Between each scan rate, the sample was kept at +0.4 V for 5 minutes. An exponential background was subtracted from the i = f(E) curve in order to deconvolute the contributions from the pre-OER redox process and the OER catalysis, which often occur in similar ranges of potential. The charge *Q* passed during the pre-OER process was calculated from the integration of the 1 oxidative wave: $Q = (1/v) \cdot f(E) dE$ with v the scan rate in V/s. The charge value was taken in a range where 2 Q is independent from the scan rate.

Metal content evaluation Each catalyst deposited on NF with a 1 cm² geometric area was carefully 3 removed from the support. Note that this operation was not possible in the case of NiFe-OOH and CoV-O. 4 The collected powders were dissolved in 65% HNO₃ at room temperature for 10 days in Teflon tubes. The 5 6 solutions were diluted with 2% HNO₃ and analysed using inductively coupled plasma – mass spectroscopy 7 (ICP-MS). The quantity of each metal in each catalyst was calculated. The total number of moles of metals 8 $n_{\rm M}$ is the sum of the number of moles of each metal contained in the catalyst. For instance, in the case of NiMoFe-O, $n_{\rm M} = n_{\rm Ni} + n_{\rm Mo} + n_{\rm Fe}$. This assumes that all the metals are potentially OER active, which is only a 9 rough estimation as the exact nature/composition of the active sites is unknown. 10

Stability test in flow conditions Stability measurements were performed in a 2-electrode electrochemical 11 flow cell FLC-Standard purchased from Sphere Energy (Figure S1). The potential was measured using a 12 leak free Ag/AgCl/KCl_{3.4M} micro reference (Innovative instruments Ltd.). The gas produced in the anodic 13 compartment was analysed by gas chromatography every 30 minutes using a SRI 8610C gas 14 chromatograph equipped with a packed Molecular Sieve 5 Å column for permanent separation. Argon 15 (Linde 5.0) was used as carrier gas, the flow rate was regulated using a mass flow controller (Bronkhorst). 16 A thermal conductivity detector (TCD) was used to quantify O2. The Faradaic efficiency (FEO2) was 17 calculated by dividing the measured amount of oxygen by the theoretical amount of O2 expected: 18 $FE_{O_2} = n_{O_2,measured}/n_{O_2,expected} = n_{O_2,measured} \cdot 4F/Q \text{ where } n_{O_2,measured} \text{ and } n_{O_2,expected} \text{ are the measured are the measured and } n_{O_2,expected} \text{ are the measured are$ 19 expected amounts of O₂, Q the charge passed and F the Faraday constant. An aliquot of anolyte was 20 collected every hour. The aliquots collected were analysed via inductively coupled plasma - mass 21 spectrometry (ICP-MS). 22

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3 Results

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Synthesis and characterisation of OER catalysts

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7 Nine catalysts were selected among the most active materials reported in the literature (Table 1). Cu-O 8 and NiMoFe-O were cathodically electrodeposited on Ni foam (Figure 1A) from aqueous solutions of the metallic precursors. This simple method resulted in the formation of dendritic structures as shown by 9 10 SEM analysis (Figure 1B, 1C, S2, S4). NiMoFe-O showed a particularly strong adhesion to the substrate because the presence of nickel in the as-deposited catalyst ensures a continuous interface with NF in 11 terms of composition and thus a small lattice mismatch. EDX was used to confirm the elemental 12 composition (Figure S3, S5). CoPi was anodically electrodeposited, which resulted in the slow formation 13 of large dendrites with a poor adhesion to the NF support (Figure 1D, S6, S7). FeCoW (Figure 1E, S8-A, S8-14 B, S9) and CoV-OOH (Figure 1F, S10, S11) were synthesised from nanomaterial dispersions mixed with a 15 Nafion ink and drop-cast and dried onto the surface of the support to form thick layers, which remained 16 well attached to the support despite large cracks (Figures S8-B, S10-C). The major limitation of this 17 18 method is the hydrophobicity of dry Nafion which promotes the formation of an air film trapped at the catalyst/electrolyte interface and limits their contact area. In order to reach a stable OER activity, these 19 catalysts must be kept under oxidative conditions (10 min at 5 mA cm⁻²) in an aqueous electrolyte in 20 order for the Nafion's hydrophilic domains to swell and become predominant in the bulk.⁴⁸ A modification 21 in the nanostructure of FeCoW was observed after this process, revealing the formation of a thin layer 22 23 structure (Figure S8-C, S8-D). We conclude that once the Nafion network is fully hydrated the metallic sites are exposed to the electrolyte. This allows dissolution/precipitation equilibria at the interface, 24 resulting in the formation of highly nanostructured surfaces. NiFe-OOH (Figure 1G, S12, S13) was made 25 through galvanic exchange of the Ni-based substrate with Fe³⁺ precursor, followed by the deposition 26

of a bimetallic oxy-hydroxide. As the support is the only source of nickel, it is etched during the 1 reaction. This ensures a very high adhesion of the catalyst on the support, but also slightly modifies the 2 material by etching its Ni backbone. Nevertheless, this method is particularly interesting as it is very 3 simple. NiFeSe and CoFeSe derived oxides were synthesised by a more complex three-step procedure 4 involving hydrothermal formation of layered double hydroxides (LDHs), followed by selenisation and 5 subsequent reoxidation. The SEM images and EDX elemental analysis of the resulting NiFeSe-dO 6 7 (Figure 1H, S14, S15) and CoFeSe-dO (Figure 1I, S16, S17) catalysts revealed the formation of very 8 dense, thick and mechanically stable deposits at the surface of NF with fine nanostructures in the range of 30–100 nm. However, the formation of a selenide involves hazardous synthesis steps and 9 its reoxidation leads to toxic selenite waste products. CoV-O was synthesised by a simple one-step 10 hydrothermal procedure involving the coprecipitation of Co and V in a mixed phase composed of a fine 11 LDH nanostructure (Figure 1J, S18, S19) – this method is simple but results in a very low loading on 12 13 NF.



Figure 1 Scanning Electron Microscopy images of OER catalysts A the bare nickel foam, **B** Cu-O, **C** NiMoFe-O, **D** CoPi, **E** FeCoW, **F** CoV-OOH, **G** NiFe-OOH, **H** NiFeSe, **I** CoFeSe, **J** CoV-O. Scale bar: 20 μm.

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16 It should be noted that the atomic compositions of the catalysts differed slightly from those 17 reported in some cases. For example, in the case of NiMoFe-O (Figure S5), the use of NF as the 18 support led to small modifications in the chemical composition of the film. The tungsten content in FeCoW is also lower than expected (Figure S9). Additionally, as the procedure for CoFeSe-dO synthesis could not be reproduced, it was modified in order to reach a Co:Fe ratio comparable to the Ni:Fe ratio in NiFeSe-dO (Figures S15, S17). In spite of the modifications we had to make in the procedures, the morphologies of the catalysts were comparable to the literature, as illustrated by the SEM images in Figures S14 and S16.

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Catalytic performance of OER catalysts

Methodology for OER tests The catalytic activity of each material was measured under alkaline 10 conditions, in an aqueous 1 M KOH electrolyte solution. Chronopotentiometric steps (CP steps) were 11 performed at different fixed current densities (j = 0, 5, 10, 25, 50 and 100 mA cm⁻²) for 5 minutes 12 each under stirring. This method is better than linear sweep voltammetry as it ensures that exclusively 13 the oxygen evolution reaction response is measured and other contributions to the current are 14 eliminated, such as the oxidation of Ni(OH)₂ to NiOOH in Ni-containing materials.⁴⁹ Furthermore, these CP 15 steps give some information regarding the stability of the potential measured at different current 16 densities on a short time scale. A possible drawback resides in some additional ohmic drop associated 17 with the accumulation of oxygen bubbles at the surface of the electrode.^{16,50} 18

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The *j*- η profiles and overpotentials at *j* = 10 and 100 mA cm⁻² of the tested catalysts are displayed in Figure 2A and Figure 2B respectively (see Figure S20 for error bars), with the exact values of the overpotentials at *j* = 10 mA cm⁻² given in Table S1. Additionally, the electrodes were held at a fixed current density (*j* = 50 mA cm⁻²) for 30 minutes in static conditions to verify that measured potentials were stable over a longer reaction time. In all cases this confirmed no clear degradative reactions (see Figure S21 for stability data).

OER activities at 10 mA cm⁻² The overpotential η_{10} value is considered a figure of merit for OER catalysts. All the catalysts characterised in this study have η_{10} values between 211 and 347 mV, a significant 136 mV range (Figure 2, Table 2). The lowest overpotentials were obtained for NiFeSe-dO $(\eta_{10} = 211 \text{ mV})$ and CoFeSe-dO, $(\eta_{10} = 212 \text{ mV})$. The highest overpotentials were obtained for CoV-O $(\eta_{10} = 331 \text{ mV})$ and Cu-O $(\eta_{10} = 347 \text{ mV})$. Comparison with literature data is shown in Table S1.



Figure 2 Electrocatalytic performance of OER catalysts in 1 M KOH A Current density versus overpotential (j- η) profiles obtained from CP steps analysis. **B** Overpotentials η_{10} and η_{100} obtained from CP steps. Data collected

Catalyst	NF		NiNF		ΔΕ (mV)	
	${m \eta}_{{\scriptscriptstyle 10}}$	${\eta}_{\scriptscriptstyle 100}$	$\eta_{_{10}}$	$\eta_{_{100}}$	10 mA cm^{-2}	100 mA cm^{-2}
Support	411	563	331	434	80	129
Cu-O	347	432	328	418	19	13
СоРі	254	338	242	290	12	48
NiMoFe-O	262	355	257	314	5	41
NiFe-OOH	250	289	230	250	20	39
NiFeSe-dO	211	264	198	247	13	17
CoFeSe-dO	212	289	195	247	17	42
FeCoW	235	293	210	263	25	30
CoV-OOH	259	350	268	326	-9	24
CoV-O	331	397	314	374	17	23

Table 2 Overpotentials obtained in 1 M KOH for our catalysts deposited either on NF or on NiNF η_{10} and η_{100} (in mV) are the overpotentials at 10 and 100 mA cm⁻² respectively, recorded under stirring at room temperature with a 85% iR-correction. ΔE represents the difference between NF and NiNF.

OER activities at 100 mA cm⁻² Oxygen evolution must be carried out at higher current densities in 2 order to meet the requirements for the electrochemical conversion and storage of renewable 3 energy, such as solar-driven water splitting and CO₂ reduction technologies.^{17,43–47,51} We therefore 4 focus on the catalytic activities of the nine catalysts at 100 mA cm^{-2} (Figure 2, Table 2). While NF 5 requires an overpotential as high as 563 mV, the nine catalysts enable an important drop in η_{100} as 6 7 compared to their support. Despite differences in the slopes, the trend in OER activity is the same at 10 and 100 mA cm⁻². NiFeSe-dO remains at the head of the group with a low overpotential of η_{100} = 8 264 mV, followed by CoFeSe-dO and NiFe-OOH with the same overpotential value of 289 mV, and by 9 FeCoW with η_{100} = 293 mV. CoV-O (η_{100} =397 mV) and Cu-O (η_{100} =432 mV) show the lowest 10 performances at all current densities. 11

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Kinetics of OER catalysis The dependence of the OER kinetics on the applied potential for the 13 catalysts is well illustrated through Tafel analysis (Figure S22 and Table S1). The fastest increase in 14 current density upon potential increase occurs at the surface of NiFe-OOH, with a slope as low as 36 15 mV dec⁻¹. NiFeSe-dO and FeCoW also showed low Tafel slope values of 55 and 56 mV dec⁻¹. The 16 obtained values for the other catalysts ranged from 63 to 83 mV dec⁻¹ (Figure S22). We 17 18 systematically observed larger Tafel slopes with respect to reported ones, except for NiFe-OOH (Table S1). This is likely because chronopotentiometric steps were used to measure Tafel slopes in 19 place of LSV scans, which is the general methodology employed in the recent literature. Also, as a 20 consequence of the CP steps, accumulation of O₂ bubbles at the surface of the electrodes might 21 contribute some extra resistance, especially at higher current densities, resulting in increased Tafel 22 slope values.^{16,52,53} 23

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OER activity dependence on the density of electrochemically active sites

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Comparing catalysts with different morphologies in terms of their intrinsic activities requires determination of the density of electrochemically active sites, a very important yet challenging analysis^{54,55}. Depending on parameters such as their nanostructure, porosity and lattice structure, catalysts can show very different interactions with the surrounding electrolyte.^{56–59} The density of electrochemically active and accessible sites can vary a lot from one catalyst to another. A range of techniques can be used to relate the total OER activity of a catalyst to the intrinsic activity of each active site.^{54,55}

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Two main methodologies are considered here in order to estimate the density of accessible active sites. The first is through determination of the electrochemically active surface area (ECSA) while the second involves analysis of the pre-OER redox peaks. Both methods have serious limitations, however they are complementary techniques, therefore combined analysis enables general trends to be established.

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ECSA determination OER catalysts behave as capacitors: upon application of a potential, a charge 17 build-up is observed at the catalyst-electrolyte interface. The capacitance of a catalyst in the absence 18 of any Faradaic process is the double layer capacitance C_{DL} . ECSAs can theoretically be calculated 19 from C_{DL} values, however they are difficult to obtain accurately.^{27,60–66} Indeed, ECSA = C_{DL} / C_{S} where 20 $C_{\rm s}$ is the specific capacitance of the material, which corresponds to the capacitance of an atomically 21 smooth planar surface of the same material per unit area under identical electrolyte conditions. 22 While C_{DL} can be experimentally determined by measuring the non-faradaic capacitive current 23 associated with double-layer charging from the scan-rate dependence of the cyclic voltammograms 24 (CVs), it is almost impossible to determine reliable values of $C_{\rm S}$ for each sample.^{60,66} Note that in 25 previous studies for determination of ECSAs of various OER catalysts, the same value of $C_s = 0.040$ 26

mF cm⁻² in 1 M NaOH, based on typical reported values for metallic surfaces, was applied.^{27,28} However, one should be aware that this only gives an estimation of the ECSAs since the $C_{\rm S}$ value varies significantly from one material to another.²⁷ In our case, $C_{\rm DL}$ were measured by cyclic voltammetry in the range +0.95 — +1.05 V vs RHE, as it is a non-faradaic region for all our catalysts (except Cu-O which was characterised between +0.66 and +0.76 V vs RHE). However, OER catalysts can show potential-dependent conductivity variations, therefore inaccuracies can arise from lower conductivities in potential regions prior to water oxidation.^{54,55,67}

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Here we report the C_{DL} values for the nine materials and for the NF support, measured in 1 M KOH using electrodes with 1 cm² geometric areas (Figure 3A, S23). We indeed observed large differences : some of the studied catalysts have C_{DL} values in the range of 1 mF, slightly larger than that of the Ni foam (0.9 mF), while CoFeSe-dO, NiMoFe-O and NiFeSe-dO have much larger C_{DL} values of 3.65, 2.40 and 2.35 mF, respectively. This result is in line with the observation of extremely fine nanostructures for these three catalysts (Figure 1I, 1H, 1C).

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18 Pre-OER oxidation wave analysis Most OER catalysts show redox features at potentials below the OER onset. These processes are generally attributed to the oxidation of the metal sites. For instance, Ni^{II} 19 hydroxide oxidizes to Ni^{III} oxyhydroxide prior to OER catalysis.^{54,65,66} The amount of charge (Q) necessary 20 to oxidize all the electrochemically active metal sites in a catalyst can be estimated through integration of 21 the oxidation wave. Q is directly proportional to the number of electrochemically accessible active sites 22 (N) in the material according to the relation N = $Q/(n_e \cdot Q_e)$, where n_e is the number of electrons of the 23 oxidation process observed and Q_e is the charge of an electron. It is generally assumed that this oxidation 24 is a one electron process, although this is a very strong assumption because the initial state of the catalyst 25 is likely to be a mixed-valence state, with delocalized energy bands.⁶⁸ Therefore, electron transfers are 26

more complex than isolated one-electron transfers – here we chose to compare Q values without assuming an arbitrary value for n_e . However, one should be aware that Q can account for bulk sites which might not participate in the OER reaction, especially since recent studies have shown the prominent role of surface sites in OER catalysis.^{70,72} Another limitation of this method comes from the superposition of the oxidation wave and the OER onset in some cases – the deconvolution of these two contributions can be challenging. The simultaneous OER wave can also block a fraction of the active sites due to the formation of O₂ bubbles and interference from mass transport limitations at high current density.

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The estimated oxidation charges Q for each of our nine catalysts with 1 cm² geometric areas are displayed in Figure 3A. Most catalysts have Q values comprised between 200 and 480 mC, except NiMoFe-O, NiFeSe-dO and CoFeSe-dO which stand out once again with values as high as 600, 800 and 980 mC, respectively. NiFe-OOH has a surprisingly low value of 60 mC. Despite some discrepancies (e.g. Cu-O and NiFe-OOH), it is interesting to observe that the C_{DL} values correspond quite well with the obtained Qvalues. Among the nine catalysts, CoFeSe-dO shows the highest density of active sites, followed by NiFeSe-dO and NiMoFe-O.

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18 Intrinsic Activity The current densities measured for each catalyst at a fixed overpotential of 250 mV are displayed in Figure 3B. We observe that NiFeSe-dO has the highest activity, followed by CoFeSe-dO, 19 FeCoW and NiFeOOH. The correlation of these data with those in Figure 3A provides the following 20 conclusions. First, NiFeSe-dO has a much higher intrinsic activity than CoFeSe-dO, since the current 21 density is significantly higher than that of CoFeSe-dO, despite exhibiting a lower density of active sites. 22 23 Therefore, NiFeSe-dO is the most active catalyst thanks to a combination of high density of active sites and high intrinsic activity of these sites, while the high activity of CoFeSe-dO is mainly due to the large 24 density of active sites. Second, FeCoW and NiFe-OOH display quite high activities but have a low density 25

of active sites, as shown by the very low C_{DL} and Q values. This suggests that these two catalysts have relatively high intrinsic activities.



Figure 3 Characterisation of the electrochemically active sites of OER catalysts A Dots: double layer capacitances C_{DL} obtained from plots of capacitive currents against the scan rate (Figure S23). The measurements were performed in 1 M KOH, in the range +0.95 V – +1.05 V vs RHE, which is a non-Faradaic region for most of these catalysts. For Cu-O this potential range is a Faradaic region, so we performed the measure in a different range: 0.66 – +0.76 V vs RHE, thus these values must be taken with care. Diamonds: charge passed during the pre-OER oxidation process, evaluated from the integration of I = f(t) at different scan

5 The evaluation of the density of active sites of metal-based (oxy)hydroxide materials is a highly 6 challenging task. The two methods used here both suffer from limitations. Estimating ECSA using C_{DL}

measurements requires the use of specific capacitances and strongly depends on the conductivity of the material, which can vary upon application of a potential. The integration of pre-OER oxidation peaks relies on the assumption that single electron transfer steps operate, and calculation is often complicated by the deconvolution of OER catalytic wave. We show a correlation between the results of these two methods and stress the need to cross-check data using two complementary techniques.^{54,66} This should be considered as a best-practice protocol for researchers aiming to evaluate intrinsic catalytic activities.

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Metals molar activity The evaluation of the total number of moles of metal atoms ($n_{\rm M}$) in a catalyst on a 1 cm² geometric area electrode can provide access to another useful information, namely the mass activity or molar activity. A high molar activity effectively translates into a lower cost, as a lower number of metal atoms are required to perform OER catalysis at a given overpotential.

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A $n_{\rm M}$ value can be obtained through dissolution of the catalyst layer and analysis using ICP-MS. The metal 13 content of the nine catalysts are displayed in Figure S24-A. We observe that NiFeSe-dO and CoFeSe-dO 14 have the lowest metal content whereas FeCoW has the highest. The metals molar activity was calculated 15 by dividing the current density at η = 250 mV by the metal content of each catalyst (Figure S24-B). The 16 data clearly show that not only NiFeSe-dO and CoFeSe-dO display the largest current densities but they 17 18 do it with the lowest amount of metals, therefore they show extremely high metal molar activities (520 and 634 mA cm⁻² mmol⁻¹, respectively). In contrast, all other catalysts have much lower molar activities, 19 in the 20-50 mA cm^{-2} mmol⁻¹ range. In the case of FeCoW, while the number of metals is high, only a 20 small fraction is involved in the OER. Consequently, an improved exposition of the metal sites to the 21 electrolyte might be key in the enhancement of the OER activity of this catalyst. 22

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4 Hierarchical structuration of the Ni foam support

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6 A novel support with an increased surface area The NF support used in this study benefits from a relatively high ECSA of approximately 15 cm² cm_{geo}⁻² (per geometric square centimetre), estimated using 7 8 C_{DL} measurement for NF and C_s measurement using a Ni plate electrode (Figure S25). In order to further increase the surface area of this support, we used a straightforward method for electrodeposition of 9 nickel dendrites on NF.⁶⁹ The deposition of the metallic branched structures in the presence of protons at 10 very high current density generates H₂ bubbles at the surface of the electrode, creating a porous dendritic 11 morphology (Figure 4A, S26). As a result of this increased structuration, the double layer capacitance of 12 NF was greatly increased from 0.9 mF to 4.9 mF (Figure S27), leading to an estimated surface area of 13 approximately 82 cm² cm_{geo}⁻². 14



Figure 4 SEM characterisation of the NiNF support and its impact on the porosity of NiFeSe and CoFeSe A The dendritic Ni foam NiNF, **B** NiFeSe deposited on the dendritic NiNF support and **C** CoFeSe deposited on

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- NiNF as a novel support leading to improved OER catalysts In line with our prior conclusion regarding the benefit of a higher surface area and a larger density of accessible active sites for OER activity, a significantly higher activity was observed for this dendritic nickel foam (NiNF) compared to NF. A 80 mV decrease of its η_{10} value ($\eta_{10|NINF}$ = 331 mV), and a 129 mV decrease of its η_{100} value ($\eta_{100|NINF}$ =

434 mV) were measured. This marked increase in activity makes NiNF a highly interesting anodic 1 support material for electrolytic cells. NiNF was used as a new support for the deposition of the OER 2 catalysts described above. We first detail the results obtained with the most active catalysts, namely 3 NiFeSe-dO and CoFeSe-dO, deposited on NiNF (Figure 4B, 4C). From the SEM images, it appears that the 4 nanostructure of NiFeSe-dO and CoFeSe-dO was maintained on this support, resulting in a hierarchical 5 6 porous structure composed of three levels of porosities: the large pores of the nickel foam ($\approx 500 \ \mu m$), 7 the pores formed by the nickel dendrites (\approx 1–10 μ m) and the meso-/macropores resulting from the 8 layered structure of the catalysts (\approx 30–100 nm) (Figure 4B, 4C). The C_{DL} value of NiFeSe-dO on NiNF was a factor of four greater than on the NF, reaching a high C_{DL} value of 9.6 mF (Figure S27-A). The 9 C_{DL} value for CoFeSe-dO was roughly three times higher, giving an extremely large C_{DL} value of 10.3 10 mF (Figure S27-B). Therefore, the use of this highly porous support enables a significant increase in 11 the density of accessible active sites. To determine how the increase in C_{DL} impacted the catalytic 12 activity, the NiNF-deposited catalysts were evaluated using our standard electrochemical characterisation 13 procedure detailed in the previous sections (Figure 5). For both catalysts, the η_{10} and η_{100} values 14 decreased upon substitution of NF with NiNF. For NiFeSe-dO, replacing NF with NiNF decreased η_{10} 15 from 211 mV to 198 mV and η_{100} from 264 mV to 247 mV (Figure 5A). With CoFeSe-dO, the 16 improvement was even more significant with η_{10} decreasing from 212 mV to 195 mV and η_{100} 17 18 decreasing from 289 mV to 247 mV (Figure 5B). This represents a substantial improvement in performance of these OER catalysts (Table 2). The η_{10} obtained for CoFeSe-dO and NiFeSe-dO are 19 among the lowest value reported in the literature so far. The Tafel slope decreased from 55 to 54 20 mV dec⁻¹ in the case of NiFeSe-dO, and from 72 to 63 mV dec⁻¹ in the case of CoFeSe-dO (see Figures 21 22 S28, S29 and Table 3).



Figure 5 Impact of the NiNF support on the catalytic activity of NiFeSe-dO and CoFeSe-dO j-η profiles obtained by recording chronopotentiometric steps in 1 M KOH, under stirring at room temperature, using a 85% iR-correction. **A** NiFeSedO on NF and NiNF supports. **B** CoFeSe-dO on NF

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For the other catalysts, we also observed a large increase in the C_{DL} by shifting from NF to NiNF as 3 the support (Figures S30, S31). In all cases, apart from FeCoW, the C_{DL} values increased by a factor 4 between 2.4 and 5, reflecting the improvement in specific surface area provided by NiNF. FeCoW 5 shows a unique 9.7-fold increase in its C_{DL} , larger than that of the support itself (Figure S31). This is 6 likely due to an altered morphology of this catalyst when moving from NF to NiNF, leading to an 7 increased density of accessible active sites. Additionally, a decrease of the overpotentials η_{10} (by 5 to 8 80 mV) and η_{100} (by 13 to 129 mV) (Figures S32-S38 and Table 2) and a decrease of the Tafel slopes 9 (by 1 to 30 mV dec⁻¹, except for Cu-O) (Figures S32-S38 and Table 3) was observed. The gain of 20 to 10 30 mV dec⁻¹ in most cases is significant as it induces a large decrease in the overpotential at high 11 current densities. In particular, NiFe-OOH displays a remarkably low Tafel slope of 20 mV dec⁻¹ when 12 deposited on NiNF. 13

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Catalyst	b^{NF}	b ^{NINF}	Δb	
	(mV dec⁻¹)	(mV dec ⁻¹)	(mV dec ⁻¹)	
Support	147	97	50	
Cu-O	76	83	-7	
CoPi	78	48	30	
NiMoFe-O	83	53	30	
NiFe-OOH	36	20	16	
NiFeSe-dO	55	54	1	
CoFeSe-dO	72	63	9	
FeCoW	56	53	3	
CoV-OOH	81	56	25	
CoV-O	63	57	6	

Table 3 Tafel slopes obtained for our catalysts deposited either on NF or on NiNF Tafel slopes b (in mV dec⁻¹) were measured in 1 M KOH, under stirring at room temperature using a 85% iRcorrection. The corresponding change in b (Δb) arises from the use of the dendritic NiNF support.

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4 Study of the stability of the materials in flow conditions

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Water splitting flow experiment Stable operation under continuous flow conditions at high current 6 density is an important property of OER systems. We designed a water splitting experiment under flow 7 conditions (Figure S1), in order to test our best catalysts (NiFeSedO-NiNF and CoFeSedO-NiNF) under 8 conditions closer to industrial applications. The catalyst was loaded in a two-compartment cell separated 9 by a Nafion[®] membrane with a platinum mesh-based cathode. The anolyte and catholyte were 1 M KOH 10 aqueous solutions. These solutions were recirculated in each compartment from electrolyte containers. A 11 current density of 100 mA cm⁻² was applied for 8 hours and the potential response as well as FE_{0_2} were 12 measured over time. Online monitoring of the elements present in solution during electrolysis also 13 allowed quantitative measurement of metal leaching from the catalysts. 14

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Potential stability The flow experiment described above was performed using NF, NiFeSedO-NiNF (Figure 6A) and CoFeSedO-NiNF (Figure 6B) as the anodes. As illustrated by Figure 6, these two catalysts show extremely stable potentials over 8 hours of electrolysis at a high current density of 100 mA cm⁻². NF

performs oxygen evolution at 1.96 ± 0.06 V vs RHE. The initial increase in potential is attributed to the 1 oxidation of nickel, which occurs at the surface of the foam but also reaches its subsurface during the first 2 hour of electrolysis under such a high current density. Both NiFeSedO-NiNF and CoFeSedO-NiNF perform 3 oxygen evolution at potentials as low as 1.58 ± 0.02 V vs RHE, with outstanding stability, which represents 4 a major improvement as compared to NF. The faradaic efficiency for O_2 production (FE₀₂) was evaluated 5 by measuring the amount of oxygen produced at the anode (Figure 6). During the first hour of 6 experiment, the headspace of the anolyte container was saturated in gas. After this equilibration period, 7 FE₀₂ was very stable, with mean values of 98.0 ± 1.5 %, 97.8 ± 3.0 % and 98.5 ± 1.9 % for NF, NiFeSedO-8 NiNF and CoFeSedO-NiNF respectively. This confirms that oxygen evolution was the only process 9 occurring at the surface of these catalysts. 10

Chemical stability The concentrations of Ni, Co and Fe in the anolyte were measured every hour by ICP-11 12 MS (Figure 6). In the case of NF, the Ni concentration is in the range 40–120 ppb. This concentration does not increase over time, which proves the very high stability of this support in 1 M KOH under a high 13 current density. The concentration of Fe is comprised between 250 and 450 ppb and is stable over time. 14 This Fe content in a KOH electrolyte is common.^{71,73} In the case of NiFeSedO-NiNF, we observe a small 15 increase in the Ni concentration at the beginning of the experiment, as it reaches 300 ppb. After this 16 17 small increase, the concentration slowly stabilises at around 100 ppb, which corresponds to the 18 background concentration measured in the case of NF. No additional Ni was dissolved over the course of the reaction (Figure 6A). As a result, NiFeSedO-NiNF is an extremely stable catalyst in these conditions. As 19 expected, no Co was detected for NF or NiFeSedO-NiNF. In the case of CoFeSedO-NiNF, Ni and Co 20 concentrations in the range 200–700 ppb were measured (Figure 6B). This means that some Co and some 21 Ni are dissolved from the surface of the catalyst at the beginning of the experiment, but do not 22 accumulate in the solution, thus revealing the absence of continuous dissolution over the course of the 23 electrolysis. The Fe concentrations remained constant for both catalysts and correspond to the 24 25 background concentration measured with bare NF. In conclusion, these two catalysts have shown a high

chemical and mechanical stability over 8 hours under continuous flow conditions, at a high current density of 100 mA cm⁻² and an electrolyte flow of 9 mL min⁻¹.

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Figure 6 Stability of NiFeSedO-NiNF and CoFeSedO-NiNF in 1 M KOH at 100 mA cm⁻² A Potential measured during the test in flow conditions at 100 mA cm⁻² using NiFeSedO-NiNF as the anode. The potential is compared to the potential obtained with bare NF as the anode. A 1 M KOH solution was recirculated from a container in each compartment. The faradaic efficiency measured overtime for O₂ production during the test in flow conditions using NF or NiFeSedO-NiNF is displayed on the right axis. The bottom plot shows Ni, Co and Fe concentrations (in μ g L⁻¹) in the aqueous solution of 1 M KOH electrolyte flowing in the anode compartment during the stability test with NF (grey) or NiFeSedO-NiNF (yellow) used as the anode. **B** Potential, faradaic efficiency and ion concentrations data collected using CoFeSe-dO-NiNF as the anode (blue). The results are compared to those obtained with NF (grey).

2 Discussion

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For the first time, some of the most active OER catalysts reported during the last 4 years have been 4 compared under identical reaction conditions after deposition on the same Ni foam support. For the 5 6 reliability of the comparison, we used a standardised protocol to characterise the catalysts in terms of activity, density of active sites and stability. Specifically, j-E curves were not obtained from LSVs, but 7 8 instead from chronopotentiometric steps in 1 M KOH at different fixed current densities, up to 100 mA cm^{-2} , to determine overpotentials. A range of complementary techniques was used in order to 9 evaluate the density of accessible active sites of each anode. These procedures allowed for a reliable 10 comparison of the catalysts. 11

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The highest activities were observed for Se-doped bimetallic oxides, NiFeSe-dO and CoFeSe-dO, with 13 remarkably low overpotentials of 211 and 212 mV at 10 mA cm⁻², and 264 and 289 mV at 100 mA cm⁻² 14 on a NF support, respectively. Their excellent overall OER activity is due to a combination of a high 15 intrinsic activity and a high density of accessible active sites (Figure 3). The importance of selenium in 16 precursor materials for OER has been previously discussed.^{37,38,74,75} During OER, Se is removed in 17 18 solution, in the form of selenate and selenite ions, while oxygen atoms are incorporated. The metal selenide thus serves as a templating precursor to oxides/hydroxides which are the actual active 19 species. Such Se-derived oxides display greater activity than oxides/hydroxides prepared by other 20 methods. Furthermore, it is likely that the substitution of Se by O allows more active sites to be exposed, 21 in line with the significantly higher densities of available active sites for the two Se-doped materials as 22 23 compared to the other materials (Figure 3A). Moreover, in all cases, including here, significant amounts of Se atoms (0.5–2 mol %) are retained in the material after prolonged reaction. These atoms, which can be 24 referred to as Se-doping, seem to improve the OER activity of the catalytic sites. A recent theoretical 25 study indeed showed that Se-doping resulted in a substantial decrease of the energy barrier of the rate-26

determining step of the OER.⁷⁴ NiFeSe-dO and CoFeSe-dO are unique, thanks to very high metal molar
 activities (Figure S24): these catalysts can perform OER at high current density while consuming few
 metal resources.

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The combination of Ni and Fe sites provides the highest activity as has been observed in previous 5 studies.^{11,75–78} In keeping with the very high performances measured for CoFeSe-dO, a similar beneficial 6 7 association between Co and Fe is illustrated by the high catalytic activity of FeCoW, just below that of 8 NiFeSe-dO and CoFeSe-dO, with a η_{10} value of 235 mV and a η_{100} value of 293 mV on the NF support. Analysis using NF indicates that FeCoW displays the highest intrinsic activity of the catalytic sites (Figure 9 3), but a very poor metal molar activity (Figure S24). Hence, further structuration leading to higher active 10 surface areas of the deposit would be needed to improve the OER activity of FeCoW. Similar reasoning 11 applies to NiFeOOH. 12

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Catalysts based on the association of Co and V are less active than the materials discussed above. CoV-OOH shows a strikingly higher OER activity than CoV-O, which we attribute to the 50-fold difference in mass loadings. Indeed, the hydrothermal synthesis procedure used for CoV-O led to the deposition of only 0.5 mg cm⁻², whereas 25 mg cm⁻² were drop-cast in the case of CoV-OOH. We do not discuss further the other catalysts, CoPi, Cu-O, NiMoFe-O as they show considerably lower activities than the most active catalysts discussed above.

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We improved the structuration and the porosity of the electrodes through modification of the NF support by depositing dense dendritic and porous Ni structures. This was achieved using a fast and very simple electrodeposition procedure, where H₂ bubbles act as templates for the formation of pores. A large increase in the double layer capacitance and greater OER performance than the untreated NF was observed. We tested this novel high-surface-area support, NiNF, with 9 different catalysts and in all cases we obtained increased double-layer capacitances, reflecting higher accessibility of active sites. We

1 measured enhanced performances, as shown from decreased overpotentials and Tafel slopes. 2 Specifically, the overpotentials of NiFeSe-dO and CoFeSe-dO further decreased to respectively 198 3 and 195 mV at 10 mA cm⁻² and to 247 mV at 100 mA cm⁻². These are amongst the lowest 4 overpotentials ever reported in the literature.

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6 NiFeSedO-NiNF and CoFeSedO-NiNF are the most active catalysts studied in this work. We decided to test 7 their long-term stability. Most reports assess the stability of OER catalysts by applying a constant current 8 and measuring the potential response. This method is relevant for preliminary tests because it enables fast analysis of extremely unstable catalysts. However, a constant potential response is not sufficient to 9 claim that a catalyst is stable. Indeed, Kibsgarrd et al.⁷⁹ underline that catalyst corrosion can impair its 10 activity, but also improve it in certain cases because of factors including corrosion can lead to increased 11 roughness. Moysiadou et al.⁸⁰ draw attention to the observation that a catalyst can maintain stable 12 macroscopic features during electrolysis, such as a stable potential, while experiencing a loss of mass due 13 to a partial decomposition of its surface. As a result, activity monitoring does not provide a reliable 14 measure of the overall stability of a catalyst. Transition metals at the surface of an oxygen evolution 15 catalyst experience dissolution/redeposition equilibria during catalysis.^{56,81} Depending on the solubility of 16 the metals considered, irreversible dissolution may occur. Moreover, the strong flow of electrolyte hitting 17 18 the surface and the large amount of O_2 bubbles generated can add to mechanical instability. For these reasons, leaching of metals from the surface of the catalyst is considered as a major route of 19 decomposition, and a catalyst can only be claimed stable if leaching is negligible. This phenomenon can 20 be detected by analysing the composition of the electrolyte after electrolysis by inductively coupled 21 plasma - mass spectrometry (ICP-MS).^{82,83} Both electrochemical and compositional stabilities must be 22 evaluated if one wants to prove the stability of a catalyst. This work proposes a methodology to perform 23 stability evaluation by measuring galvanostatic features, O₂ Faradaic efficiency and surface leaching all at 24 once. This rigorous stability check, using a water splitting system, showed that NiFeSedO-NiNF and 25 CoFeSedO-NiNF perform oxygen evolution in flow conditions, at a high current density of 100 mA cm⁻², 26

with outstanding stability, be it on the macroscopic or on the microscopic scale. Constant potentials as
low as 1.58 V vs RHE were measured at the anode. Extremely small amounts of transition metals were
leached from the catalysts' surfaces, resulting in Ni, Co and Fe concentrations generally comprised
between 100-700 ppb in the electrolyte. These results thus prove the excellent chemical and catalytic
stability of the two catalysts.

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3 Conclusion

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The benchmarking study presented here provides a reliable comparison between OER anodes comprised 5 6 of catalysts deposited on porous supports. Nine of the most active and relevant precious-metal-free 7 multimetallic OER catalysts were synthesised on nickel foams (NF) and compared in alkaline conditions (1 M KOH) using a standardised protocol. The overpotentials at 10 mA cm^{-2} and 100 mA cm^{-2} showed 8 similar trends in OER activities. We identified NiFeSe-dO and CoFeSe-dO as the two best catalysts on NF, 9 both showing η_{10} values of \approx 210 mV and η_{100} values of 264 mV and 289 mV, respectively. We propose a 10 protocol to assess the density of available active sites using complementary techniques (combining 11 double layer capacitance measurements and pre-OER oxidation wave integration) and provide a 12 qualitative comparison between intrinsic activities. NiFeSe-dO, in particular, stands out as a catalyst with 13 high intrinsic activity, exhibiting higher currents than CoFeSe-dO despite displaying comparatively lower 14 density of active sites. With insights from the relationship between available active sites and overall 15 activity, we further enhanced the surface area of NF using an electrodeposition technique to texture the 16 surface and form NiNF. OER catalysts displayed better performances (decreased overpotentials and Tafel 17 18 slopes) when deposited on this new substrate, in the best case giving η_{100} values of 247 mV for CoFeSedO and NiFeSe-dO. Electrochemical and compositional stability of these catalysts were both evaluated. 19 They perform OER catalysis in flow conditions at 100 mA cm⁻² maintaining a constant potential without 20 undergoing significant leaching. The information gained from this study not only enables fair and reliable 21 comparison of the best reported OER catalysts on NF, but also highlights the important role of the 22 23 support in oxygen evolution seeing as enhanced performance was observed after structuration of the NF to form NiNF. The integration of these improved NiNF-based catalysts in electrolytic cells can increase 24 overall energy efficiency and enhance the viability of electrically driven energy conversion and storage. 25

2	Declaration of interests We have no conflicts of interest to declare.
3	Author Contributions
4	Conceptualization A.P., and M.F.; Methodology A.P., C.E.C., D.K., H.N.T., and M.F.; Investigation A.P.,
5	C.E.C., and D.K.; Writing – Original Draft A.P., and M.F.; Writing – Review & Editing A.P., C.E.C., D.K.,
6	H.N.T., M.S. and M.F.; Funding Acquisition, M.S. and M.F.; Supervision C.E.C., and M.F
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