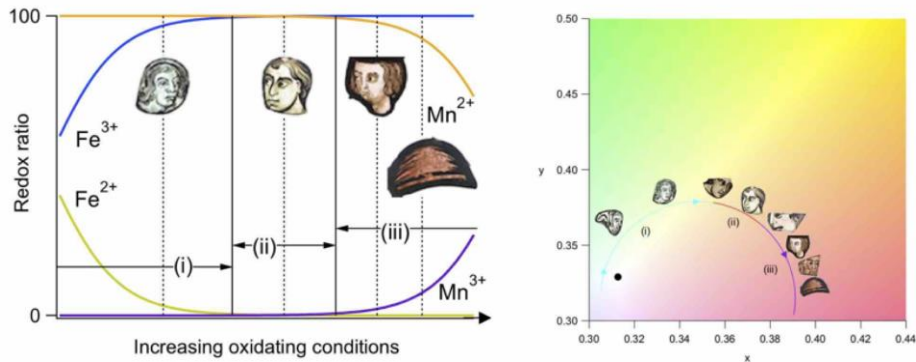


27 **Abstract**

28 The present study concerns a corpus of 17 glass pieces representing character heads, originating from
29 11 major cathedrals and churches from North Western France and which constitute the masterpiece of
30 stained glass windows. Skin complexion ranges from colourless to flesh-tone and purple. These glasses
31 have been investigated using non-destructive and non-invasive techniques. Particle Induced X-ray
32 Emission and Particle Induced Gamma Emission analyses at AGLAE show that these glass pieces
33 show potassic plant ash glass compositions, typical to 12th -15th centuries. The compositional variability
34 of the major glass components remains limited, similar to that found for single monuments, despite the
35 diversity of geographic origins. The Mn and Ba concentrations follow a different trend in flesh-
36 coloured or purple glasses and in colourless glasses, suggesting that the sources of Ba and Mn in these
37 two kinds of glasses originated from different raw materials. Purple and flesh tone glasses contain
38 more manganese than colourless glasses with an almost similar iron content. Synchrotron X-ray
39 absorption near-edge structure spectroscopy (XANES) and portable UV-visible-NIR optical absorption
40 spectroscopy indicate that glass colour varies with results from Fe²⁺, Fe³⁺, Mn²⁺ and Mn³⁺. The
41 thickness of the glasses, about 3mm, has been measured using ultrasound techniques. Its dispersion is
42 similar in the various coloured glasses. This parameter mostly influences the colour saturation but not
43 the hue. Obtaining flesh-coloured or purple glasses requires some control of the oxidation state of
44 manganese during glass making. Divalent manganese is largely prevalent and the colour change from
45 flesh-tone to purple hues is driven by small variations in the Mn³⁺ content. As these variations are not
46 related to the Fe/Mn ratio, the resulting glass colour is difficult to predict on the only basis of glass
47 composition. Due to the low kinetics for obtaining a redox equilibrium state between furnace atmosphere
48 and the silicate melt, using Mn⁴⁺- and Mn³⁺-oxide minerals made it possible to favour oxidized melts,
49 provided the glasses be taken out of the oven before redox equilibrium be reached: the shorter the melting
50 time, the more oxidized will be resulting glass. This shows that medieval glassmakers were able to
51 overcome the challenge of making glasses under highly oxidizing conditions to retaining enough
52 oxidized manganese to favour flesh-tone and purple colours in wood-fuelled furnaces.



53
54
55 **Graphical abstract.** Left: Schematic evolution of the redox of Fe and Mn as a function of the oxidizing
56 nature of the environment. Right: schematic trajectory followed by the colour of the glass in a CIE xy
57 representation. The black dot corresponds to the white point for the D65 illuminant.

58 **Keywords:** Glass; Colorimetry; XANES; PIXE; Redox; Medieval glasses; Glass working.
59
60

61 1. Introduction

62 Stained glass windows play a central role in the medieval Gothic architecture and are invaluable
63 witnesses of the evolution of the building technologies of this time (Rehren and Freestone, 2015). In
64 addition to be an iconographic support, these translucent glass windows were bringing light and colour
65 in the buildings (Simmons and Mysak, 2010 and 2012). On figurative panels, character heads are one of
66 the most important glass pieces. Being painted using *grisaille* to represent the face features, these glass
67 pieces demonstrate the highest skills of glass painters. The majority of medieval windows present six
68 main colours: colourless, yellow, red, green, blue and purple. Purple plays a special role in the colour
69 palette: dark purple is often used for clothing and light purple for skin complexion, heads and hands
70 being among the brightest glasses. Their saturation remains low and their hues span from bluish or
71 greenish to flesh-tone and pink (Capobianco et al., 2019).

72 Historical glasses are coloured by various elements, among which the most important are transition
73 elements (copper, cobalt, manganese and iron) (Rehren and Freestone, 2015). By looking on the
74 kaleidoscope that stained glass windows represent, it is possible to get information on medieval

75 glassmaking technologies and glass trade, in terms of raw materials and chemical composition, redox
76 and fining conditions (Adlington et al., 2019; Henderson, 2013; Kunicki-Goldfinger et al., 2014;
77 Hunault et al., 2016a and 2017a; Quartieri et al., 2005). Among colouring elements, manganese plays a
78 special role, being added either to correct the greenish colour caused by ferrous iron impurities from raw
79 materials, especially sand, or to colour the glass in purple. It is used as a decolouring agent since the Roman
80 times (e.g. Bidegaray et al., 2019; Bingham and Jackson, 2008), a role also shown in Italian medieval glasses
81 (Quartieri et al., 2005). In other cases, it is necessary to avoid the oxidation of the melt, as for obtaining
82 reduced species: in red glasses, which require reducing elaboration conditions to allow the reduction of
83 divalent copper to metallic nano-particles (Kunicki-Goldfinger et al., 2014). A recent study pointed out
84 the absence of manganese, because of its role as a potential oxidant (Hunault et al., 2017a). The use of
85 Mn as a colouring agent for purple and pink glasses has also been documented on old glass pieces,
86 back to the Iron Age (Tite et al., 2008). Its presence in Roman glass is also frequent (Arletti et al.,
87 2006; Bidegaray et al., 2019 and 2020).

88 Despite the important role of stained glass windows in medieval architecture (Herold et al., 2014),
89 glassmaking at medieval times remains poorly understood. Few recipes about the fabrication of
90 medieval purple glasses have been preserved. In early 12th century, Monk Theophilus (Hawthorne and
91 Smith, 1979) only related what to do when a glass pot had come purple, but not how to intentionally
92 make it so. Later, in the 15th century, Antonio of Pisa (Lautier and Sandron, 2008) reported that
93 glassmakers used a "stone from Aragon" to turn a naturally-greenish glass into colourless transparent
94 glass, and that the use of larger amounts of this "stone" resulted first in flesh-coloured and then in
95 purple glasses. This additive, also sometimes referred to as "glassmakers' soap", contained an oxidized
96 manganese mineral. Then, the question remains on how did the medieval glassmakers control, if they ever
97 did, a reproducible final purple glass colour. In the case of purple glasses, the colour results from the
98 presence of Mn³⁺ ions in the glass (Bamford, 1977; Bidegaray et al., 2019; Capobianco et al., 2019;
99 Hunault et al., 2021). It is also used for depicting skin complexion in stained glass windows (e.g.,
100 Basso et al., 2009; Capobianco et al., 2021; Hunault et al., 2021; Palomar, 2018 and 2019). It is of
101 interest that, in other glass-containing materials such as enamels (Biron and Verita, 2012) or tesserae
102 (Verita and Santopadre, 2010; Schibille et al., 2018), a flesh tone colour has also been achieved by
103 using thin layers coloured by gold nanoparticles deposited on a white enamel.

104 There is a lack of data on the way various parameters may influence the effect of manganese on the
105 purple colour of medieval glasses, and about the relative influence of furnace temperature, length of
106 firing time or oxidizing vs. reducing furnace atmosphere (Smith et al., 1987). Manganese concentration
107 is also a major parameter. It may result from the use of manganese-bearing minerals, either as

108 impurities in the raw materials (e.g., Wedepohl and Simon, 2010) or intentionally introduced for
109 colouring purpose. As raw materials (e.g. sand) also contain iron impurities, there is a mutual
110 interaction between the redox equilibria of iron and manganese during melting, influencing the Mn^{3+}
111 content of the glass and hence the final colour (Bidegaray et al., 2019 and 2020; Capobianco et al.,
112 2019; Hunault et al., 2021). In medieval stained glass windows, dark purple glasses may contain on
113 average about 50% more total manganese than colourless glasses, confirming the intentional addition
114 of Mn-minerals (Gimeno et al., 2008; Hunault et al., 2021). Another route for favouring Mn^{3+} may
115 result from melting and fining under oxidizing conditions and/or adjusting the melting temperature,
116 though recent experimental evidence underlined the limited effect of the furnace's atmosphere to
117 favour the presence of Mn^{3+} ions (Bidegaray et al., 2020). Recognizing these routes to obtain purple
118 glasses may give precious indications about the technological mastering of glass making.

119 We report here the investigation of medieval glass pieces from 11 major French monuments,
120 representing character heads. Each piece of glass was authenticated, allowing the reconstitution of
121 their complex history. The skin complexion depicted on these glass pieces ranges from purple to flesh-
122 tone and to colourless. These glass pieces provide an overview of the French glass production in the
123 12th-13th centuries, allowing relate glass colour to glass composition and fabrication conditions. Being
124 removed from any panel, they could be easily analysed using non-invasive and non-destructive
125 analytical methods. Optical absorption spectroscopy and synchrotron X-ray Absorption Near Edge
126 Structure (XANES) provide a link between glass coloration and the speciation of transition elements
127 (Calas et al., 2002). The present study aims at determining how medieval glassmakers managed the
128 colours used to represent skin colour on the heads of important characters.

129 130 **2. Materials**

131 The 17 glass pieces selected for this study (Appendix A, Fig. A1 and Table A1) belong to a larger
132 corpus of 62 stained glasses (see Supplementary Information A for further details). They have been
133 substituted from their original panels during the 19th century and replaced by copies in the original
134 windows. At the occasion of an auction selling, they were seized by French authorities. The glass pieces
135 are in a very good state of conservation. An authentication was conducted on the basis of naked eye
136 observation of the glass flatness, the style of the painting and by comparing with other medieval glass
137 windows. Art historian's expertise allowed the identification of each piece of glass, including the
138 precise origin of most of them. For certain pieces from the most famous monuments, it was even
139 possible to identify the original bay and panel, as the substituted glass was a true copy of the original.
140 These pieces originate from 11 major monuments located in North Western France, from late 12th to

141 early 13th centuries. The selection of the glass pieces investigated has been done on several criteria:
142 identification following art history criteria, diversity of the provenances, absence of major alteration of
143 the glass surface. These unique pieces were entrusted to the Laboratoire de Recherche des Monuments
144 Historiques (LRMH), as part of a study, while waiting a future exhibition project.

146 **3. Analytical methods**

147 *3.1. Analytical methodology*

148 The analysed zones were chosen preferentially on the internal surfaces, on areas devoid of paint. We
149 conducted optical spectroscopy analyses on the entire corpus. Portable UV-visible-NIR absorption
150 spectroscopy gave the concentration of the colouring species (Bidegaray et al., 2019 and 2020;
151 Capobianco et al., 2019; Hunault et al., 2021; Meulebroeck et al., 2016). Ultrasound techniques have
152 been used for thickness measurements. Chemical composition, including the concentration of
153 transition elements, was determined by Ion Beam Analysis. It could only be carried out on a smaller
154 part of the corpus, chosen so as to be representative of origins, colours and ages, and by favouring
155 pieces from the most important historical monuments and the most documented history. X-ray
156 absorption near-edge structure (XANES) spectroscopy was carried out on a subset of ten glass pieces
157 whose chemical composition was known, providing the average speciation of iron (Ceglia et al., 2015;
158 Vercamer et al., 2015) and manganese (Chalmin et al., 2009; Hunault et al., 2017a). The glass pieces
159 41 and 47-5 display, on the top of the head, a cap and a crown, respectively, that were analysed
160 separately (Appendix, Fig. A1).

162 *3.2. Chemical composition analyses*

163 They were obtained by Particle Induced X-ray Emission and Particle Induced Gamma Emission
164 (PIXE and PIGE, respectively) techniques at the AGLAE facility of the C2RMF in the Louvre (Paris,
165 France) (Calligaro, 2008; Pichon et al., 2014; Van Wersch et al., 2013; Vilarigues and Da Silva, 2004;
166 Vilarigues et al., 2019). PIXE and PIGE analyses were performed simultaneously on the glass pieces.
167 PIXE analysis was performed using four fast counting SDD X-ray detectors: the first one is dedicated
168 to the analysis of low Z elements ($10 < Z < 29$) and a helium flux is used to reduce the absorption of
169 incident and remitted beams by air; the three other SDD detectors were dedicated to high Z elements
170 ($Z > 26$) and an aluminium filter is placed in front of each detector in order to absorb the low energy x-
171 rays. One HPGe detector is used for the PIGE measurement. The 3 MeV incident proton beam, with an
172 intensity of 3 to 4 nA, was focused to a 50 μm diameter on the target. The analysed area was 500 μm x

173 500 μm , which takes between 120 s and 300 s per analysis. The penetration depth ranges from 2 to
174 50 μm depending on the element analysed and the glass composition. For each glass sample, three
175 measurements were performed at different positions to get an average composition of the analysed
176 areas. The analyses were performed on the inner side of the glass pieces, after choosing a non-altered
177 or less altered zone on the piece of glass and cleaning it with a water-ethanol solution. The spectra
178 were extracted using TRAUPIXE, a software developed at AGLAE (Pichon et al., 2015), assuming
179 that analysed zones be homogeneous and all elements present as oxides. The geochemical standard
180 DR-N diorite and the reference Brill glasses, Brilla, BrillB, BrillC, BrillD, were used as reference
181 materials to calibrate the PIGE data and control PIXE results. The compositions given in this paper
182 result from the combination of PIXE data with the PIGE-derived sodium concentration.

184 3.3. Glass thickness

185 The thickness of each sample was determined using an Olympus ultrasound gauge 45MG-X-MT-
186 E. An average value was obtained after five measurements on each piece of glass analysed by optical
187 absorption spectroscopy (OAS) at the vicinity of the position of the zone analysed by OAS.
188 Thickness homogeneity was further estimated by comparing with four other measurements at
189 different positions on the sample.

191 3.4. Colorimetry and optical absorption spectroscopy

192 Optical absorption spectroscopy (OAS) has been performed in transmission mode with a specific
193 mobile set-up described elsewhere (Capobianco et al., 2019; Hunault et al., 2016b). Spectra were
194 measured between 4000 and 27000 cm^{-1} , with a lower sensitivity around 11000 cm^{-1} . Absorbance
195 values have been extracted after subtracting a linear background absorption interpolated between the
196 UV edge and near IR background. Colorimetric coordinates xy were computed from the measured
197 spectra using the CIE (Commission Internationale de l'Eclairage) 1931 convention (see Supplementary
198 Information B for further details). Assuming that Y represents mostly the lightness of a colour, the hue
199 and saturation information is entirely contained in the x-y plane and can be summarized in
200 chromaticity diagrams (Fig. 1a). By varying absorbance values by a 0.04 to 25 factor and calculating
201 the corresponding xy coordinates, it is possible to calculate the variation of the colour of a glass with
202 the same chromophore concentration and varying thickness or vice-versa. Such trajectories will be
203 referred hereafter as *Beer-Lambert trend lines* (Capobianco et al., 2019).

3.5. X-ray absorption spectroscopy

XANES measurements at the Mn and Fe K-edge (6538 and 7112 eV, respectively) were performed at the LUCIA beamline of the SOLEIL Synchrotron facility (Saint-Aubin, France), operating in top-up mode at 2.75 GeV and 500 mA. A double crystal Si (311) monochromator was used, ensuring an energy resolution of 0.15 eV. Data were collected in fluorescence yield mode using a 4-element Si drift diode (SDD). The detectors were positioned at an angle of 90° to the incident beam. The beamline allows a micro-beam size of about 2*2 μm^2 , which makes it possible to select glass surfaces that are devoid of excessive alteration and are not covered by grisaille. However, as the use of a microbeam causes photoreduction or photooxidation effects (e.g., Chalmin et al., 2009; Ferrand et al., 2015; Yamashita et al., 2004), the beam was defocused to cover a larger area (15x15 μm^2), reducing the exposure per unit area of the sample. The stability of the measurements suggests that possible photo-induced effects have a limited impact on the experimental redox values. The concentration of iron and manganese of the investigated glass pieces is above the detection limit, evaluated at about 100 ppm for XANES investigations. In addition, it is sufficiently low to neglect the self-absorption phenomena during fluorescence yield measurements. Spectra were normalized and processed using the ATHENA software (Ravel et al., 2005). Consistent spectra of different areas of the same glass were averaged to enhance the signal-over-noise ratio.

4. Results and discussion

4.1. The depiction of skin complexion varies from light blue to light purple

The colorimetric coordinates of the glasses analysed in PIXE/PIGE have been calculated in the Yxy and L*a*b* systems for the real sample thickness (Table C1, Appendix C). In Fig. 1, the CIE colour coordinates x and y of the investigated glass pieces are overlaid onto the CIE 1931 colour space, where any point in this xy diagram gives the chromaticity (hue and saturation) of the colour (Hunter and Pointer, 1991). Chromaticity spans over a broad colour range, from blue to orange and purple, with a relatively low saturation level, as compared to the other colours of medieval glasses (Capobianco et al., 2019; Hunault et al., 2021).

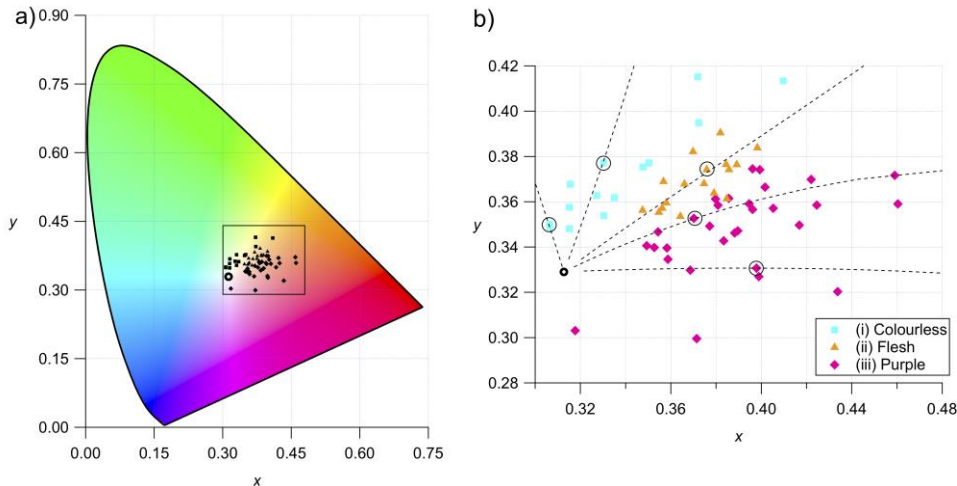
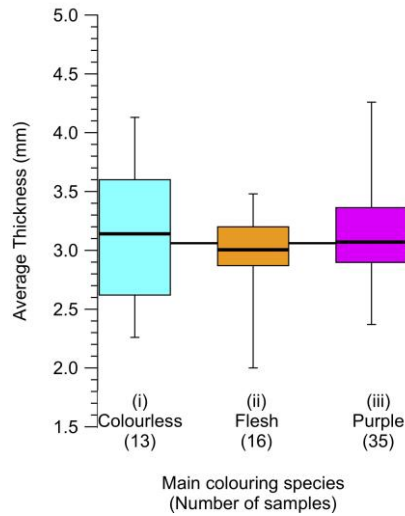


Fig. 1: (a) CIE xy chromaticity diagram of the colour of all the studied glasses. □: colourless glasses, △: flesh-coloured glasses, ◇: purple glasses. The white point bordered in black in the centre corresponds to the coordinates of the white colour. The region within the rectangle is zoomed in (b). Dashed lines in (b) show Beer-Lambert trend lines of selected glasses, describing how colour changes with glass thickness or the overall chromophore concentration, as derived from the experimental data (circled points).

Three main groups of colours will be used hereinafter: (i) blue to green hues and low saturation, referred to as colourless, (ii) yellow hues, referred to as flesh-tone, and (iii) orange to red and purple hues referred to as purple. Groups (ii) and (iii) are usually classified as purple by art historians. However, their distinction has proven useful here, as there is a chemical difference between them (see 4.4). Two main uses of purple glass are observed: character complexion using light purple or colourless glass and robes and dresses using more intense purple glass. While a clear frontier can be observed between the colorimetric coordinates of colourless and flesh-coloured glass pieces, Figure 1b shows that the distinction between flesh-coloured and purple glasses is less strict. The chromaticity of each group is in the same range as the ones observed in the contemporary glass windows of the Grande Rose of the cathedral of Reims, France (Capobianco et al., 2019). Glasses of the same origin and age (*e.g.* the two glass pieces from Chartres Cathedral) (Appendix A) can show different hues, which suggests that purple hue is neither specific of one production nor of one period.

254 4.2. Influence of glass thickness



255 Fig. 2: Thickness statistics of the medieval glass pieces investigated.

257

258 As depicted in Fig. 2, the thickness statistics shows that these glass pieces only exhibit overall
259 moderate thickness variations, ranging from 2 to 4.4 mm, with a median and mean value of 3.06 mm
260 and 3.11 mm, respectively, and an overall standard deviation of 0.47 mm. Flesh-coloured glasses tend
261 to be slightly thinner than the others with less thickness dispersion. There is no correlation between
262 glass thickness and the dating (Supplementary Fig. S1). The relative standard deviation calculated on
263 the five thickness measurements for each piece of glass does not noticeably change over the estimated
264 fabrication date of the glass. The average thickness values are similar to those found in other gothic
265 cathedrals (Reims, Sainte-Chapelle in Paris, Siena, Paderborn, Tarragona) (Basso et al., 2009;
266 Capobianco et al., 2019; Garcia-Vallès et al., 2002; Hormes et al., 2013; Hunault et al., 2017) and for a set
267 of medieval blue glasses (Hunault et al., 2016a).

268 The influence of thickness on glass colour can be modelled using Beer-Lambert trend lines (Fig. 1)
269 and the normalization to a 3 mm thickness does not much change the colour perception (See
270 Supplementary Fig. S2): it influences the saturation but not the hue, as the transmission window does
271 not change with glass thickness. The thickness dependence of glass colour, recently evocated on
272 Roman glass pieces (Bidegaray, 2020), only comes from a modification of the saturation level,
273 defined by the intensity of the light transmitted by the absorption window. Spectroscopic

274 investigations are necessary do decipher between hue and saturation, in order to rationalize the visual
275 observations made by a naked eye.

277 4.3. Chemical composition

278 The chemical composition of all the pieces of glass investigated by spectroscopy is reported on Table B1,
279 Appendix B. Table 1 also reports the concentration and the relative standard deviation for 7 major glass
280 components, by comparison with the values found for the stained glass windows of the York Minster, chosen
281 as it is most likely imported from a single French supplier (Adlington et al., 2019) and the Nave of the Sainte
282 Chapelle in Paris (Hunault et al., 2021) and the Abbey of Baume les Messieurs (Van Wersch et al., 2016),
283 chosen as they were also analysed by PIXE-PIGE as in the present study.

284 These values indicate potash-lime silicate glasses, similar to the plant-ash medieval glasses elaborated
285 during centuries in NW Europe (Adlington and Freestone, 2019; Schalm et al., 2007; Van Wersch et al.,
286 2016; Wedepohl and Simon, 2010). The concentration of MgO and CaO characterizes the low lime-high
287 magnesia group of plant-ash medieval glasses found in NW Europe (Kunicki-Goldfinger et al., 2014). The
288 piece #47-28 from Dives sur Mer is an outlier, as it shows a Na₂O content of 2.3 wt.%, a value larger than in
289 most glasses, where it remains near 1 wt.% and responsible for the large relative standard deviation observed
290 for Na in this corpus. However, despite having the highest Cl content, the difference with the other glasses
291 does not support that salt was used for glass making. On average, the concentrations found are similar to the
292 values obtained on other French stained glass windows, including the early medieval glass pieces from
293 Baume les Messieurs. Our data indicate low concentrations of most major components characteristic from the
294 type of flux used to produce the glasses: Na₂O, MgO, K₂O, CaO and P₂O₅. By contrast, they show
295 significantly higher silica values relative to the data on the York Minster.

296 Despite the pieces investigated are coming from 11 localities, the compositional variations remain limited
297 and the relative standard deviation of this corpus remains similar to those found for single monuments. The
298 compositional variability remains especially low for silica, lime and potash. The chemical compositions are
299 also remarkably homogeneous in regard to the diversity observed during this period in Northern Europe
300 (Adlington et al., 2019).

	Na ₂ O	MgO	Al ₂ O ₃	SiO ₂	P ₂ O ₅	K ₂ O	CaO
This study							
Av. (wt%)	0.99	4.85	1.63	57.71	3.41	15.04	12.87
Rel. SD (%)	49	17	17	4	23	10.3	8
York Minster (Adlington and Freestone, 2019)							
Av. (wt%)	2.10	6.96	1.74	49.55	6.07	16.33	15.54
Rel. SD (%)	25	8	17	6	18	14	9
Nave, Sainte Chapelle (Hunault et al., 2021)							
Av. (wt%)	1.24	4.84	1.95	57.0	3.97	14.5	12.7
Rel. SD (%)	57	19	11	4	14	13	13
Early Medieval Baume les Messieurs (Van Wersch et al., 2016)							
Av. (wt%)	1.15	2.87	2.19	60.01	2.63	12.58	15.56
Rel. SD (%)	23	26	30	4.25	22	16	13

Table 1: Average values and relative standard deviation (compositional variability) of the chemical composition of the ancient glass pieces investigated in this study, obtained by PIXE-PIGE techniques, as the data on the nave of the Sainte Chapelle in Paris (Hunault et al., 2021) and those on the Abbey of Baume les Messieurs (Van Wersch et al., 2016). The data on from the York Minster glasses have been obtained by energy dispersive X-ray spectrometry (SEM-EDS) (Adlington and Freestone, 2019).

The ternary plot of SiO₂ versus Na₂O+K₂O versus CaO+MgO (Supplementary Fig. S3) shows that the composition of the glass in terms of flux/silica ratio does not significantly vary. On the other hand, the ternary plot of K₂O+MgO versus Na₂O versus CaO shows that, despite being grouped in a limited zone of the plot, some glass compositions deviate from this group. These glass pieces correspond to the two pieces from Chartres cathedral (poorer in K₂O and MgO), to the two analyses of the yellow glass #47-28 (enriched in Na₂O, which is compatible with the fact that it comes from Normandy), and of two other glasses depleted in CaO (a purple glass of unknown origin and the white glass #42-5 of Saint-Germain-des-Prés).

Among the trace elements analysed, Ti and Zr are a useful indicator of the origin of sand raw materials (Aerts et al., 2003; Brems and Degryse, 2014; Lin et al., 2019). There is a correlation between Zr and Ti concentration in the glasses investigated (R=0.86), despite they were prepared at different times and different places (Fig. 3a). The Zr concentration is similar to that observed in continental Northern Europe (Aerts et al., 2003; Rehren and Brüggler, 2015), but Ti values are less dispersed. These elements are related to the presence of heavy minerals, zircon and rutile, in the sands used for glass making. As these minerals have a refractory character and Ti and Zr are non-volatile elements, the Zr/Ti ratio in the sand does not change

324 during glass melting, thus retaining the initial geochemical signature. This suggests that most glasses were
325 produced with sands from similar geological sediments, using sources of production that were in use during
326 decades.

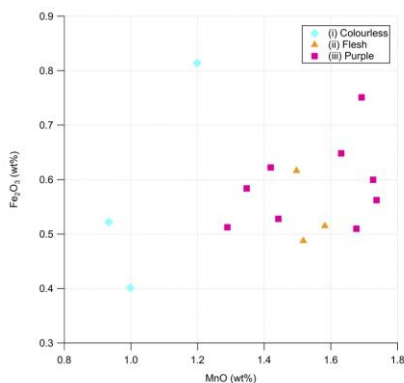
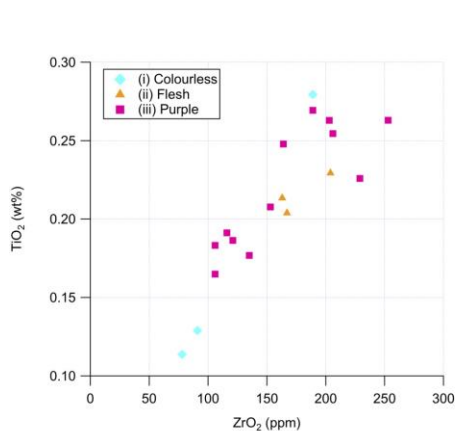
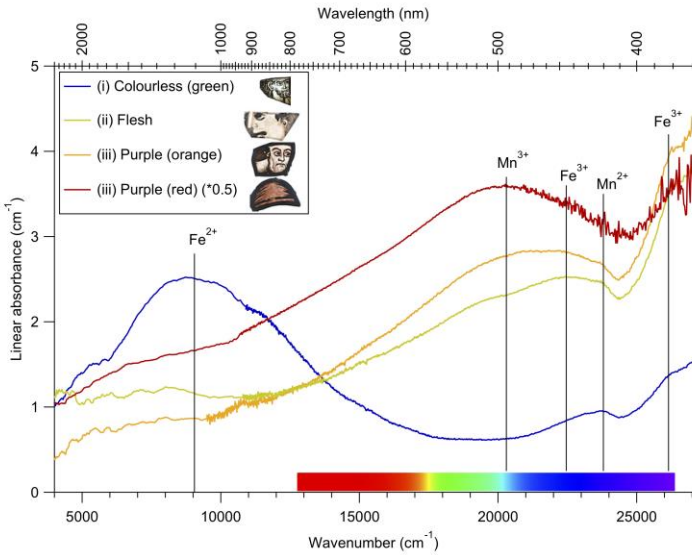


Fig. 3a, b. Biplots showing the composition of the colourless, flesh-coloured and purple glasses. (a, left):
biplot of TiO₂ vs. ZrO₂. (b, right) Biplot of iron and manganese total contents as Fe₂O₃ and MnO oxides.

Manganese and iron are the two key transition elements responsible for the colour diversity from colourless to purple (Bidegaray et al., 2019 and 2020; Capobianco et al., 2019; Hunault et al., 2017a and 2021). Manganese concentration may reach relatively high values (average content: 1.5±0.5 wt.%). Iron concentration is significantly lower and close to the impurity level, 0.57±0.09 wt.%, a value close to the median average Fe₂O₃ concentration in medieval glass windows from North Western France, 0.61 wt.% (Adlington et al., 2019). All glasses have similar low contents in Fe₂O₃ (0.40-0.80 wt.%) regardless of their colour, above the impurity level concentration of about 0.5 wt.% Fe₂O₃ (Hunault et al., 2021). The MnO amount is higher in purple and flesh-coloured glasses (>1.2 wt.%) than in colourless glasses (<1.2 wt.%) (Fig. 3b), higher than the impurity level concentration of about 0.9 wt.% MnO found at Sainte Chapelle in Paris (Hunault et al., 2021). These values are similar to the concentration found in 13th century glass windows from NW France (Adlington et al., 2019). However, despite the Mn content is higher than that of other colouring ions, it does not allow discriminate purple and flesh-coloured glasses. As expected for French medieval glasses, the content of antimony oxide remains below the level of detection (LOD), showing that it was not used to decolour glasses.

347 4.4. Colouring role of Mn and Fe



348
 349 Fig. 4: Thickness normalized optical absorption spectra of four representative glasses. The Fe²⁺ absorption
 350 band is only visible in the colourless glasses, as Fe is mostly oxidized in the other glasses.

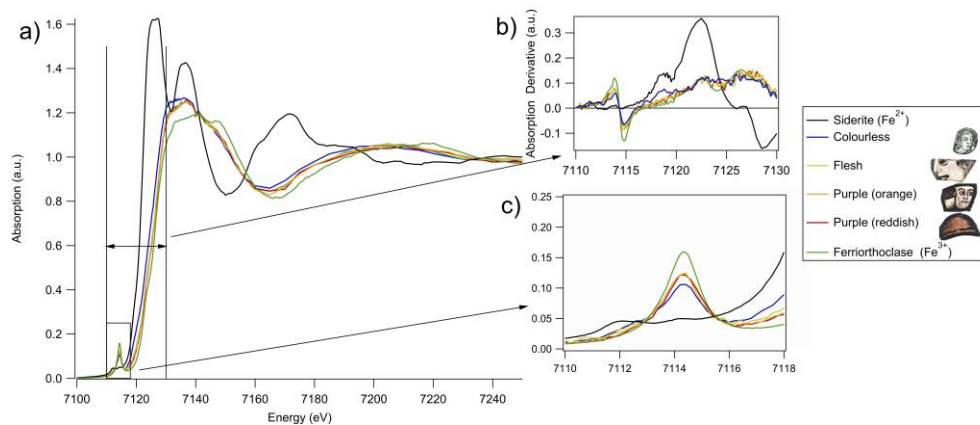
351
 352 The spectra of colourless glasses are different from those of flesh-coloured and purple glasses. They
 353 show an intense and broad absorption band due to Fe²⁺, centred in the near-IR around 9000 cm⁻¹ and
 354 responsible for their light blue-green hue (Bamford, 1977). The weak and narrow bands at 22500,
 355 24000 and 26300 cm⁻¹ can be assigned to Mn²⁺ (Bingham and Parke, 1965; Möncke et al., 2013;
 356 Turner and Turner, 1970) and Fe³⁺ (Vercamer et al., 2015). They are responsible for the green shift of
 357 the hue.

358 The spectra of flesh-coloured glasses show the weak bands of Mn²⁺ (22500 cm⁻¹) and Fe³⁺ (22500,
 359 24000 and 26300 cm⁻¹), superimposed to a rising background towards UV, due to the tail of an
 360 oxygen to Fe³⁺ charge transfer band as observed in oxidized glasses (Vercamer et al., 2015). The
 361 absorption band of Fe²⁺ is always absent in the spectra of these glasses. The shoulder at 20200 cm⁻¹
 362 (495 nm) corresponds to the broad absorption band of Mn³⁺, in the middle of the visible range
 363 (Supplementary Fig. S4). Its relative intensity determines the colour of the glass. This Mn³⁺
 364 absorption band dominates the spectra of purple glasses and hinders the observation of the weak Mn²⁺
 365 and Fe³⁺ absorption bands. The Fe²⁺ broad absorption band is always absent, demonstrating a full
 366 oxidation of iron in these glasses. The Mn³⁺ absorption band absorbs in the green spectral domain,

367 while presenting two transmission windows, one in the near UV and the other in the near IR region:
368 the resulting colour is intense reddish purple, due to light absorption over most of the visible
369 spectrum.

371 4.5. Determination of iron and manganese redox states: Mn is mostly divalent and Fe mostly trivalent

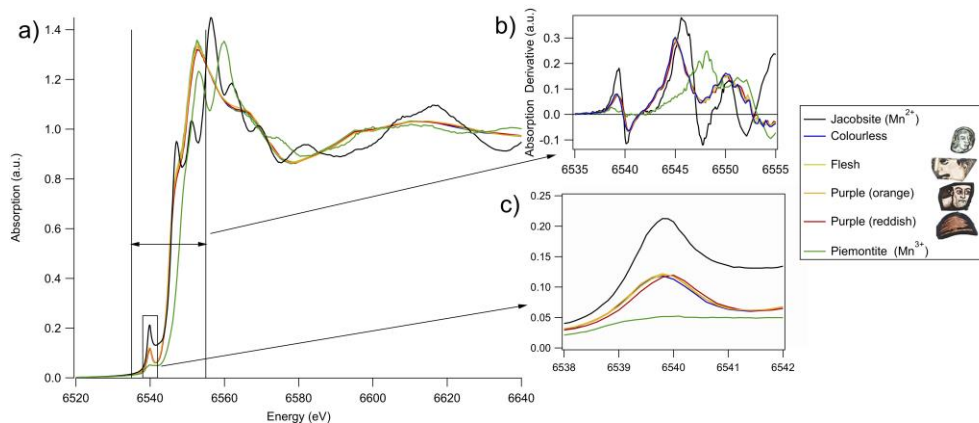
372 The concentration of Mn^{3+} and Fe^{2+} can be determined by optical absorption spectroscopy (OAS), using
373 molar extinction coefficient (ϵ) values from soda-lime glasses, $\epsilon_{Fe^{2+}}=27.5$ L/mole/cm (Ceglia et al.,
374 2015) and $\epsilon_{Mn^{3+}} = 130$ L/mole/cm (Capobianco, 2018), in the absence of data available for potash-lime
375 glasses. The OAS data on colourless and flesh-coloured glasses show only a weak contribution of
376 Mn^{3+} , with a Mn^{3+}/Mn_{total} ratio below 1%. The intensity of the Fe^{2+} absorption band shows that the
377 Fe^{2+}/Fe_{total} ratio spans over a large interval from $57\pm 8\%$ for the greener glass to $22\pm 3\%$ for the yellower
378 one. In flesh-coloured and purple glasses, the Mn^{3+}/Mn_{total} ratio spans from 0 to 4% (with a 20%
379 relative error, excluding the uncertainty on the molar extinction coefficient value), the higher values
380 corresponding to more purple hues. In these purple glasses, OAS data show no significant Fe^{2+}
381 contribution.



384 Fig. 5: a) Fe K-edge XANES spectra of four samples representative of the various hues and two crystalline
385 references b) derivative and c) zoom on the pre-edge.

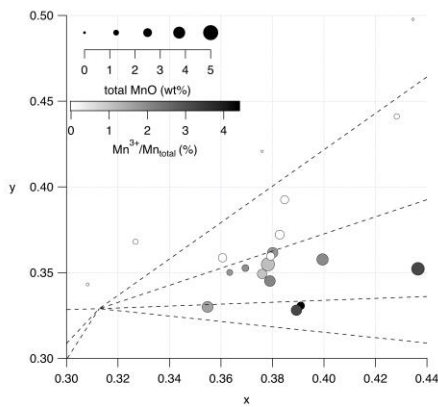
387 The absence of significant Fe²⁺ contribution in the OAS data of flesh-coloured and purple glasses,
 388 agrees with Fe K-edge XANES spectra (Fig. 5): they show a similar pre-edge feature, both in shape and
 389 relative intensity. The shape and position are close to the spectrum of the tetrahedral Fe³⁺ crystalline
 390 reference (ferri-orthoclase), as indicated by the derivative functions, but the intensity is reduced by about
 391 35% relative to this reference, indicating the presence of reduced Fe that is not detected by OAS due to
 392 the large width of the absorption band. In colourless glasses, the intensity of the pre-edge is reduced by
 393 about 50% relative to ferri-orthoclase. In addition, the shape of the pre-edge peak on its low energy side
 394 indicates the presence of Fe²⁺, as in the Fe²⁺ reference (siderite), which is consistent with a 50%
 395 proportion of Fe²⁺ as in other reduced historical glasses (Arletti et al., 2013).

396 The XANES spectra at Mn K-edge (Fig. 6) are nearly identical to each other and occur at the same
 397 position as in the tetrahedral Mn²⁺ reference, jacobsite. This shows that, in all glasses, Mn occurs mostly
 398 in the Mn²⁺ state. The low intensity comes from a difference in site symmetry (i.e. tetrahedral in
 399 jacobsite vs. 5- or 6-coordinated sites in glasses). Purple glasses show a slight shift of +0.2 eV in the
 400 energy position of the pre-edge (Fig. 6c), which indicates an Mn³⁺/ Mn_{total} ratio of about 4%, a value
 401 higher than in other glasses (Chalmin et al., 2009).



404
 405 Fig. 6: a) Mn K-edge XANES spectra of four samples representative of the various hues at and two
 406 crystalline references b) derivative and c) zoom on the pre-edge.

408 Only a small fraction of manganese is present as Mn^{3+} despite it is responsible for the purple to
 409 flesh-tone colours. Even small variations have a drastic impact on this colour. The concentration of
 410 Mn^{3+} in the glass depends on the Mn_{total} content and on the Mn^{3+}/Mn_{total} ratio. The saturation of the
 411 purple colour is not related to the Mn_{total} concentration (size of the open markers on Fig. 7), but there
 412 is a correlation with the Mn^{3+}/Mn_{total} ratio evaluated from the spectroscopic data (grey scale in the
 413 open markers on Fig. 7) derived from spectroscopic data (Fig. 7). As these glasses show a similar
 414 Mn_{total} content, the variation of the manganese redox ratio is responsible for the change of hue.



415
 416 Fig. 7: CIE xy colour plot of the stained glasses, showing the relative influence of Mn^{3+} concentration
 417 (grey scale of the open markers) and total manganese content (open markers' size).

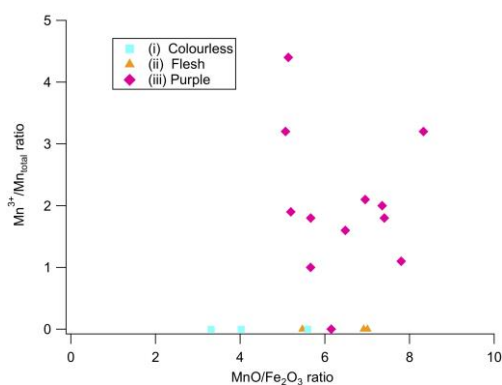
418
 419 *4.6. Control of the redox conditions: Influence of chemical and mineralogical parameters*

420 The addition of different oxidant species to the glass pot is sometimes suggested to enhance the
 421 oxidizing state of the melt. Besides nitrates (Bontemps, 1868), sulphate is often mentioned as a
 422 possible oxidant in historical glasses (Bidegaray et al., 2019), as its thermal decomposition releases O_2
 423 in the melt (Bingham and Jackson, 2008). However, this reaction takes place only if the furnace
 424 temperature is over $1400^\circ C$, which seems unlikely at the time (Hunault et al., 2017b). The redox state of
 425 the melt may be modified by the interaction between Fe and Mn redox couples (Bidegaray et al., 2020;
 426 Ferrand et al., 2015; Gliozzo, 2017; Hunault et al., 2017b) according to the reaction:



428 This relation controls the colour of glasses. Indeed, the right side of this equation concerns two ions that
 429 do not significantly contribute to this colour, as they have a low molar extinction coefficient. By contrast,

430 Fe^{2+} and Mn^{3+} are efficient colouring agents (see 4.4). The relative concentration of these two contributions
431 will determine the resulting glass colour. Manganese concentration is always in excess with respect to
432 iron (Fig. 8), as in other medieval glasses (Adlington et al., 2019; Bidegaray et al., 2019; Hunault et
433 al., 2021). However, the $\text{Mn}^{3+}/\text{Mn}_{\text{total}}$ ratio is not correlated with the Mn/Fe ratio of the glass (Fig. 8),
434 suggesting that other factors may influence the final concentration of Mn^{3+} in the glass, through the use of
435 oxidized Mn-minerals.



437
438
439
440 Fig. 8: Evolution of the percentage of Mn occurring as Mn^{3+} in the glasses as a function of the molar ratio
441 $\text{MnO}/\text{Fe}_2\text{O}_3$. On a molar basis, Mn is clearly in excess relative to Fe. The relative Mn^{3+} content, which is
442 only detectable in purple glasses, does not show any clear chemical dependence.

443
444 These minerals are usually manganese oxides, easy to collect as they are ubiquitous at the Earth's surface
445 where they are found in soils and ore deposits and used over centuries to make colourless or purple glasses,
446 as described by Neri (in Cable, 2006). They occur as intimately intermixed mineral mixtures with oxidized
447 Mn^{3+} and Mn^{4+} (Post, 1999). The most frequently evocated minerals are pyrolusite, MnO_2 (Mn^{4+}) and
448 "psilomelane". Though this latter is often mentioned as a possible Mn source since Roman glasses (Silvestri,
449 2008), it is actually not a mineral but a complex mixture with predominantly the mineral romanechite ($\text{Ba}_{0.66}$
450 $\text{Mn}_5\text{O}_{10} \cdot 1.34\text{H}_2\text{O}$) containing both Mn^{3+} and Mn^{4+} (Post, 1999). A recent experimental work (Bidegaray et
451 al., 2019) suggests that the oxidation state of manganese in raw materials plays a role in the efficiency of the
452 mutual Mn-Fe redox interactions during glass making.

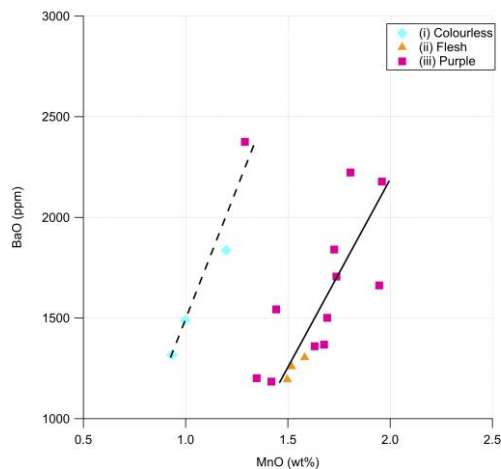


Fig. 9. Biplot showing the concentration of Mn and Ba. The lines show the linear regressions calculated for two groups, the colourless glasses (goodness of fit: $r=0.9$) and the purple and flesh-coloured glasses ($r=0.82$).

Wood-ash glasses show a positive correlation between Mn and Ba (e.g., Gallo et al., 2013; Van Wersch et al., 2015), also observed in Roman coloured glasses (e.g., Silvestri, 2008). An original finding of the present study is that this Mn-Ba correlation (Fig. 9) follows two different trends corresponding to flesh-coloured and purple glasses and to colourless glasses. This suggests two different sources of manganese, one being enriched in barium (blue line) relative to the other (red line). Figure 9 also shows that the glasses using the hypothetical manganese source enriched in barium are also the poorest in total manganese. They come from Sainte-Chapelle, Saint-Germain-des-Prés and Normandy and are the most recent glasses of the corpus (Supplementary Fig. S5). Barium is associated to Mn^{3+} - Mn^{4+} oxide minerals as romanechite, psilomelane being a discredited mineral mixture (see above). This allows use Ba to trace the Mn-minerals used for glassmaking. In order to obtain a purple or flesh-coloured glass, glassmakers may have intentionally added manganese minerals in the pot, using another manganese source. This may be the case of pyrolusite or wad, a Mn^{3+} - Mn^{4+} oxide mineral mixture devoid of barium (Post, 1999). Similarly, in the 15th century glass of the Rose of the Sainte Chapelle in Paris, Mn and Ba concentrations follow two different trends depending on whether the glass is purple or not, which would mean that two different sources of manganese were used (Hunault et al., 2017a and 2021).

474 *4.7. Control of the redox conditions: Importance of the kinetic effects*

475 Earlier work recognized the importance of controlling the atmosphere of the furnace by ancient
476 glassmakers (Bontemps, 1868). For instance, a 15th-century glass of Sainte Chapelle, associates
477 different colours, prepared under reducing or oxidizing conditions for the red and colourless glasses,
478 and the deep purple glasses, respectively (Hunault et al., 2017). This control may be achieved by
479 modifying the air flux within the furnace, as suggested by Monk Theophilus for the design of medieval
480 furnaces (Hawthorne and Smith, 1979). The feasibility of the control of the firing atmosphere was
481 demonstrated by an experimental work based on the construction and operation of a replica of a
482 medieval furnace (Royce-Roll, 1994). However, it is easier to create reducing than oxidizing conditions in
483 furnaces fuelled with wood, as observed in cobalt-containing medieval blue glasses with pO_2 of the
484 order of 10^{-8} bar (Hunault et al., 2016a). Such a reducing atmosphere is incompatible with the presence
485 of Mn^{3+} (Schreiber, 1986).

486 It is unlikely that the melting atmosphere was adjusted to these contrasted conditions, given what
487 we know about medieval glass furnaces (Bingham and Jackson, 2008; Sellner et al., 1979). This rather
488 indicates that the manganese redox equilibrium has not been reached and that the purple colour is a
489 transient state between the high oxidation state of Mn in the raw materials and that in the glass. It is
490 well known that Fe^{2+} and Mn^{3+} do not coexist in glasses at equilibrium, as illustrated by reaction (1).
491 This efficient redox interaction (Bidegaray et al., 2020; Ferrand et al., 2015; Gliozzo, 2017) is based on
492 electron exchange between the two Fe^{2+}/Fe^{3+} and Mn^{2+}/Mn^{3+} redox couples, a process faster than the
493 equilibration with molecular dioxygen from the furnace atmosphere (Chopin et al., 2002). Generating
494 oxidizing conditions able to stabilize Mn^{3+} imply out of equilibrium conditions. Indeed, kinetic effects
495 play a major role in glass making, at the melting and fining stages: the Fe^{2+}/Fe^{3+} redox equilibrium of
496 potassic (alumino)silicate melts with the furnace atmosphere is achieved after 12 h at 1400°C
497 (Dickenson and Hess, 1982), as it takes about 20 h at this temperature for a 2 mm-thick sodium silicate
498 melt (Paul, 1990). The Fe equilibrium redox state in a larger batch is obtained at even longer melting
499 durations: in a 2 cm-thick melt, melting duration needs about 60 h to reach the equilibrium, despite
500 regularly stirring the melt (Supplementary Fig. S6). Indeed, the diffusion coefficient of molecular oxygen
501 in a silicate melt is low, about 6.9×10^{-8} cm²/s and 3.7×10^{-7} cm²/s in potassic and sodic/soda-lime melts at
502 1260°C, respectively. This supports the interpretation of the redox equilibrium as being a diffusion-
503 dependent process (Goldman and Gupta, 1983). A direct consequence is that the chemical diffusion
504 throughout the melt limits the influence of the furnace atmosphere (Bidegaray et al., 2020).

505 When using raw materials as Fe^{3+} - and Mn^{3+} - Mn^{4+} -oxides, in which these elements are already oxidized,
506 the slow attainment of the equilibration of redox equilibria in silicate melts implies that shorter the melting

507 time, the more oxidized will be resulting glass. With increasing temperature, the raw Mn oxide minerals
508 remain in a high oxidation state, as in Mn_3O_4 , a mixed Mn^{3+} - Mn^{2+} oxide that is stable above 1000°C (see e.g.
509 Chu et al., 2021), i.e. during the first stages of melting. In that case, a rapid processing followed by a fast
510 blowing will ensure a high proportion of oxidized Mn^{3+} be retained in the glass.

512 **5. Conclusion**

513 The analysed corpus of medieval stained glasses representing character heads is of major historical
514 and artistic interest. It provides an overview of glassmaking techniques in 12th -15th centuries. The
515 compositional variability of the elemental concentrations of the major glass components remains
516 limited, similar to that found for single monuments despite the diversity of geographic origins. These
517 heads present a noteworthy diversity and originality of hues, able to describe skin colour, from almost
518 colourless bluish to intense purple, through flesh-tone, a colour that is exclusive to the depiction of skin
519 complexion. This variety of colours comes mainly from the relative amounts of Fe^{2+} or Mn^{3+} ions.
520 These efficient colouring agents cannot coexist in the molten glass, which ensures some colour purity.
521 When Fe^{2+} is in excess, the glass has a slight blue to green tint. When Mn^{3+} is in excess, glass colour ranges
522 from pinkish to purple. The intermediate situation favours the weakly colouring forms Fe^{3+} and Mn^{2+} species,
523 which provide a slight flesh-tone tint.

524 Manganese speciation, and in particular the $\text{Mn}^{3+}/\text{Mn}_{\text{total}}$ ratio, determines the flesh-tone to purple
525 colour, despite the low relative abundance of oxidized manganese. Indeed, Mn^{2+} remains the majority Mn
526 oxidation state in all glasses (at least 95% total Mn). There is no evidence of the addition of an extra oxidant
527 in the glass pot. The mastering of purple glass production required unusual oxidizing conditions, mostly by
528 adjusting the kinetics of the glass making process, taking advantage of the use of raw materials containing
529 oxidized Mn- and Fe-oxide minerals. The influence of the atmosphere is limited by the slow diffusion of
530 molecular oxygen within the melt. This favours the hypothesis of a short duration of melting and fining, in
531 order to favour an oxidized redox state of manganese in out of equilibrium conditions. The difficulty to
532 control the making of purple glasses explains their relative scarcity. For instance, they represent only about
533 20 and 10% of the total surface of the stained glass windows in the Nave of the Sainte-Chapelle in Paris
534 and the Rose of Cathedral of Reims, respectively (Capobianco et al., 2020; Hunault et al., 2021). These
535 technical difficulties may also be responsible of the large variability of hues used to represent skin
536 complexion in this corpus. Our results support the point of view of Royce-Roll (1994), who stated that: "It is
537 my belief that the colouring process prior to the 13th century was more difficult to control for certain colours,
538 and thus limited the palette used during this period". Flesh-tone may have been one of these colours.

539

540 **Declaration of Competing Interest** The authors declare that they have no known competing financial
541 interests or personal relationships that could have appeared to influence the work reported in this paper.

542

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547 University Institute of France.

548

549

550 **Appendix A.**

551

552 **Figure A1.** Medieval character heads analysed by PIXE/PIGE. The estimate of the dates and origin is from
553 Lautier and Boulanger (2009).

554



Dominique Bouchardon, LRMH, 2017

555

556

41 C and F (Cap and Face, respectively). Saint-Pierre and Saint-Paul Cathedral, Poitiers, 1165: Head of a bearded man, Bay 102; H. 11.6 cm; W. 8.5 cm. Window on the life of Saint Peter (piece of glass placed as a filler in a half medallion).

47-10. Saint-Maurice Cathedral, Angers, 1190-1210: Head of a bearded King or Bishop; H. 10.2 cm; W. 10.2 cm. Elaboration linked to the production of the Angevin workshop of the Master of Saint Martin.

47-23. Ibid: Head of an executioner; H. 5 cm; W. 10 cm. Linked to the production of the Angevin workshop of the Master of Saint Martin.

47-17. Ibid, 1230-1235: Head of a bearded man, Bay: 127 (formerly b. 126); H. 8.5 cm; W. 8.2 cm.

42-2. Chartres Cathedral, 1200-1205: Head of a flying angel, Bay 42, Panel 62; H. 7.7 cm; W. 6.5 cm.

43-2. Ibid.: Head of a bearded man, Bay 42, panel 28; H. 9.5 cm; W. 7.5 cm. Window of the Death and Glorification of the Virgin.

47-8. Saint Stephen Cathedral of Bourges, 1210-1215: Angel's head, Bay: 4, panel 32; H. 12 cm; W. 8 cm. Window of the Last Judgment: angel holding the instruments of the Passion.

47-25. Ibid.: Man's head, Bay: 23, panel 21; H. 8.5 cm; W. 6.5 cm. Stained glass of Lazarus: death of the bad rich man. Elaborated by the workshop of the Master of Saint Stephen relics, a workshop active in Bourges in the first third of the 13th century.

44-2. Ibid.: Head of a bearded man, Bay: 20, panel 13 or 14; H. 8.4 cm; W. 6.6 cm. Window of the life of Saint John the Baptist.

47-1. Sainte-Chapelle, Paris, 1243-1248: Head of a young man, Bay H, Passion of Christ, panel 81; H. 9.4 cm; W. 7.5 cm. Window of the Crown of thorns.

47-5 C and F (crown and face, respectively). Ibid.: King's head, Bay D or E; H. 12.5 cm; W. 8.6 cm.

44-3. Abbey Church of Saint-Germain-des-Prés, Chapel of the Virgin, Paris, 1245-1247: Bishop Valerius (on the left) and Saint Vincent chained (on the right); H. 14.5 cm; W. 8.3 cm. Window on the Life and history of the relics of Saint Vincent of Zaragoza (now at Metropolitan Museum, New York, G. Dupont Pratt donation).

42-5. Ibid.: Angel's head; H. 6.2 cm; W. 5.5 cm. Bay on the Life and history of the relics of Saint Vincent of Zaragoza (now at Metropolitan Museum, New York, G. Dupont Pratt donation)

43-1. Cathedral of Soissons, 1200-1225: Head of a bearded man; H. 9.5 cm; W. 7.5 cm.

44-1. Soissons Cathedral or Collegiate church of Saint-Quentin, 1200-1233: Head of a sleeping man; H. 13.8 cm; W. 10 cm. Window of Saint John the Evangelist.

42-3. Sens Cathedral, around 1230: Head of a man, Bay 1 probable; H. 10.5 cm; W. 8 cm.

47-28. Church of Notre-Dame, Dives/Mer, before 1336: Angel's head, Bay 0 in the Tympanum; H. 10 cm; W. 7 cm.

558

559

	Purple										Flesh										Colourless										Yellow
	Glass	41C	41F	42-3	43-1	43-2	44-1	44-2	47-1	47-5F	47-8	47-17	47-25	42-2	47-10	47-23	42-5	44-3	47-28	47-5C	47-SC	47-5C	47-SC								
SiO ₂	A	59.95	57.48	57.06	55.26	57.60	57.55	57.49	53.99	55.87	56.31	56.67	55.02	57.90	61.71	60.56	59.42	60.04	59.70	60.04	59.70	56.91	56.91								
	±σ	0.14	0.28	0.23	0.36	0.24	0.30	0.47	0.12	0.12	0.23	0.47	0.70	0.70	0.36	0.06	0.14	0.09	0.14	0.09	0.14	0.09	0.14								
N ₂ O	A	0.85	0.81	0.73	0.45	1.76	0.75	0.75	0.63	0.90	0.68	1.24	0.51	1.66	0.87	0.96	0.74	1.62	2.29	0.70	0.70	0.70	0.70								
	±σ	0.01	0.01	0.02	0.02	0.06	0.02	0.06	0.04	0.06	0.03	0.05	0.02	0.03	0.05	0.01	0.01	0.02	0.00	0.02	0.00	0.02									
K ₂ O	A	14.89	15.84	14.91	16.60	12.66	17.05	15.67	17.11	14.40	15.38	14.61	17.95	13.24	13.29	13.46	13.79	14.37	13.53	13.53	16.94	16.94									
	±σ	0.09	0.05	0.09	0.37	0.10	0.13	0.34	0.10	0.08	0.07	0.08	0.46	0.06	0.15	0.10	0.06	0.10	0.03	0.08	0.08	0.08									
CaO	A	12.59	13.35	13.37	13.77	14.46	10.44	12.74	13.38	13.77	13.65	14.01	12.60	13.90	12.25	12.59	12.96	11.00	11.67	11.99	11.99	11.99									
	±σ	0.05	0.22	0.02	0.34	0.15	0.04	0.28	0.03	0.04	0.02	0.13	0.23	0.04	0.10	0.02	0.11	0.04	0.04	0.18	0.18	0.18									
MgO	A	3.63	3.63	5.35	4.58	4.98	4.81	3.91	5.04	5.97	5.35	5.61	4.00	5.13	4.08	4.49	4.55	6.55	5.97	4.48	4.48	4.48									
	±σ	0.10	0.10	0.07	0.07	0.08	0.13	0.18	0.09	0.09	0.17	0.20	0.16	0.05	0.11	0.05	0.06	0.03	0.21	0.01	0.01	0.01									
Al ₂ O ₃	A	2.03	1.87	1.52	1.44	1.78	1.99	1.50	1.21	1.74	1.45	1.71	1.35	1.70	1.70	1.59	2.21	1.21	1.25	1.75	1.75	1.75									
	±σ	0.04	0.04	0.03	0.01	0.02	0.04	0.04	0.02	0.00	0.01	0.14	0.02	0.02	0.02	0.03	0.04	0.03	0.04	0.04	0.04	0.04									
P ₂ O ₅	A	2.92	3.48	3.36	4.14	3.15	3.53	3.72	4.88	4.07	3.60	2.28	5.11	3.01	2.66	2.99	2.76	2.27	3.01	3.79	3.79	3.79									
	±σ	0.10	0.08	0.09	0.03	0.00	0.05	0.13	0.05	0.00	0.00	0.15	0.04	0.00	0.04	0.04	0.04	0.01	0.09	0.09	0.09										
SO ₃	A	0.26	0.31	0.23	0.31	0.19	0.23	0.48	0.36	<0.01	0.19	0.25	0.46	0.25	0.36	0.33	0.27	<0.11	0.10	0.42	0.42	0.42									
	±σ	0.04	0.04	0.03	0.08	0.02	0.03	0.08	0.04	0.04	0.03	0.01	0.07	0.03	0.03	0.04	0.07	0.05	0.01	0.08	0.08										
Cl	A	0.40	0.46	0.39	0.37	0.45	0.43	0.45	0.51	0.40	0.39	0.35	0.40	0.53	0.41	0.39	0.35	0.52	0.54	0.41	0.41	0.41									
	±σ	0.01	0.02	0.01	0.00	0.00	0.01	0.01	0.00	0.01	0.02	0.01	0.02	0.00	0.02	0.01	0.00	0.01	0.01	0.01	0.01										
Fe ₂ O ₃	A	0.58	0.62	0.56	0.60	0.65	0.75	0.56	0.51	0.51	0.55	0.53	0.53	0.62	0.51	0.49	0.81	0.40	0.52	0.52	0.52										
	±σ	0.01	0.00	0.02	0.02	0.01	0.01	0.02	0.00	0.00	0.01	0.00	0.01	0.01	0.02	0.02	0.02	0.01	0.02	0.01	0.01										
MnO	A	1.35	1.42	1.74	1.73	1.63	1.69	1.95	1.68	1.29	1.81	1.96	1.44	1.50	1.58	1.52	1.20	1.00	0.93	1.19	1.19	1.19									
	±σ	0.02	0.01	0.04	0.08	0.01	0.01	0.06	0.06	0.04	0.01	0.01	0.01	0.06	0.07	0.02	0.02	0.01	0.02	0.02	0.02										
CoO	A	<0.001	<0.002	<0.005	<0.005	<0.005	<0.004	<0.006	<0.003	<0.001	<0.006	<0.006	<0.006	<0.006	<0.002	<0.002	<0.002	<0.002	<0.004	<0.003	<0.003										
	±σ	0.001	0.000	0.001	0.000	0.001	0.001	0.000	0.001	0.001	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000										
NiO	A	0.002	0.002	0.003	0.004	0.006	0.004	0.004	0.004	0.002	0.004	0.004	0.003	0.005	0.001	0.002	0.003	0.001	0.003	0.002	0.002										
	±σ	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000											
CuO	A	0.007	0.023	0.173	0.042	0.040	0.028	0.024	0.026	0.036	0.022	0.067	0.023	0.020	0.10	0.12	0.103	0.202	0.034	0.025	0.025										
	±σ	0.000	0.001	0.005	0.001	0.001	0.001	0.001	0.001	0.001	0.000	0.002	0.001	0.001	0.000	0.001	0.003	0.003	0.001	0.001											
ZnO	A	0.027	0.033	0.048	0.034	0.063	0.041	0.053	0.034	0.036	0.046	0.046	0.069	0.044	0.039	0.045	0.056	0.028	0.037	0.037											
	±σ	0.001	0.001	0.001	0.002	0.000	0.001	0.009	0.009	0.001	0.001	0.001	0.005	0.001	0.002	0.001	0.001	0.001	0.001	0.001											
TiO ₂	A	0.25	0.26	0.19	0.26	0.23	0.27	0.19	0.21	0.25	0.18	0.16	0.18	0.23	0.21	0.20	0.28	0.13	0.11	0.23											
	±σ	0.01	0.00	0.00	0.01	0.00	0.01	0.01	0.01	0.01	0.00	0.00	0.00	0.01	0.01	0.00	0.01	0.00	0.00												
PbO	A	0.07	0.19	0.09	0.13	0.10	0.17	0.21	0.19	0.23	0.05	0.15	0.09	0.04	0.09	0.16	0.14	0.24	0.10	0.23											
	±σ	0.03	0.03	0.01	0.07	0.01	0.01	0.05	0.04	0.05	0.01	0.03	0.02	0.01	0.01	0.03	0.02	0.02	0.00												
Rb ₂ O	A	0.016	0.018	0.023	0.015	0.017	0.024	0.026	0.025	0.029	0.022	0.024	0.029	0.016	0.17	0.17	0.025	0.024	0.020	0.033											
	±σ	0.000	0.000	0.000	0.001	0.000	0.000	0.000	0.001	0.001	0.000	0.001	0.000	0.001	0.001	0.000	0.001	0.001	0.000												
SrO	A	0.031	0.035	0.055	0.043	0.042	0.049	0.059	0.042	0.076	0.067	0.076	0.054	0.039	0.040	0.039	0.064	0.078	0.035	0.069											
	±σ	0.001	0.001	0.002	0.001	0.001	0.001	0.001	0.001	0.001	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.001	0.001												
ZrO ₂	A	0.021	0.020	0.012	0.025	0.023	0.019	0.012	0.015	0.016	<0.011	<0.011	0.014	0.020	0.016	0.017	0.019	<0.009	0.008	0.018											
	±σ	0.001	0.000	0.001	0.003	0.002	0.000	0.002	0.000	0.002	0.000	0.000	0.001	0.000	0.002	0.001	0.001	0.001	0.002												
BaO	A	0.12	0.12	0.17	0.18	0.14	0.15	0.17	0.14	0.24	0.22	0.22	0.15	0.12	0.13	0.13	0.18	0.15	0.13	0.23											
	±σ	0.01	0.02	0.01	0.01	0.01	0.01	0.01	0.01	0.01	0.01	0.01	0.01	0.01	0.01	0.00	0.01	0.02	0.01												
Total		99.99	99.97	99.97	99.98	99.97	99.98	99.97	99.98	99.83	99.97	99.96	99.98	99.99	99.98	99.98	99.95	99.85	99.97	99.99											

562 **Table B1.**

563 Composition (in wt.%) of the medieval glasses analysed with PIXE/PIGE. A is the average value, σ is the standard
564 deviation, N.D. stands for Not Detected (value under LOD) and < means the value is lower than 3.3LOD. Other
565 elements may have been present in the composition : Cr_2O_3 , SnO_2 , Sb_2O_5 , Ag, Nd_2O_3 , V_2O_5 , Ga_2O_3 , As_2O_5 , Y_2O_3 ,
566 MoO_3 , In_2O_3 , La_2O_3 and Bi_2O_3 ; when detected their values were lower than 3.3LOD. For the glass #41, the names 41C
567 and 41F designate the cap and face (different shape of purple), respectively. For the glass #47-5, the names 47-5C and
568 47-5F designate the crown (yellow) and face (purple), respectively. The analysis of sample # 47-28 was performed on
569 an unpainted portion of the glass.

570

571

572 **Appendix C.**

573

Glasses	Y	x	y	L*	a*	b*
Purple						
41C*	0.82	0.398	0.331	7.38	8.16	3.13
42-3	7.79	0.389	0.347	33.55	12.01	9.57
43-1	6.02	0.369	0.330	29.46	10.83	4.55
43-2*	3.46	0.377	0.350	21.79	7.06	6.84
44-1	6.61	0.400	0.328	30.91	17.46	6.97
44-2	0.73	0.395	0.359	6.60	4.43	4.24
47-1	7.10	0.380	0.362	32.03	7.03	10.82
47-8	22.55	0.366	0.368	54.60	4.66	15.51
47-17*	8.26	0.376	0.374	34.53	4.03	13.09
47-25*	24.14	0.398	0.384	56.22	9.20	24.30
Flesh-tone						
41F*	19.69	0.370	0.353	51.49	9.73	12.08
42-2*	10.98	0.382	0.390	39.54	2.26	17.97
47-5F*	39.13	0.354	0.347	68.84	8.91	11.03
47-10*	0.36	0.318	0.303	3.29	1.45	-0.82
47-23*	2.24	0.381	0.359	16.71	5.31	7.13
Colourless						
42-5*	23.80	0.330	0.377	55.88	-8.39	13.11
44-3	50.21	0.306	0.350	76.20	-10.78	5.28
47-28	11.23	0.430	0.494	39.97	-7.01	46.38
Yellow						
47-5C	15.13	0.438	0.447	45.82	2.66	40.69
47-28Y	24.03	0.327	0.363	56.12	-5.38	9.55

574

575 **Table C1.** Colorimetric coordinates of the medieval glasses analysed in PIXE/PIGE, in Yxy and L*a*b*
576 system, calculated for the real sample thickness by the method described in 3.3, using the D65 illuminant.
577 The analysis of Sample 47-28 was made both on an unpainted and on a painted portion of the glass.
578 Coordinates of other glasses is given in Supplementary Table T2. The samples chosen to be analysed by
579 XANES spectroscopy are designated by an asterisk.

580

581 The glasses analysed are not fully translucent, mostly because of light scattering due to the alteration of the
582 glass surface. This slight opacity causes which results in overestimating the overall absorbance, hence Y
583 values are underestimated. As scattering is isoenergetic, the shape of the spectrum is however preserved, so
584 the x and y values for chromaticity are correctly evaluated.

585

586

587 **Appendix D. Supplementary information**

588 Supplementary information to this article can be found online at <https://doi.org/...>

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817 **Supplementary Information for:**

818 **Skin representation in medieval stained glasses: the role of manganese**

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Content

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- 849 systems.

850

851 **Supplementary information A**

852 **The historical context of the discovery of these character heads**

853 Our study on the fabrication of purple glasses in the Middle Ages was conducted on a corpus of medieval
854 glasses, called "The Heads". This set consists of 62 pieces of medieval glass, mostly faces of characters,
855 seized by French authorities in 2009 at the occasion of a selling auction at Chartres, on the grounds that these
856 pieces came from public historical monuments owned by the French State and that they were therefore an
857 inalienable property. An expertise led by Claudine Lautier and Karine Boulanger (Lautier and Boulanger,
858 2009) has identified the history of this corpus. In the 19th century, the primary concern of the restoration of
859 stained glass was to find the legibility of the work, and it was therefore common to remove pieces that were
860 too weathered or broken or even used as fillers in the windows, replacing them with new pieces estimated to
861 better agree with the rest of the panel. In addition, some pieces were also removed and replaced by copies, on
862 the sole grounds that they were beautiful. In all cases, the original pieces were supposed to be returned to the
863 owners of the stained glass, but this was rarely the case, and some of them remained in private collections.
864 The corpus that is the topic of the present study comes from the collection of Dina Vierny (1919-2009), art
865 collector and model and muse for several artists, including Aristide Maillol (1861-1944). She had acquired
866 her collection of stained glasses, and in particular the pieces of the corpus here investigated, during the sale
867 of the collection of Michel Acézay (1878-1944), himself a collector and painter-glassmaker working in Paris.
868 He would have built his collection by going to meet his colleagues and convincing them to give them their
869 pieces.

Supplementary Information B

Choice of the colorimetric system

We chose to calculate the colorimetric coordinates in the Yxy colorimetric system, rather than in the $L^*a^*b^*$ colorimetric system. Two reasons lead to this choice: First, the Yxy system is less sensitive to the absorption background (due to the surface alteration of the glass) than the $L^*a^*b^*$ system: the x and y coordinates are independent from a constant background. Second, the Yxy system allows plotting the colour on a two-dimensional plot, whereas the interpretation of $L^*a^*b^*$ coordinates in terms of colour requires considering the three dimensions. In a xy plot, the lost third dimension (Y) is the total luminance, which does not alter the hue nor the saturation of the resulting colour, but its value (thus the brightness).

Light scattering at the surface of altered glasses increases the overall absorbance, hence Y values are underestimated. As scattering is isoenergetic, the shape of the spectrum is however preserved, so the x and y values for chromaticity are correctly evaluated. The conversion between Yxy and $L^*a^*b^*$ requires a good estimate of Y , thus $L^*a^*b^*$ results are not reliable in this case.

In the Yxy colorimetric system, three functions \bar{x} , \bar{y} and \bar{z} are defined. These three functions are the colorimetric functions of the standard observer CIE 1931. The shapes of the functions are given in Supplementary Fig. S7. The colorimetric coordinates X , Y and Z are then computed by projecting on each colorimetric function the product of the optical spectrum and the standard illuminant (here the D65 illuminant, average midday light in Western Europe). In this representation, the monochromatic (or fully saturated) colours lie on the horseshoe-shaped locus line (Fig. 1a), which accordingly describes the wavelengths of the full visible spectrum.

At the centre of this diagram is the white reference point. The distance of the experimentally measured colour to this white point defines the colour saturation.

$$\begin{cases} X = K \int_{\lambda} S(\lambda)I(\lambda)\bar{x}(\lambda)d\lambda \\ Y = K \int_{\lambda} S(\lambda)I(\lambda)\bar{y}(\lambda)d\lambda \\ Z = K \int_{\lambda} S(\lambda)I(\lambda)\bar{z}(\lambda)d\lambda \end{cases}$$

Where $S(\lambda)$ is the optical spectrum and $I(\lambda)$ is the power distribution of the illuminant. K is a normalisation factor, so that Y is the total brightness.

x , y and z are then obtained by normalising X , Y , Z so that $x+y+z = 1$.

$$\begin{cases} x = \frac{X}{X+Y+Z} \\ y = \frac{Y}{X+Y+Z} \\ z = \frac{Z}{X+Y+Z} \end{cases}$$

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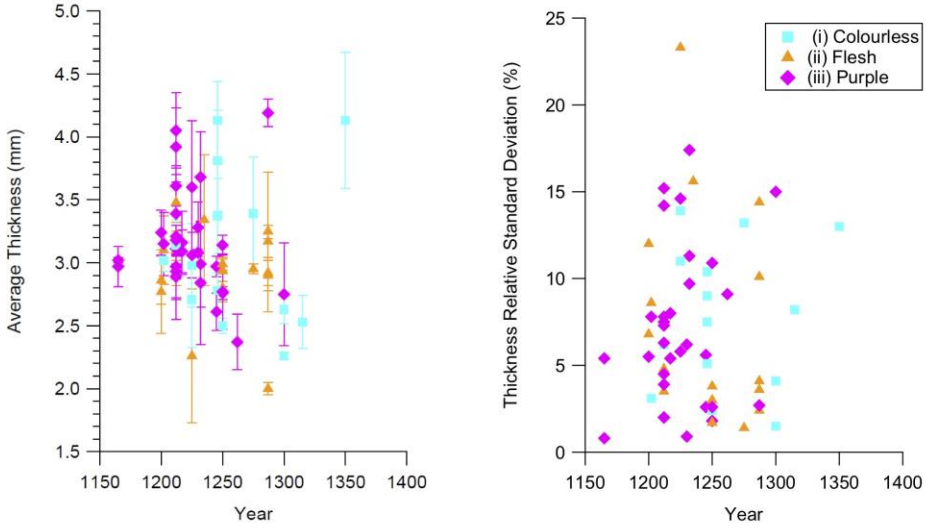
903 The calculations here presented were made by interpolating the CIE 1931 observer standards x , y , z
904 and the D65 illuminant (average midday light in Western Europe) published by the CIE. Interpolation
905 is needed because the observer standards have a 5 nm step size whereas the UV-visible spectrometer
906 has 0.45 nm step size.

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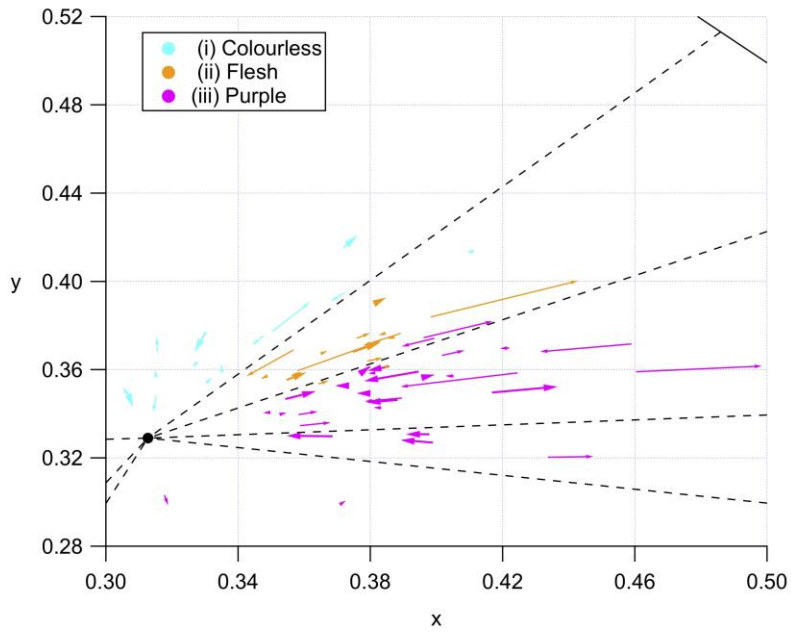
909 **Supplementary Figure S1.** (a) Left: Average thickness versus sample age; (b) Right: Thickness
910 inhomogeneity (relative standard deviation) versus sample age.

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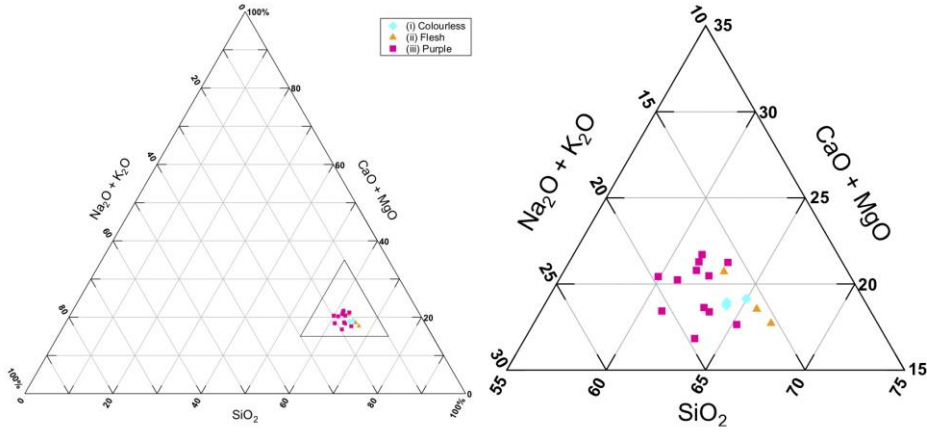
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916 **Supplementary Figure S2.** Beer-Lambert trend lines of selected glasses after normalization at a 3mm
917 thickness. They describe how colour changes with chromophore concentration.



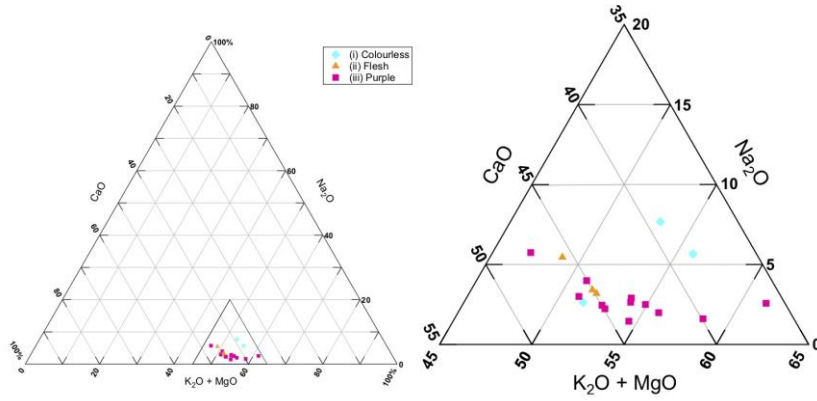
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925 **Supplementary Figure S3 a.** Ternary plot of the chemical composition of the character heads: ternary plot
926 of SiO₂ versus Na₂O+K₂O versus CaO+MgO.



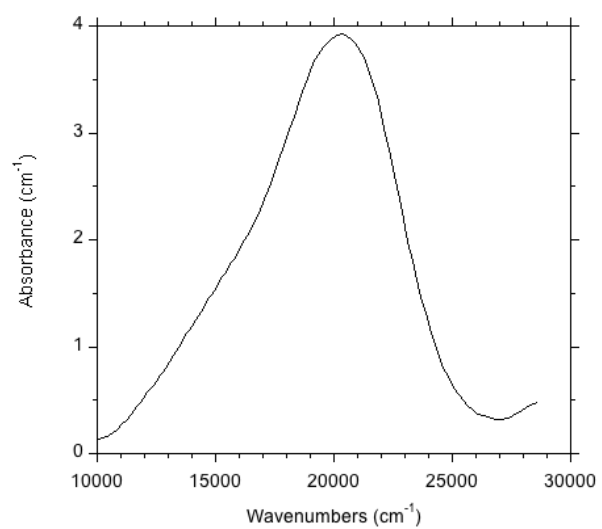
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929 **Supplementary Figure S3 b.** Ternary plot of the chemical composition of the character heads: ternary plot
930 of K₂O+MgO versus Na₂O versus CaO.



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933 **Supplementary Figure S4.** Optical absorption spectrum of Mn^{3+} in a soda-lime glass, after the data of
934 Bamford (1977).
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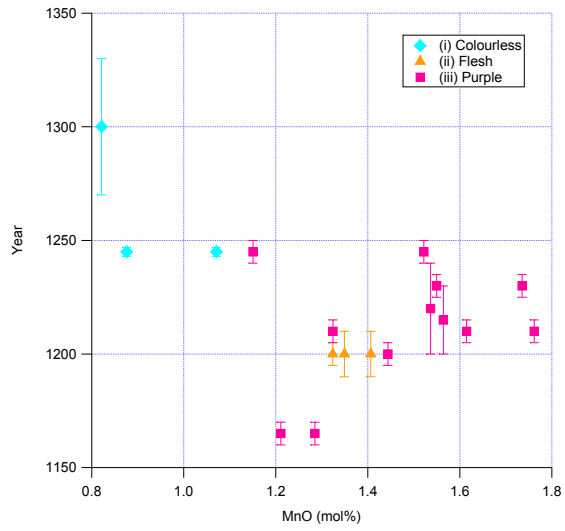
938 **Supplementary Figure S5.** Temporal variation of the colour of the stained glasses investigated.

939 Colourless glasses are more recent than purple and flesh-tone glasses.

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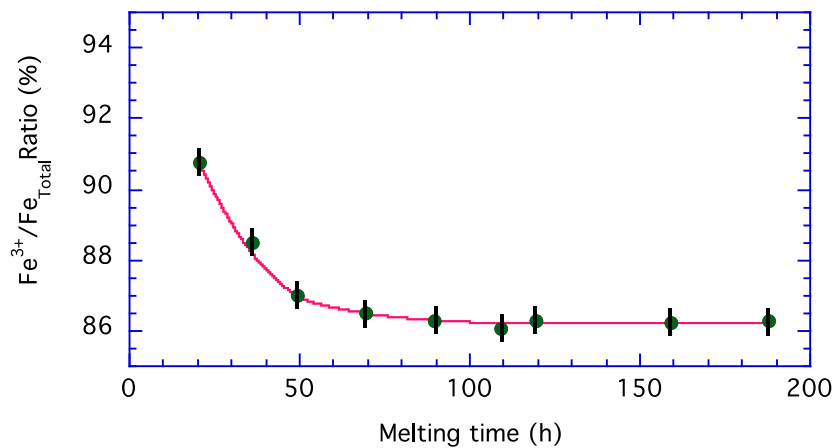
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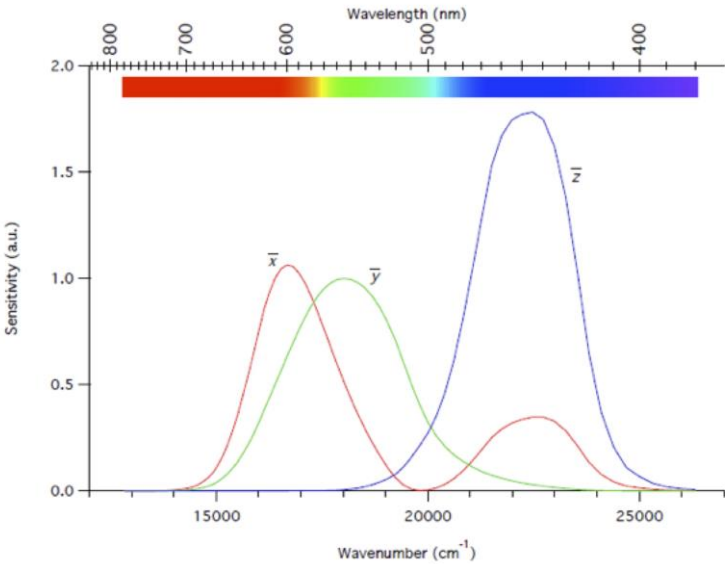
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944 **Supplementary Figure S6.** Progressive reduction of Fe^{3+} introduced as Fe_2O_3 in a 28.2 Na₂O-71.8 SiO₂
945 sodium silicate melt at 1400°C. 100 g of melt with 0.4 wt.% were prepared in air in a Pt crucible. The solid
946 curve is drawn through the data as a visual aid. After Calas and Miché, in prep.



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951 **Supplementary Figure S7.** Colorimetric functions of the standard observer CIE 1931



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954 **Supplementary Table T1. Average thickness of the investigated samples.**

955

Glasses	Thickness
Purple	
41C*	3.02±0.02
41F*	2.97±0.02
42-3	3.28±0.20
43-1	4.05±0.30
43-2*	3.15±0.25
44-1	3.16±0.25
44-2	3.92±0.31
47-1	2.97±0.08
47-5F*	2.61±0.15
47-8	2.93±0.06
47-17*	2.99±0.34
47-25*	3.39±0.25
Flesh-tone	
42-2*	3.10±0.27
47-10*	2.86±0.19
47-23*	2.77±0.33
Colourless	
42-5*	3.81±0.40
44-3	4.13±0.31
47-28	2.53±0.21
Other (Yellow)	
47-5C	3.59±0.69

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959 **Supplementary Table T2.** Colorimetric coordinates of the glasses of the whole Corpus, in Yxy and L*a*b*
 960 systems, as calculated by the method described in 3.3, using the D65 illuminant.

961

Glasses	Y	x	y	L*	a*	b*
41C	0.82	0.398	0.331	7.38	8.16	3.13
41F	19.69	0.370	0.353	51.49	9.73	12.08
42-2	10.98	0.382	0.390	39.54	2.26	17.97
42-3	7.79	0.389	0.347	33.55	12.01	9.57
42-4	15.41	0.359	0.335	46.19	10.93	6.12
42-5	23.80	0.330	0.377	55.88	-8.39	13.11
42-6	0.52	0.384	0.376	4.71	1.51	3.38
42-7	16.68	0.350	0.377	47.85	-2.15	14.01
43-1	6.02	0.369	0.330	29.46	10.83	4.55
43-2	3.46	0.377	0.350	21.79	7.06	6.84
44-1	6.61	0.400	0.328	30.91	17.46	6.97
44-2	0.73	0.395	0.359	6.60	4.43	4.24
44-3	50.21	0.306	0.350	76.20	-10.78	5.28
44-4	16.75	0.315	0.348	47.95	-4.41	4.21
44-5	29.88	0.335	0.362	61.55	-2.91	11.12
44-6	5.32	0.461	0.360	27.62	19.65	17.27
47-1	7.10	0.380	0.362	32.03	7.03	10.82
47-2	0.30	0.379	0.364	2.74	1.13	1.66
47-3	5.66	0.389	0.377	28.53	5.43	13.07
47-4	5.73	0.356	0.357	28.73	3.10	7.46
47-5C	15.13	0.438	0.447	45.82	2.66	40.69
47-5F	39.13	0.354	0.347	68.84	8.91	11.03
47-6	2.07	0.364	0.354	15.84	3.72	5.42
47-7	1.64	0.396	0.357	13.49	6.76	7.15
47-8	22.55	0.366	0.368	54.60	4.66	15.51
47-9	25.61	0.375	0.368	57.67	7.32	17.48
47-10	0.36	0.318	0.303	3.29	1.45	-0.82
47-11	1.90	0.372	0.395	14.94	-0.38	9.83
47-12	0.56	0.406	0.358	5.03	4.18	3.40
47-13	30.78	0.330	0.354	62.32	-2.01	8.61
47-14	31.34	0.347	0.356	62.79	2.94	11.67
47-15	0.72	0.386	0.374	6.52	2.37	4.62
47-16	2.09	0.417	0.350	15.96	10.77	8.38
47-17	8.26	0.376	0.374	34.53	4.03	13.09
47-18	0.98	0.459	0.372	8.86	9.75	8.89
47-19	27.28	0.357	0.369	59.23	1.80	15.52
47-20	0.48	0.390	0.348	4.36	3.38	2.30
47-21	1.87	0.402	0.367	14.77	6.43	8.82
47-22	30.09	0.355	0.356	61.73	5.47	12.33
47-23	2.24	0.381	0.359	16.71	5.31	7.13
47-24	0.35	0.435	0.322	3.16	5.75	1.65

47-25C	0.52	0.386	0.362	4.70	2.47	2.91
47-25V	24.14	0.398	0.384	56.22	9.20	24.30
47-26	5.94	0.384	0.343	29.26	10.83	7.76
47-27	17.09	0.371	0.415	48.37	-5.48	24.51
47-28	11.23	0.430	0.494	39.97	-7.01	46.38
47-28Y	24.03	0.327	0.363	56.12	-5.38 Σ	9.55
47-29	4.79	0.425	0.359	26.13	13.76	13.03
47-30	1.13	0.372	0.301	10.05	10.36	0.01
47-32	42.88	0.347	0.375	71.47	-3.23	18.23
47-33	2.12	0.409	0.413	16.11	1.90	14.75
47-34	0.84	0.353	0.340	7.56	2.98	2.22
47-35	23.67	0.359	0.340	55.76	10.89	8.19
47-36	2.21	0.399	0.374	16.53	5.50	10.00
47-37M	1.03	0.358	0.360	9.24	1.69	4.36
47-37V	27.91	0.306	0.349	59.81	-8.50	4.11
47-38	41.28	0.315	0.357	70.37	-9.26	8.23
47-39	1.10	0.315	0.367	9.82	-3.74	3.30
47-40	8.78	0.422	0.370	35.55	13.90	17.65
47-41	0.87	0.396	0.375	7.86	3.72	5.94
47-42	17.64	0.370	0.382	49.06	1.67	17.72
47-44	15.27	0.385	0.362	46.00	10.23	14.62
47-45	3.68	0.351	0.341	22.57	4.57	3.97
47-46	15.27	0.385	0.362	46.00	10.23	14.62

962

963 The glasses analysed are not fully translucent, mostly because of light scattering due to the alteration of the
964 glass surface. This slight opacity causes which results in overestimating the overall absorbance, hence *Y*
965 values are underestimated. As scattering is isoenergetic, the shape of the spectrum is however preserved, so
966 the *x* and *y* values for chromaticity are correctly evaluated.

967

968